Date: 8/13/2025

PURCHASE ORDER

85132MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION		UNIT PRICE			
4000	Title: PERFECT PEACE CHILD (PB)					
(6% Maximum Over Run)	For: William Carey Publishing					
	- Follow enclosed specs					
(5% Maximum Under Run)	- 4,000 Copies @ \$ 0.26 / Each					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed with materials.					
	Send 2 sample books to Versa Press, Inc.					
	Material ships: 09/02/2025					
	The Bindery to Ship: 09/08/2025					
Job No:	J25-06601	Total Price:	\$1,040.00			
		•				

DATE: 08/13/25	VERSA PR	RESS, INC	· /•			Rev. 12/05/24
ATTENTION: Justine Carpenter Q25-11316 / J25-06601 QUOTE: Q78897R1 VERSA CONTACT: Mark Sanders TITLE: PERFECT PEACE CHILD (PB) PUBLISHER: WILLIAM CAREY PUBLISHING RUN QUANTITY: 4000 TOTAL PAGES: 48 TEXT TRIM SIZE: 9 X 9 SIGNATURES: 2 - 24 pg sig. HEAD TRIM: 3/32 GUTTER TRIM: 1/4 SIGNATURE SEQUENCE: TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC MATERIALS PROVIDED AS: Folded Ungathered Signatures	DATE:	08/13/25	DATE	E NEEDED: 08/13/25		
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MATERIALS PROVIDED AS: Folded Ungathered Signatures	TEXT STOC	CK: 80 lb. Whit	e Coated (Matte) - 454 PP	'I		
	COVER STOC	K: 123 lb. Wh	ite 10 Pt (C1S) - 200 PPI -	FSC		
BINDING TYPE: Perfect	MATERIALS PR	OVIDED AS:	Folded Ungathered Sign	natures		
	BINDING TYPE:	Perfect				

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

7/29/2025

TO:

Denise Fandel

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q78897R1

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project:

Perfect Peace

- · cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 80# matte text OR 70# matte text

- Text is furnished as folded signatures (2-24pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,000 books	\$0.62 per book
2,000	\$0.38
3,000	\$0.30
4,000	\$0.26
5,000	\$0.23

Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Fric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

Mike Cress 763-201-2725 Justine Carpenter 763-201-2740