

Rev: 7/9/2025 8:19:00 AM

**REVISED**  
84384LM-OBLG

To: The Bindery

**Brooklyn Park, MN 55445**

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
1500  (5% Maximum Over Run)  (0% Maximum Under Run)	Title: 1833/ JEWISH HOLIDAY TREASURE TRAIL  For: Behrman House Publishing  - Follow enclosed specs  - 1,500 Copies @ \$ 0.58 / Each (per quote)  Send 2 sample books to Versa Press, Inc.  Ship signatures:        07/21/2025  The Bindery to Ship:    08/07/2025	0.58
Job No:	J25-05497.5002	Total Price: \$870.00

ORDERED BY: **Larry Miller**

RECEIVED :

**VERSA PRESS, INC.**

Rev. 8/24/21

DATE 07/09/25 DATE NEEDED 08/07/25VENDOR  
**THE BINDERY**ATTENTION  
**JUSINE CARPENTER**QUOTE NUMBER  
**Q78650**VERSA PRESS CONTACT  
**LARRY MILLER**TITLE  
**Jewish Holiday Treasure Hunt**PUBLISHER  
**Behrman House Publishing**

RUN QUANTITY <b>1,500</b>	TOTAL PAGES <b>128</b>	TEXT TRIM SIZE <b>10 7/8</b>	X	OBLONG <b>YES</b> <b>8 3/8</b>
NUMBER OF SIGNATURES				
<input type="checkbox"/> 32's	<input type="checkbox"/> 24's	<input type="checkbox"/> 18's	<input checked="" type="checkbox"/> 8	<input type="checkbox"/> 16's
		<input type="checkbox"/> 12's	<input type="checkbox"/> 8's	<input type="checkbox"/> 6's
		<input type="checkbox"/> 4's	<input type="checkbox"/> 2's	
HEAD TRIM <b>1/8</b>	GUTTER TRIM <b>1/4</b>	SEQUENCE OF SIGNATURES <b>8 - 16'S</b>		

TEXT STOCK  
**60# Offset**PPI  
**436**COVER STOCK  
**10 Pt. C1S Gloss Laminated**MATERIALS PROVIDED AS:  
☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH \_\_\_\_\_ FINISH \_\_\_\_\_

SPINE OF 3 PIECE CASE \_\_\_\_\_ FINISH \_\_\_\_\_

☐ Printed cover ☐ Dust JacketCASE STAMPING  
☐ Stamped sample case ☐ Foil Color(s) \_\_\_\_\_  
☐ Foil Stamp Die \_\_\_\_\_  
☐ Deboss Die \_\_\_\_\_ ☐ PDF file provided by Versa☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐ 80# Special End Sheets☐ Head & Foot BandsBINDING TYPE  
☒ Perfect ☐ Otabind ☒ PUR glue  
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) \_\_\_\_\_  
☐ Double Wire-O (Color) \_\_\_\_\_ ☐ GBC (color) \_\_\_\_\_  
☐ Other \_\_\_\_\_

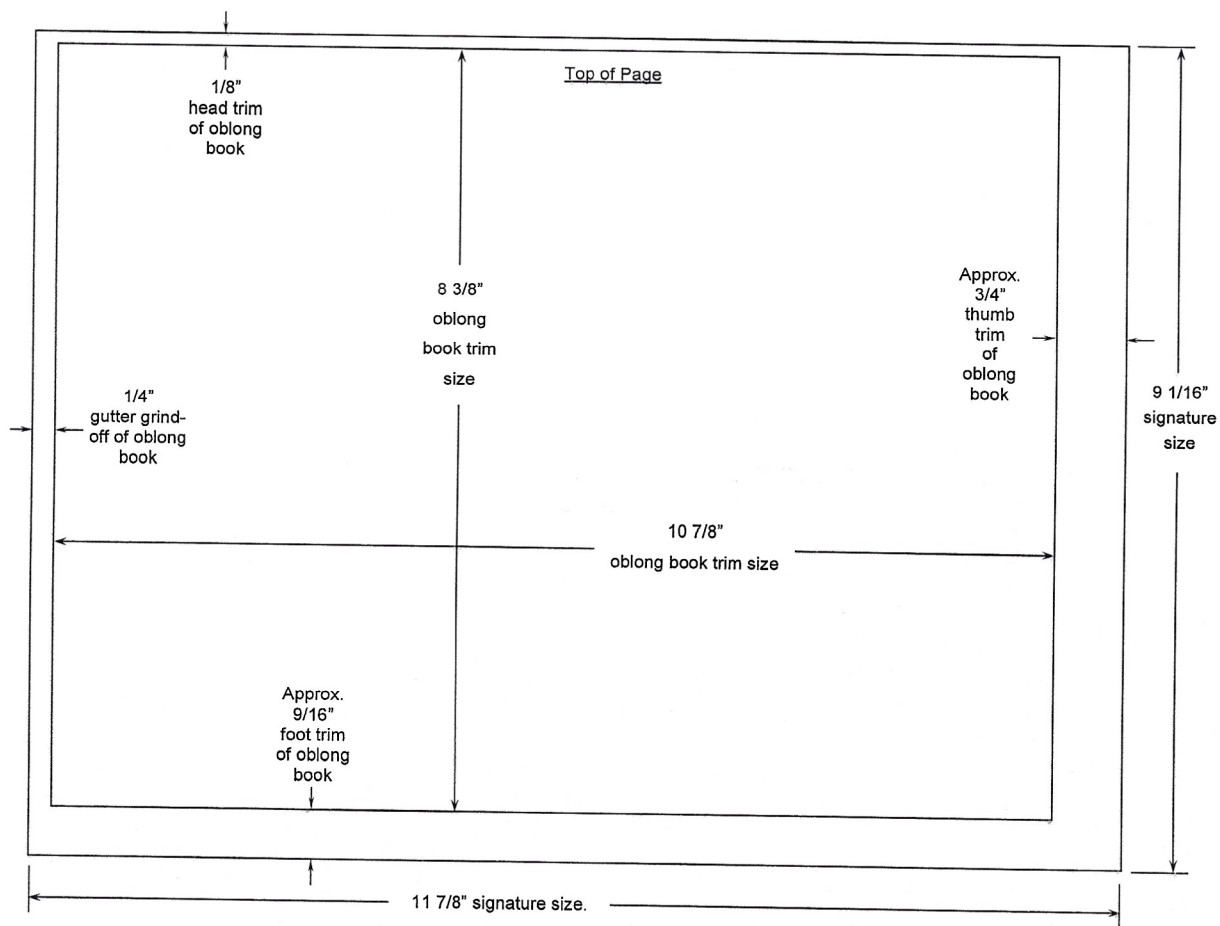
## PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor☐ Furnished cartons

## SPECIAL CARTON INSTRUCTIONS

Special Instructions

**bind-in sticker page between the last text page and inside back cover  
with printed side facing text.****REPRINT REFERENCE; J23-58861 / PO 74584MS / 12-15-23.**



## Estimate



**DATE:** 6/16/2025  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78491R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Great Israel Scavenger Hunt*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

**Quantity:** see below

In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
48 sheets on 60# offset

1 sticker sheets on 100# gloss book/text

- Text is furnished as folded signatures (6-16pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	500 books	\$1.42 per book
	1,000	\$0.82
	1,500	\$0.62
	2,000	\$0.52
	3,000	\$0.42

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

SHIPPING INSTRUCTIONS J25-05497

Ship the balance to INGRAM PUBLISHER SERVICE

Attn: C/O Behrman House Publishers

210 American Drive

Jackson TN 38301

Phone number 731-988-4440

2 Sample books to Behrman House

Attn: Richard Johnson

241B

Milburn NJ 38301

Contact Cindy Scalf for routing information



7/10/2025

8:56:16 AM

# Bindery Work Order

Page: 1

JobNo: J25-05497	Q25-09190	Status Group: 2527.5	Box No:	Qty / Stack:
Sales Rep: MS	Order Entry: ZG	Planner: LM	No of Boxes:	No. Stacks:
BEHRMAN HOUSE PUBLISHING	1684		Books / Box:	Approx Maj. Sheets: 0
1833/ JEWISH HOLIDAY TREASURE TRAIL			Max Box Wt: 40	Min. Sheets: 0
ISBN:	PO: 1140		Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J23-58861	Due Date: 7/11/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 7/8 x 8 3/8	Spine: 0.31		Max PalletHt: 55	
Trim Size (mm): Non-Standard	Spine (mm): 7.9		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 8	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1575	Min Run: 1500			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	1500	Common Carrier	1575	1500	

TITLE: 1833/ JEWISH HOLIDAY TREASURE TRAIL

PUBLISHER: BEHRMAN HOUSE PUBLISHING      PRINTED IN USA

PPON: 1140



(251) 1140

BARCODE

**EAN**

CTN QTY:



CTN WGT:      Lbs.



ISBN 13: 978-0-87441-833-0



(01) 1 97 80874 41833 7

COVER PRICE: \$NETUSD



(9012Q) \$NET USD