Date: 8/11/2025

PURCHASE ORDER

85110MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE				
1080	Title: SHAPESVILLE	0.64				
5% Maximum Over Run	For: Turner Publishing Company					
	- Follow enclosed specs					
5% Maximum Under Run	- 1080 Copies @ \$0.64 Each (per attached quote)					
	- Ship per shipping instructions provided by our shipping dept. and carton label(s) enclosed with materials.					
	Send 2 sample books to Versa Press, Inc.					
	MATERIALS to ship: 09/03/2025					
	THE BINDERY to hsip: 09/05/2025					
Job No:	J25-06617 Total Price:	\$691.20				

RECEIVED:

VERSA PRE	ESS, INC).		Rev. 12/05/24			
DATE: (08/11/25	DATI	E NEEDED: 08/11/25				
VENDOR:	The Bindery						
ATTENTION: .	Justine Carp	penter			Q25-11390 / J25-06617		
QUOTE:	Q78913		VERSA CONTACT: Mark Sando	ACT: Mark Sanders			
TITLE: \$	SHAPESVILI	LE					
PUBLISHER:	TURNER PUBLISHING COMPANY						
RUN QUANTITY	′: 1000	TOTAL PAGES: 32	TEXT TRIM SIZE: 8 X 8				
SIGNATURES	3: 1 - 24 pg s	sig. 1 - 8 pg sig.					
HEAD TRIM: 3	3/32	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:				
TEXT STOCK	(: 80 lb. W hi	te Coated (Matte) - 454 PP	ri				
COVER STOCK	(: 123 lb. Wh	nite 10 Pt (C1S) - 200 PPI -	FSC				
MATERIALS PRO	VIDED AS:	Folded Ungathered Sign	natures				
BINDING TYPE: I	Perfect						

PACKING: Cartons Supplied by Vendor

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

7/30/2025

TO:

Michael Packard

Versa Press, Inc.

FROM:

Justine Carpenter

OUOTE:

078913

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated...

Project:

Shapesville

- cut covers
- · gather signatures
- perfect bind books (PUR perfect bind) • 3-side trim to 8" x 8" (8" bind edge)
- bulk pack in cartons

Quantity:

1,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 80# matte text

- Text is furnished as folded signatures (1-24pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- · Cover stock should have grain running parallel to spine to help prevent cracking
- · Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.64 per book

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.