

Date: 8/19/2025

Rev: 8/20/2025 2:30:00 PM

## PURCHASE ORDER

REVISED  
85240KR

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

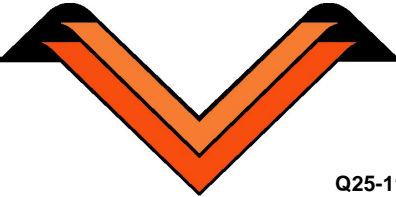
QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: LIFE IN STONE	0.74
5% overrun	For: Grand Canyon Conservancy	
5% underrun	1000 Copies @ \$ .74 / EA	
	- Bind per attached instructions	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 9/5/25	
	Delivery date: 9/10/25	

Job No: **J25-06720**

Total Price: **\$740.00**

ORDERED BY: **Keith Roos**

RECEIVED :



DATE: 08/19/25

DATE NEEDED: 08/19/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78876R1

Q25-11183 / J25-06720

VERSA CONTACT: Keith Roos

TITLE: LIFE IN STONE

PUBLISHER: GRAND CANYON CONSERVANCY

RUN QUANTITY: 1000

TOTAL PAGES: 80

TEXT TRIM SIZE: 8 1/4 X 7 5/8

SIGNATURES: 3 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1 13/32

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-24, 1-8, 2-24's

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

Shrink Wrap in packs of 5

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Oblong book

## Estimate



**DATE:** 8/13/2025  
**TO:** Hailie Johnson  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78876R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Life in Stone q25-111183*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/4" x 7-5/8" (7-5/8" bind edge)
- **shrinkwrap finished books 5 per package**
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 12pt C1S  
40 sheets on 80# matte text

- Text is furnished as folded signatures (3-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.74 per book  
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*

