

Date: 6/13/2025

PURCHASE ORDER

83955DK-COIL

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: GROWING A STRONG MARRIAGE	3.26
(5% Maximum Over Run)	For: Onward Media - Follow enclosed specs	
(5% Maximum Under Run)	- 1,000 Copies @ \$3.26 per each (quote attached) - Ship per attached shipping instructions.	
	Use 48" x 40", 4-Way - P-2 pallets	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Materials Ship: 07/03/2025	
	The Bindery to Ship: 07/14/2025	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		
Job No: J25-04812	Total Price: \$3,260.00	

ORDERED BY: Douglas Kerns

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 06/13/25

DATE NEEDED: 07/14/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78420

Q25-08605 / J25-04812

VERSA CONTACT: Douglas Kerns

TITLE: GROWING A STRONG MARRIAGE

PUBLISHER: ONWARD MEDIA

RUN QUANTITY: 1000

TOTAL PAGES: 280

TEXT TRIM SIZE: 5 1/2 X 8 1/2

SIGNATURES: 8 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/8

SIGNATURE SEQUENCE: 1st 32 pg. sig., 8 pg. sig., 2nd 32 pg. sig., 16 pg. sig., 3rd thru 8th 32 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt C1S w/ gloss lamination and flood dull varnish

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Plastic Coil

BINDING COLOR: Black

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 6/9/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78420

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Q25 08605 Growing a Strong Marriage*

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 5-1/2" x 8-1/2" (8-1/2" spine)
- punch holes for binding
- bind with a standard color plastic spiral binding on the 8-1/2" edge
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 3% extra materials

You furnish: 2 covers-2pp on 10pt C1S
140 sheets on 70# offset

- Text is furnished as folded signatures (8-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$3.87 per book
	1,000	\$3.26
	1,500	\$3.04

• **Prices include cartons**

- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Text Proof	1	Office-ONWARD MEDIA 651 E. PEORIA ST.	RACHEL SCHROCK	Ground	

GOODFIELD IL 61742
 Phone: 309-326-3050 Ext: 3 Fax:
 Carrier Name: UPS CarrierAcctNo: Dock Hours:
 Payment Type: PrePaid eMail: rschrock@onwardmedia.org
 Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-APOSTOLIC CHRISTIAN BOOKSTORE 651 E. PEORIA ST.	RACHEL SCHROCK	Common Carrier	HOLD UNTIL RELEASED BY Versa Press

GOODFIELD IL 61742
 Phone: 309-326-3050 Ext: 3 Fax:
 Carrier Name: Not Selected CarrierAcctNo: Dock Hours:
 Payment Type: Third Party Bill to -
 Location Instr: Delivery Appointment Required; Lift Gate Required;

Bill To Information	Forward Information
Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272	

6/16/2025

9:11:54 AM

Bindery Work Order

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JobNo: J25-04812	Q25-08605	Status Group: 2524.2	Box No:	Qty / Stack:
Sales Rep: DM2	Order Entry: ST1	Planner: DK	No. of Boxes:	No. Stacks:
ONWARD MEDIA	6305		Books / Box:	Approx. Maj. Sheets: 0
GROWING A STRONG MARRIAGE			Max Box Wt:	Min. Sheets: 0
ISBN:	PO: 4366		Label Box: 1 End	Top Sheets:
Reprint:	Due Date: 6/17/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 5 1/2 x 8 1/2	Spine: 1.00		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 25.4		Recipe: 0	Recipe Name: None
Number Books: 1000			No. Layers: 0	Toggle: 0
No64s: 0	No32s: 8	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 1	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1050	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions