Date: 7/21/2025

Rev: 7/22/2025 8:56:00 AM

PURCHASE ORDER



VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION UNIT PRIC					
1000	Title: THE MAP OF THE WORLD For: Wake Forest University Press - Follow enclosed specs					
(5%						
Maximum Over Run)						
(5% Maximum Under Run)	- 1,000 Books @ \$ 1.71 / Each (per quote attached)					
	The Bindery to Ship:	08/18/2025				
190						
Job No: J	25 05075					
200 140: 1 J	25-05875		Total Price	\$1.710.00		

Total Price: |

\$1,710.00

ORDERED BY: Douglas Kerns

RECEIVED:

VERSA PRES	SS, INC	D			Rev. 12/05/24	
DATE: 07/21/25		DATE NEEDED: 08/18/25				
VENDOR: Th	e Bindery			- \\\//		
ATTENTION: Ju	stine Carp	penter		-	Q25-09228 / J25-0587	
QUOTE: Q7	8530			VERSA CONTACT: Douglas		
TITLE: TH	E MAP OF	THE WORLD				
PUBLISHER: WA	KE FORE	ST UNIVERSITY PRES	S			
RUN QUANTITY: 1	1000	TOTAL PAGES: 56	TEXT TRIM SIZE: 5 3/4 X	(9		
SIGNATURES: 1	- 32 pg s	ig. 1 - 16 pg sig. 1 -				
HEAD TRIM: 1/8		GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: FIX	y Sheet, 8 pg. sig., 16 pg. sig., 32	og. sig., Fly Sheet	
TEXT STOCK: 5	5 lb. Natu	ral Offset (Antique) - 36				
-		ite 12 Pt (C1S) w/ Matte				
MATERIALS PROVID		Folded Ungathered Si			~ .	
BINDING TYPE: Peri	fect					
Shrink Wrap (Individ	ually)				X PUR Glue	
PACKING: C	artons Su	pplied by Vendor				

ADDITIONAL INSTRUCTIONS:

FLY SHEETS TO COME TRIMMED TO SIG. SIZE. Perfect Bind with 4" FLUSH Cover Flaps as well as Fly Sheets at the front and back of the book.



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

6/18/2025

TO:

Michael Packard

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q78530

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated...

Project:

The Map of the World

cut covers

· score and fold covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-3/4" x 9" (9" bind edge)

shrinkwrap finished books individually

• bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 8pp flush cover on 12pt C1S 28 sheets on 55# natural offset text

2 sheets on Rainbow Antique

• Text is furnished as folded signatures (1-32pp,1-16pp,1-8pp,2-2pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs

Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

750 books

\$1.92 per book

850

\$1.82

1,000

\$1.71

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

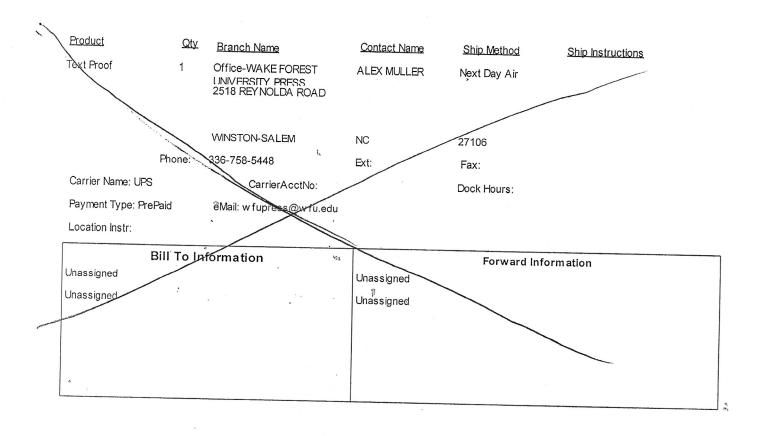
Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Mike Cress 763-201-2725 **Justine Carpenter** 763-201-2740



Product

Qty Branch Name

Contact Name

Ship Method

Ship Instructions

Shipping-WAKE FOREST UNIVERSITY PRESS 2518 REYNOLDA RD.

ALEX MULLER

Common Carrier

MUST USER & L

WINSTON-SALEM

27106

Phone: 336-758-5448

Ext:

Fax:

Carrier Name: R & L

CarrierAcctNo:

Dock Hours:

Payment Type 3

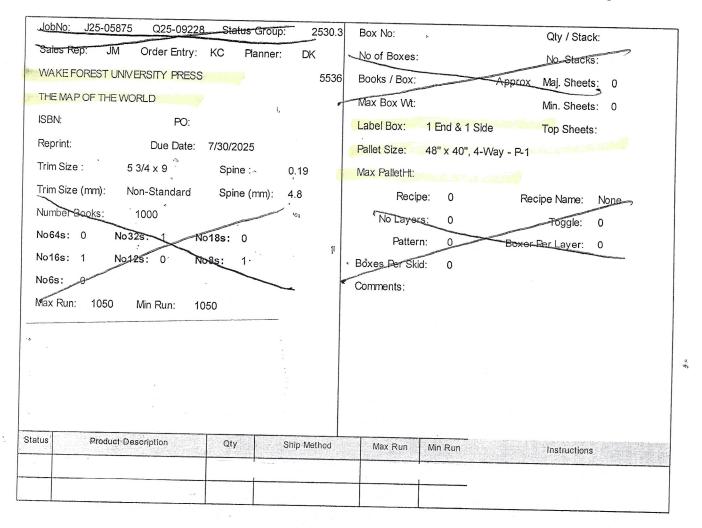
Location Instr: Delivery Appointment Required; Lift Gate Required; Residential Delivery;

Bill To Information Forward Information Versa Press, Inc. 1465 Spring Bay Rd. East Peoria, IL 61611 (309) 822-8272

2:17:08 PM

Bindery Work Order

Page: 1



TITLE: THE MAP OF THE WORLD

PUBLISHER: WAKE FOREST UNIVERSITY PRESS AUTHOR: CHUILLEANAIN, EILEAN

BARCODE

PRINTING #: 00000

PRINTED IN USA

ON SALE:08/2025

(10) 00000

Lbs.

CTN WGT:

CTN QTY:

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(9012Q) 1595 USD

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PPON: