



DATE: 08/06/25	DATE NEEDED: 08/06/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-11476 / J25-06430
QUOTE: Q78928	VERSA CONTACT: Keith Roos

TITLE: 4419 / CATHOLIC CHILDREN'S PRAYER BOOK, 2ND ED		
PUBLISHER: SAINT MARY'S PRESS		
RUN QUANTITY: 5000	TOTAL PAGES: 56	TEXT TRIM SIZE: 5 1/2 X 8 1/2
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE: 1-8, 1-16, 1-32

TEXT STOCK: 80 lb. White Coated (Matte) - 454 PPI
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Double wall cartons

Estimate



DATE: 7/31/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78928

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Catholic Childrens Prayer Book*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: 5,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.28 per book
• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!