

HOLD UNTIL RELEASED
BY VERSA PRESS, INC.

Date: 6/11/2025

PURCHASE ORDER

83920MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: ERIC FEUERSTEIN

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: GODS PLAN FOR TODDLER DISCIPLES	0.76
(5 % Maximum Over Run)	For: New Foundations International	
	- Follow enclosed specs	
(5 % Maximum Under Run)	1,500 Copies @ \$ 0.76 / Each (Per attached quote)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 06/30/2025	
	Delivery date: 07/07/2025	
Job No: J25-04763		Total Price: \$1,140.00

ORDERED BY: Mark Sanders

RECEIVED :

VERSA PRESS, INC.

DATE: 06/11/25

DATE NEEDED: 06/11/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78299

Q25-08219 / J25-04763

VERSA CONTACT: Mark Sanders

TITLE: GODS PLAN FOR TODDLER DISCIPLES

PUBLISHER: NEW FOUNDATIONS INTERNATIONAL

RUN QUANTITY: 1500 TOTAL PAGES: 36 TEXT TRIM SIZE: 8 1/2 X 11

SIGNATURES: 2 - 18 pg sig.

HEAD TRIM: 1/4 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE:

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31-36

DATE: 5/28/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78299

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated.

Project: *Gods Plan for Toddler Little Disciples*
• cut covers
• gather signatures
• perfect bind books (PUR lay flat)
• 3-side trim to 8-1/2" x 11" (11" bind edge)
• bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
18 sheets on 60# offset
• Text is furnished as folded signatures (2-18pp)
• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
• Folded sigs must have closed spine (no z-folds)
• Cover stock should have grain running parallel to spine to help prevent cracking
• Covers furnished on press sheets for us to trim
• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
• First and last page must be free of critical copy and UV or varnish coatings 7/16" -- grind
• Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.01 per book
	1,000	\$1.07
	1,500	\$0.76

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Eric Feuerstein
763-201-2732

Scott Rooney
763 201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

6/12/2025

7:56:53 AM

Bindery Work Order

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JobNo: J25-04763	Q25-08219	Status Group: 2524.4	Box No:	Qty / Stack:
Sales Rep: JM	Order Entry: KC	Planner: MS2	No of Boxes:	No Stacks:
NEW FOUNDATIONS INTERNATIONAL	4773		Books / Box:	Approx Maj. Sheets: 0
GODS PLAN FOR TODDLER DISCIPLES			Max Box Wt:	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint:	Due Date:		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 8 1/2 x 11	Spine: 0.13		Max Pallet Ht:	
Trim Size (mm): Non-Standard	Spine (mm): 3.3		Recipe: 0	Recipe Name: None
Number Books: 1500			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 2	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 0	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 1575	Min Run: 1575			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	1500	Common Carrier	1575	1425	

**NEW FOUNDATIONS
INTERNATIONAL**

979-8-9854185-5-2

GODS PLAN FOR TODDLER DISCIPLES

QTY:

WT:

Lbs

Standard Shipping Instructions

4773

NEW FOUNDATIONS INTERNATIONAL

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Balance

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Bound Books -	0	Shipping-NEW FOUNDATIONS	SHERMAN DRIVER	Common Carrier	
		INTL			
		44 GREAT OAK DRIVE			
		GARNER	NC	27529	
		Phone: 919-632-9062	Ext:	Fax:	
		ted		Dock Hours:	

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Please contact Cindy Scalf for routing instructions