Date: 8/6/2025

## **PURCHASE ORDER**

85047KR

## VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

**Brooklyn Park, MN 55445** 

Attn: JUSTINE CARPENTER

QUANTITY	DESCRIPTION	UNIT PRICE				
5000	Title: 4419 / CATHOLIC CHILDREN'S PRAYER BOOK, 2ND ED					
(5%	For: Saint Mary's Press					
Maximum Over Run)	- Follow enclosed specs					
(5% Maximum Under Run)	- 5000 Copies @ \$ 0.28/each (per quote attached)					
	- Ship per attached shipping instructions.					
	Carton label(s) enclosed with materials.					
	Send 2 sample books to Versa Press, Inc.					
	Materials Ship: 8/25/25					
	The Bindery to Ship: 9/12/25					
Job No:	<b>J25-06430.100</b> Total Price:	\$1,400.00				

ORDERED BY: **Keith Roos** 

**RECEIVED:** 

VERSA PR	ESS, INC	<b>)</b> .			Rev. 12/05/24
DATE:	08/06/25	DAT	E NEEDED: <b>08/06/25</b>		
VENDOR:	The Bindery				
ATTENTION:	Justine Carp	penter			Q25-11476 / J25-06430
QUOTE:	Q78928		-	VERSA CONTACT: Keith Ro	oos
TITLE:	4419 / CATH	OLIC CHILDREN'S PRAY	ER BOOK, 2ND ED		
PUBLISHER:	SAINT MAR	Y'S PRESS			
RUN QUANTIT	Y: <b>5000</b>	TOTAL PAGES: 56	TEXT TRIM SIZE: 5 1/	/2 X 8 1/2	
SIGNATURE	S: <b>1 - 32 pg</b> s	sig. 1 - 16 pg sig. 1 - 8	pg sig.		
HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUENCE	:: 1-8, 1-16, 1-32	
TEXT STOC	K: <b>80 lb. W</b> hi	te Coated (Matte) - 454 Pl	PI		
COVER STOC	K: <b>123 lb. W</b> h	nite 10 Pt (C1S) - 200 PPI	- FSC		
MATERIALS PRO	OVIDED AS:	Folded Ungathered Sig	natures		
BINDING TYPE:	Perfect				
PACKING	G: Cartons S	upplied by Vendor			

ADDITIONAL INSTRUCTIONS:

**Double wall cartons** 

## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 7/31/2025

**TO:** Trish Burton

Versa Press, Inc.

**FROM:** Justine Carpenter

**QUOTE:** Q78928

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Catholic Childrens Prayer Book

cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: 5,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

28 sheets on 80# matte text

• Text is furnished as folded signatures (1-32pp,1-16pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

would apply.

Price: \$0.28 per book

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**