

Date: 7/30/2025

## PURCHASE ORDER

84885KR

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000 maximum 100 books over run  NO Under Run	Title: TEAMWORK ISN'T MY THING AND I DON'T LIKE TO SHARE  For: Boys Town Press  - Follow enclosed specs  - 4,000 Copies @ \$ .26 Each ( Quote # Q78809, dated 7/21/25 )  - Ship per shipping instructions and carton label(s) enclosed with materials.  - Use 48" x 40", 4-Way - P-1 pallets  Send 2 sample books to Versa Press, Inc.  Ship folded signatures of the text & flat press sheets of the cover to The Bindery: 8/18/25  Delivery date:      The Bindery to ship 9/2/25	0.26
Job No: J25-06203.100		Total Price: \$1,040.00

ORDERED BY: **Keith Roos**

RECEIVED :

**VERSA PRESS, INC.**

Rev. 12/05/24

DATE: 07/30/25

DATE NEEDED: 07/30/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78809

Q25-10860 / J25-06203

VERSA CONTACT: Keith Roos

TITLE: TEAMWORK ISN'T MY THING AND I DON'T LIKE TO SHARE

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 4000

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-8, 1-24

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Cover- flat press sheets furnished. Text - folded signatures furnished for 1-8 pager and 1-24 pager. Hinge score covers. Perfect bind with PUR glue. Trim to 9" x 9". Bulk pack in cartons. MUST USE DOUBLE WALL CARTONS

# Estimate



**theBindery**  
INNOVATIVE FINISHING SOLUTIONS

DATE: 7/21/2025  
TO: Andy Guzman  
Versa Press, Inc.  
FROM: Eric Feuerstein  
QUOTE: Q78809

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Teamwork Isnt My Thing And I Dont Like To Share*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in Double Wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 3,000 books \$0.30 per book  
4,000 \$0.26

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books -		Shipping-VILLAGE			
Bal		WAREHOUSE RECEIVING			
		259 N. 144TH STREET			

BOYS TOWN

NE

68010

Phone: 531-355-3205

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type:

eMail:

Location Instr:

Bill To Information	Forward Information
Unassigned	Unassigned
Unassigned	Unassigned

Contact Cindy Scaif for routing

7/31/2025

10:43:05 AM

# Bindery Work Order

Page: 1

JobNo: J25-06203	Q25-10860	Status Group: 2531.5	Box No:	Qty / Stack:
Sales Rep: JD	Order Entry: RW	Planner: KR	No of Boxes:	No. Stacks:
BOYS TOWN PRESS	3539		Books / Box:	Approx Maj. Sheets: 0
TEAMWORK ISN'T MY THING AND I DON'T LIKE TO SHARE			Max Box Wt: 35	Min. Sheets: 0
ISBN:	PO:		Label Box: 1 End	Top Sheets:
Reprint: J22-02444	Due Date: 8/8/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size : 9 x 9	Spine : 0.10		Max PalletHt:	
Trim Size (mm): Non-Standard	Spine (mm): 2.5		Recipe: 0	Recipe Name: None
Number Books: 4000			No Layers: 0	Toggle: 0
No64s: 0	No32s: 0	No18s: 0	Pattern: 0	Boxer Per Layer: 0
No16s: 0	No12s: 0	No8s: 1	Boxes Per Skid: 0	
No6s: 0			Comments:	
Max Run: 4080	Min Run: 4000			

  

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	4000	Common Carrier	4080	4000	

**BOYS TOWN PRESS**

**978-1-934490-35-8**

**TEAMWORK ISN'T MY THING AND I DON'T LIKE TO  
SHARE**

**QTY:**

**WT:**

**Lbs**