

Rev: 7/29/2025 9:34:00 AM

## PURCHASE ORDER

**REVISED**  
**83920MS**



**VERSA PRESS, INC.**

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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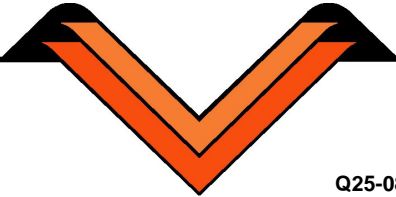
Attn: **ERIC FEUERSTEIN**

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: GODS PLAN FOR TODDLER DISCIPLES	0.76
(5 % Maximum Over Run)	For: New Foundations International - Follow enclosed specs	
(5 % Maximum Under Run)	1,500 Copies @ \$ 0.76 / Each (Per attached quote) - Ship per attached shipping instructions.  Carton label(s) enclosed  Send 2 sample books to Versa Press, Inc.  Ship signatures: 07/30/2025  Delivery date: ASAP	

Total Price:	\$1,140.00
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ORDERED BY: **Mark Sanders**

RECEIVED :



DATE: 06/11/25	DATE NEEDED: 06/11/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-08219 / J25-04763
QUOTE: Q78299	VERSA CONTACT: Mark Sanders

TITLE: GODS PLAN FOR TODDLER DISCIPLES		
PUBLISHER: NEW FOUNDATIONS INTERNATIONAL		
RUN QUANTITY: 1500	TOTAL PAGES: 36	TEXT TRIM SIZE: 8 1/2 X 11
SIGNATURES: 2 - 18 pg sig.		
HEAD TRIM: 1/4	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE:

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]
COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS: Folded Ungathered Signatures
BINDING TYPE: Otabind

PACKING: Cartons Supplied by Vendor
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## Estimate



8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

DATE: 5/28/2025  
TO: Michael Packard  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q78299

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: **Gods Plan for Toddler Little Disciples**

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
18 sheets on 60# offset

- Text is furnished as folded signatures (2-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$2.01 per book
	1,000	\$1.07
	1,500	\$0.76

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

Finish With Us!