





DATE: 08/11/25	DATE NEEDED: 08/11/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-11390 / J25-06617
QUOTE: Q78913	VERSA CONTACT: Mark Sanders

TITLE: SHAPESVILLE		
PUBLISHER: TURNER PUBLISHING COMPANY		
RUN QUANTITY: 1000	TOTAL PAGES: 32	TEXT TRIM SIZE: 8 X 8
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 3/32	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI	
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Perfect	

PACKING: Cartons Supplied by Vendor
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## Estimate



**DATE:** 7/30/2025  
**TO:** Michael Packard  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q78913

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Shapesville*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 8" (8" bind edge)
- bulk pack in cartons

**Quantity:** 1,000 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
16 sheets on 80# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$0.64 per book  
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*