

Date: 7/8/2025

PURCHASE ORDER

84390DK

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: 1711/ GREAT ISRAEL SCAVENGER HUNT	0.42
(5% Maximum Over Run)	For: Behrman House Publishing - Follow enclosed specs	
(0% Maximum Under Run)	- 3,000 Books @ \$ 0.42 / Each (per quote attached) - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship signatures: 07/21/2025 The Bindery to Ship: 07/31/2025	
Job No: J25-05472		Total Price: \$1,260.00

ORDERED BY: Douglas Kerns

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 07/08/25

DATE NEEDED: 07/31/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q87491

Q25-09179 / J25-05472

VERSA CONTACT: Douglas Kerns

TITLE: 1711/ GREAT ISRAEL SCAVENGER HUNT

PUBLISHER: BEHRMAN HOUSE PUBLISHING

RUN QUANTITY: 3000

TOTAL PAGES: 96

TEXT TRIM SIZE: 10 7/8 X 8 1/2

OBLONG:

YES

SIGNATURES: 6 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1st thru 6th 16 pg. signature with label sheet after last 16 page sig.

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) w/ Matte Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

The Label Sheet binds between the last text page and the back cover.

Estimate



DATE: 6/13/2025
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78491

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Great Israel Scavenger Hunt*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
48 sheets on 60# offset
1 sticker sheets on 100# gloss book/text

- Text is furnished as folded signatures (6-16pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,000 books	\$0.82 per book
2,000	\$0.52
3,000	\$0.42

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

SHIPPING INSTRUCTIONS J25-05472

Ship the balance to INGRAM PUBLISHER SERVICE

Attn: C/O Behrman House Publishers

210 American Drive

Jackson TN 38301

Phone number 731-988-4440

1 Sample books to Behrman House

Attn: Richard Johnson

241B

Milburn NJ 38301

Contact Cindy Scalf for routing information

Bindery Work Order

JobNo: J25-05472 Q25-09179 Status Group: 2527.4	Box No:	Qty / Stack:
Sales Rep: MS Order Entry: ZG Planner: DK	No of Boxes:	No. Stacks:
BEHRMAN HOUSE PUBLISHING 1684	Books / Box: Approx	Maj. Sheets: 0
1711/ GREAT ISRAEL SCAVENGER HUNT	Max Box Wt: 40	Min. Sheets: 0
ISBN: 0874417112 PO: 1141	Label Box: 1 End & 1 Side	Top Sheets:
Reprint: J23-58450 Due Date: 7/10/2025	Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 10 7/8 x 8 1/2 Spine: 0.24	Max PalletHt: 55	
Trim Size (mm): Non-Standard Spine (mm): 6.1	Recipe: 0 Recipe Name: None	
Number Books: 3000	No Layers: 0 Toggle: 0	
No64s: 0 No32s: 0 No18s: 0	Pattern: 0 Boxer Per Layer: 0	
No16s: 6 No12s: 0 No8s: 0	Boxes Per Skid: 0	
No6s: 0	Comments:	
Max Run: 3150 Min Run: 3000		

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books - Bal	3000	Common Carrier	3150	3000	

TITLE: 1711/ GREAT ISRAEL SCAVENGER HUNT

PUBLISHER: BEHRMAN HOUSE PUBLISHING PRINTED IN USA

PPON: 1141



(251) 1141

BARCODE

EAN

CTN QTY:



CTN WGT: Lbs.



ISBN 13: 978-0-87441-711-1



(01) 1 97 80874 41711 8

COVER PRICE: \$NETUSD



(9012Q) \$NET USD