

Date: 8/7/2025

PURCHASE ORDER

85068LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: TAKING THE PLUNGE - TEEN EDITION	0.42
(5% Maximum Over Run)	For: Life Sentence Publishing	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 2,000 Copies @ \$ 0.42 / Each (Per attached)	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/27/2025	
	The Bindery to Ship: 09/05/2025	
Job No: J25-06489		Total Price: \$840.00

ORDERED BY: Larry Miller

RECEIVED : _____

VERSA PRESS, INC.

DATE 08/07/25 DATE NEEDED 09/05/25

VENDOR
THE BINDERY

QUOTE NUMBER
Q78953R1

ATTENTION
JUSTINE CARPENTER

VERSA PRESS CONTACT
LARRY MILLER

TITLE
TAKING THE PLUNGE - TEEN EDITION

PUBLISHER
LIFE SENTENCE PUBLISHING

RUN QUANTITY 2,000 TOTAL PAGES 24 TEXT TRIM SIZE 5 1/2 X OBLONG ☐ **NO** 8 1/2

NUMBER OF SIGNATURES
☐ 32's ☐ 24's ☐ 18's ☒ 16's ☐ 12's ☒ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1 - 8, 1 - 16

TEXT STOCK 80 # White Coated Matte PPI 454

COVER STOCK
10 Pt. C1S Gloss Laminated

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☒ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty

☐ 80# Special End Sheets

☐ Head & Foot Bands

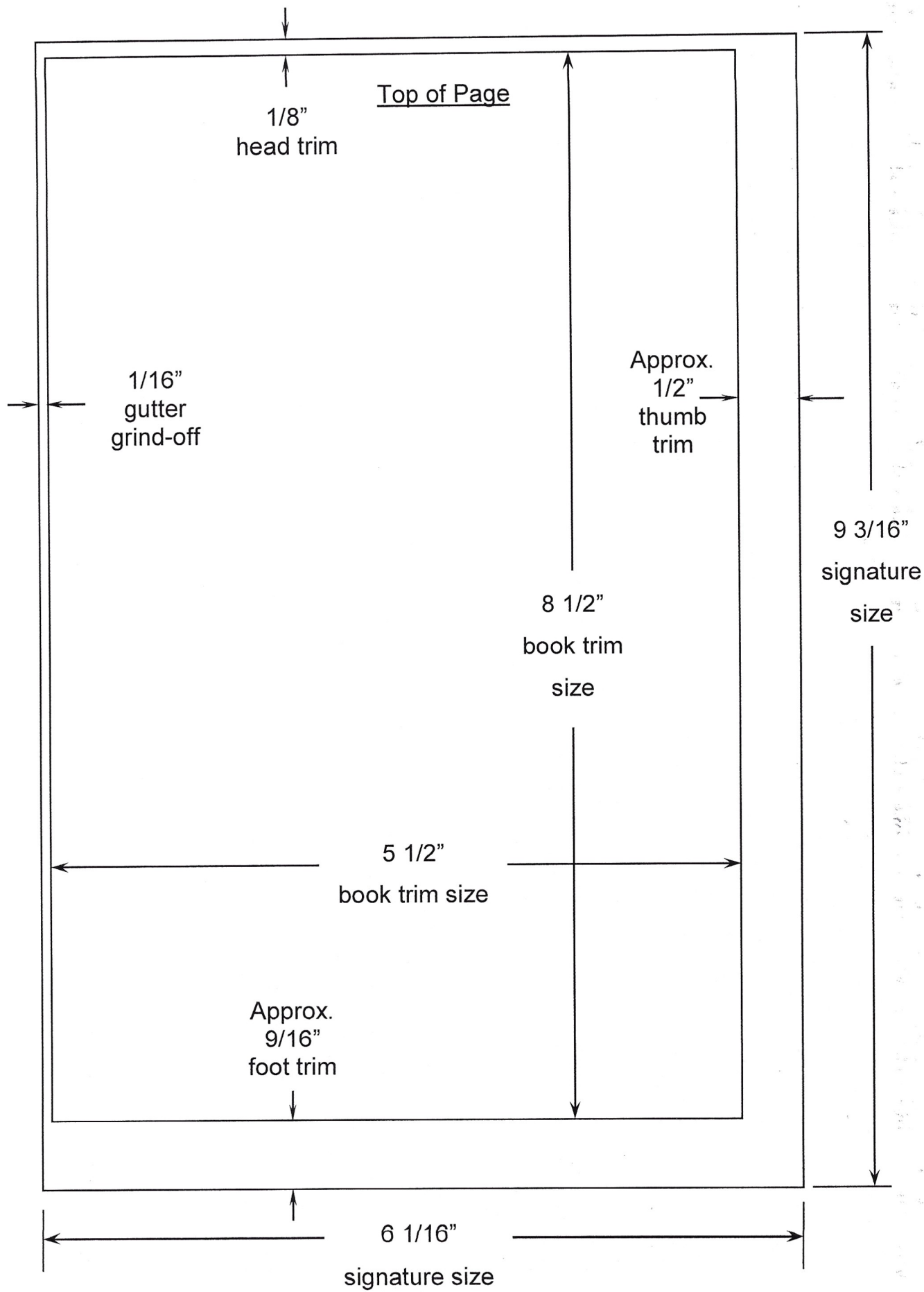
BINDING TYPE
☒ Perfect ☐ Otobind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ **1/2" Maximum top packing**

Special Instructions

NOTES - NO COPY/TEXT ON SPINE IS BY DESIGN.

REPRINT REFERENCE; J20-00785 / PO 50418MS / 1-27-2020.



Estimate



DATE: 8/6/2025
TO: Crystal Gordon
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78953R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Q25-11628

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
12 sheets on 80# matte text (**MUST BE 80# TEXT OR THICKER**) This is at **minimum thickness for the binder.**

- Text is furnished as folded signatures (1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$1.31 per book
	1,000	\$0.72
	2,000	\$0.42

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
----------------	------------	--------------------	---------------------	--------------------	--------------------------

Phone:	Ext:	Fax:
Carrier Name:	CarrierAcctNo:	Dock Hours:
Payment Type:	eMail:	
Location Instr:		

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
. Bound Books -		Shipping-LIFE SENTENCE	JEREMIAH ZEISET	Common Carrier	
Bal	2,000	PUBLISHING			
		203 E. BIRCH			

ABBOTSFORD	WI	54405
Phone: 715-223-3013	Ext:	Fax:

Carrier Name:	CarrierAcctNo:	Dock Hours:
Payment Type:	eMail:	
Location Instr: Delivery Appointment Required; Lift Gate Required		

Bill To Information	Forward Information
	Unassigned
	Unassigned

Contact Cindy Scalf for routing

8/8/2025

10:24:47 AM

Bindery Work Order

Page: 1

JobNo: J25-06489 Q25-11628 Status Group: 2533.1 Sales Rep: MH5 Order Entry: DA1 Planner: LM LIFE SENTENCE PUBLISHING 2752 TAKING THE PLUNGE - TEEN EDITION ISBN: PO: Reprint: J20-00785 Due Date: 8/18/2025 Trim Size : 5 1/2 x 8 1/2 Spine : 0.07 Trim Size (mm): Non-Standard Spine (mm): 1.8 Number Books: 2000 No64s: 0 No32s: 0 No18s: 0 No16s: 1 No12s: 0 No8s: 1 No6s: 0 Max Run: 2100 Min Run: 2100				Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: 0 Max Box Wt: Min. Sheets: 0 Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:			
---	--	--	--	---	--	--	--

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	2000	Common Carrier	2100	1900	

ANEKO PRESS

978-0-57808-483-1

TAKING THE PLUNGE - TEEN EDITION

QTY: WT: Lbs