Date: 7/9/2025

PURCHASE ORDER

84409KR

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of

The Bindery To:

8309 Brooklyn Blvd.

Brooklyn Park, MN 55445

FAX 309-822-8141 Attn: Route 26 & Route 116) UNIT PRICE DESCRIPTION QUANTITY

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: HOW DID YOU MISS THAT?	0.38
(Maximum	For: Boys Town Press	
100 Overs)	- Follow enclosed specs	
(No Under Run)	- 2,000 Copies @ \$ 0.38 each (price includes cartons)	
	- Use 48" x 40", 4-Way - P-1 Pallet	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures to Bindery: 7/21/25	
	Bindery to ship by: 7/31/25	
Job No:	J25-05498.100 Total P	Price: \$760.0

ORDERED BY: Keith Roos

RECEIVED:

VERSA PR	ESS, INC	•			Rev. 12/05/24
DATE:	07/09/25	DATE	NEEDED: 07/09/25		
VENDOR:	The Bindery				
ATTENTION:	Eric Feuerste	ein			Q25-09746 / J25-05498
QUOTE:	Q78608			VERSA CONTACT: Keith	Roos
TITLE:	HOW DID YO	OU MISS THAT?			
PUBLISHER:	BOYS TOWN	PRESS			
RUN QUANTIT	TY: 2000	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X	9	
SIGNATURE	S: 1 - 24 pg s	sig. 1 - 8 pg sig.			
HEAD TRIM:	: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE	1-24, 1-8	
TEXT STO	CK: 70 lb. Whi	te Offset (Smooth) - 384 P	PI [D]		
COVER STO	CK: 123 lb. Wh	nite 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PR	ROVIDED AS:	Folded Ungathered Sign	natures		
BINDING TYPE	: Perfect				
DACKI	IC. Cartana C	Cumplied by Vandor			

ADDITIONAL INSTRUCTIONS:

MUST USE DOUBLE WALL CARTONS.

Estimate



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

6/27/2025

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Eric Feuerstein

QUOTE:

O78608

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project:

How Did You Miss That

• cut covers

· gather signatures

perfect bind books (PUR perfect bind)
3-side trim to 9" x 9" (9" bind edge)

• bulk pack in Double wall cartons

Quantity:

see below

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books

\$0.45 per book

2,000

\$0.38

2,500

\$0.33

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735 Mike Cress 763-201-2725 Justine Carpenter 763-201-2740

Product	Qty	Branch Name		Contact Name		Ship Method	Ship Instructions
Bound Book	<s -<="" td=""><td>Shipping-VILLAGE WAREHOUSE RECEIVIN 259 N. 144TH STREET</td><td>G</td><td>FRANK MOREY</td><td>(</td><td>Common Carrier</td><td></td></s>	Shipping-VILLAGE WAREHOUSE RECEIVIN 259 N. 144TH STREET	G	FRANK MOREY	(Common Carrier	
		BOYS TOWN		NE	0	68010	
	Phone:	531-355-3205	+ -	Ext:		Fax:	
Carrier Name:	9	CarrierAcctNo:				Dock Hours:	
Payment Type:		eMail:					
Location Instr:							
	Bill To Ir	nformation			^	Forward Info	rm ation
Unassigned				Unassigned			
Unassigned				Unassigned			
*							
Contact	Chd	y Scalf		C 1	1		
Contract	CHIL	1 SCALT		ta 100	Uti	hy	

7/10/2025

10:08:20 AM

Bindery Work Order

Page: 1

Qty / Stack: 2527.5 Box No: Q25-09746 Status Group: JobNo: J25-05498 No. Stacks: KR No of Boxes: Order Entry: ST1 Planner: Sales Rep: JD Approx Maj. Sheets: 0 3539 Books / Box: BOYS TOWN PRESS Min. Sheets: 0 Max Box Wt: 35 HOW DID YOU MISS THAT? Top Sheets: Label Box: 1 End ISBN: PO: 48" x 40", 4-Way - P-1 Pallet Size: Reprint: J19-07151 Due Date: 7/11/2025 Max PalletHt: Spine: 0.10 Trim Size: 9 x 9 Recipe: 0 Recipe Name: None Spine (mm): 2.5 Trim Size (mm): Non-Standard Toggle: 0 No Layers: 0 2000 Number Books: Boxer Per Layer: 0 Pattern: 0 No64s: 0 No32s: 0 No18s: 0 Boxes Per Skid: No8s: 1 No16s: 0 No12s: 0 Comments: No6s: 0 Min Run: 2000 Max Run: 2100 Instructions Ship Method Max Run Min Run Product Description Qty Status Common Carrier 2100 2000 Bound Books - Bal 2000

BOYS TOWN PRESS

978-1-944882-45-7

HOW DID YOU MISS THAT?

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Lbs