

Rev: 8/7/2025 8:42:00 AM

PURCHASE ORDER

REVISED
85049MS

**VERSA PRESS, INC.**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

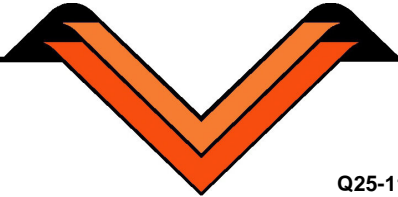
Attn: **Eric Feuerstein**

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: WHAT WERE YOU THINKING	0.24
Maximum 100 books Over Run	For: Boys Town Press - Follow enclosed specs	
NO Under Run	- 5,000 Copies @ \$.24 Each (Quote # Q78891) - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: 8/25/25 Delivery date: The Bindery to ship 09/08/25	

Total Price:	\$1,200.00
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ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 08/06/25	DATE NEEDED: 08/06/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-11298 / J25-06423
QUOTE: Q78891	VERSA CONTACT: Mark Sanders

TITLE: WHAT WERE YOU THINKING		
PUBLISHER: BOYS TOWN PRESS		
RUN QUANTITY: 5000	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9
SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Double wall cartons



883 Blair Ave., Neenah, WI 54956
(920) 725-5060 (800) 795-2463
Fax (920) 725-5065
www.bindingedge.com

Jul 25, 2025

Versa Press, Inc.
Denise Fandel
1465 Spring Bay Road
P.O. Box 2460
East Peoria, IL 61611-0460

QUOTE # 48211

Thank you for allowing us the opportunity to submit the following quotation.

Job Title: PSALMS V1 PRIMARY (1-15) 2025-26 / Community Bible Study Inc.

Number of Sheets: 136pg(68sht)+Cvrs

Finish Size: 8-1/2" x 11"

Binding Edge: 11"

Stock Type: Covers:12pt C1S (.012) / Text: 70# Offset (384 PPI)

Job Summary: Plastic Spiral Bind (Using 14MM Sky Blue #120 Plastic Spiral)

Bulk Description: .3782" *Note: Price and delivery depends on accuracy of bulk measurement.*

Punching: 4:1 DD (Required backgate would be 3/8")
(Backgate margin is the distance from the edge of the paper to the beginning of the punched hole)

Trimming: Trim covers to sig size, trim to final siz

Gathering/Collating: 7-18pg, 1-6pg, 1-4pg + F&B Cvr

Shrinkwrapping: in 5's

Cartons: Binding Edge

Samples Required: Yes

Customer To Supply: 7-18pg, 1-6pg, 1-4pg sigs to BEI specs + F&B Cvrs on form so BEI can trim to signature size

Terms and Delivery: Net 10 Days, FOB Neenah, BEI to carton pack and securely wrap

Quantity and Price: \$1.834 ea. based on quantity of 500

- Folded signatures laid out so Binding Edge can trim off a minimum of 1/4" on all four sides.
- Signatures must be perforated on the head and spine.
- Folded sigs must have closed spine (no z-folds).
- Heavy stock (> 5 pt) must have grain parallel to the spine.
- All materials are flat unless otherwise specified above (no foldouts, tabs, perfs, or reinforcing).
- Quote number must be included on all shipping paperwork and purchase orders.
- Please account for industry standard spoilage allowance of 3-4% in excess of desired overrun.

This quotation contains numerous terms and conditions which are set forth in full on our web site www.bindingedge.com, all of which are incorporated into and made part of this quotation.

Friday, July 25, 2025

Contact: Steve Penkala

Plastic/Wire Spiral : Twin-loop : Tinning : Tab Indexing