

Date: 8/20/2025

PURCHASE ORDER

85274LM-PB

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: THE OLD MAINER & THE SEA	0.28
(5% Maximum Over Run)	For: Islandport Press	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 3,000 Copies @ \$ 0.28 / Each (per quote)	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 09/09/2025	
	The Bindery to Ship: 09/15/2025	

Job No: J25-06890.5001

Total Price: \$840.00

ORDERED BY: Larry Miller

RECEIVED :

VERSA PRESS, INC.

DATE 08/20/25 DATE NEEDED 09/15/25

VENDOR THE BINDERY

QUOTE NUMBER Q78930

ATTENTION Justine Carpenter

VERSA PRESS CONTACT Larry Miller

TITLE THE OLD MAINER & THE SEA

PUBLISHER ISLANDPORT PRESS

RUN QUANTITY 3,000 TOTAL PAGES 32 TEXT TRIM SIZE 8 X 10 OBLONG ☒ NO

NUMBER OF SIGNATURES
☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 5/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 1 - 8, 1 - 24

TEXT STOCK 80 # WHITE COATED MATTE PPI 454

COVER STOCK 10 Pt. Cls Gloss Laminated with Overall Matte Etch Varnish

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

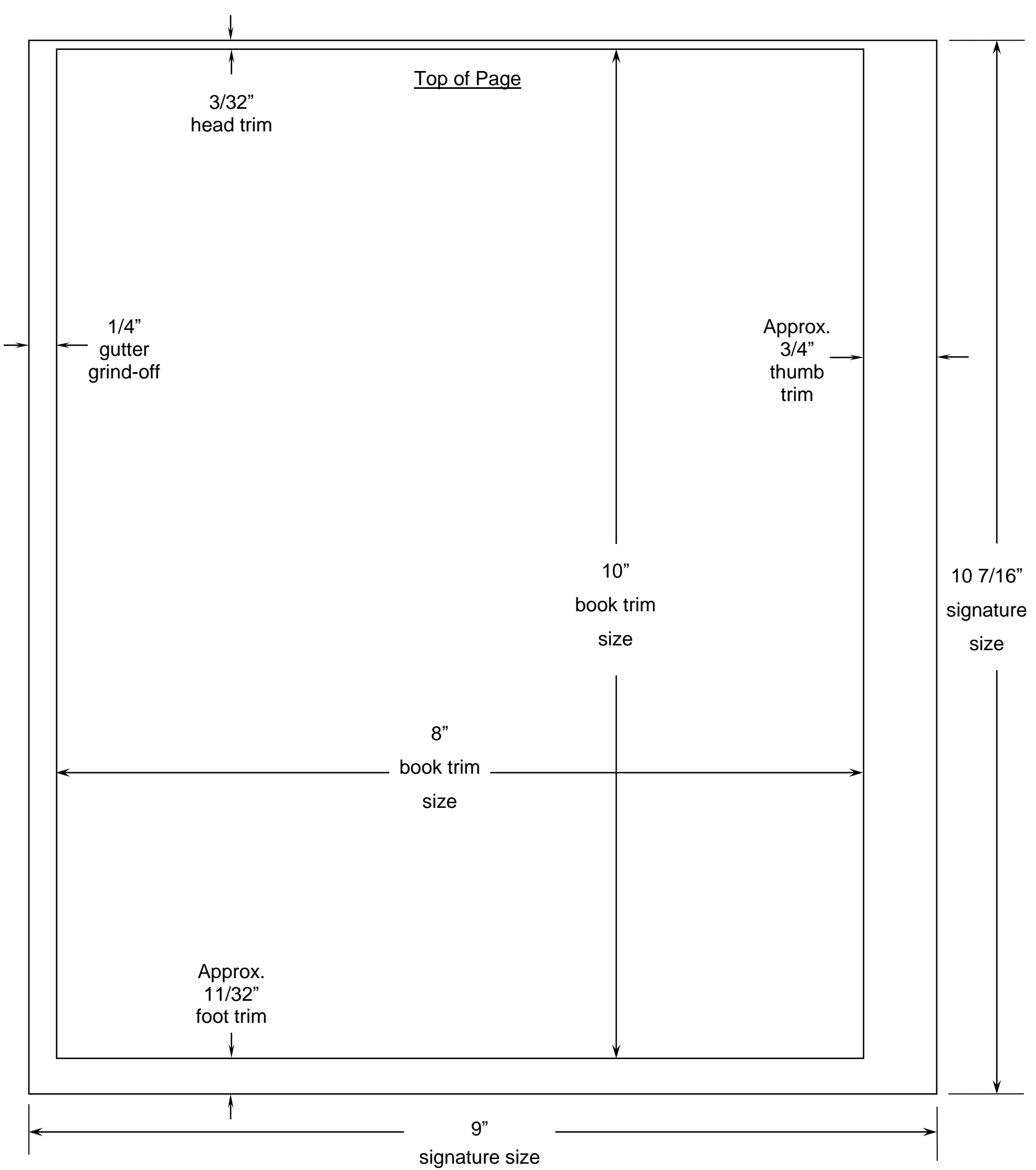
CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

BINDING TYPE
☒ X Perfect ☐ Otabind ☒ X PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

PACKING INSTRUCTIONS ☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☐ SPECIAL CARTON INSTRUCTIONS

Special Instructions



Estimate



DATE: 7/31/2025
TO: Carri Kober
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78930

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Old Mainer and the Sea*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- bulk pack in cartons

Quantity: 3,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.28 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!