



84827DK

To: **The Bindery**

8309 Brooklyn Blvd

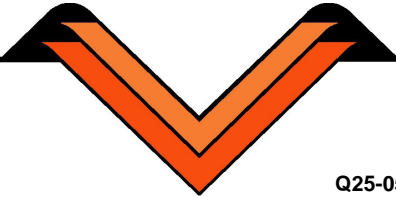
Brooklyn Park, MN 55445

Attn: **Eric**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J25-06041	Total Price:	\$2,625.00
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RECEIVED :



DATE: 07/28/25

DATE NEEDED: 08/27/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77765R4

Q25-05377 / J25-06041

VERSA CONTACT: Douglas Kerns

TITLE: CHIRICAHUA NATIONAL MONUMENT THIRD EDITION

PUBLISHER: WESTERN NATIONAL PARKS ASSOCIATION

RUN QUANTITY: 2500

TOTAL PAGES: 56

TEXT TRIM SIZE: 8 X 10

SIGNATURES: 2 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 3/32

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1st 24 pg. sig., 8 pg. sig., last 24 pg. sig.

TEXT STOCK: Special Order: 80 lb. White Coated FSC (Matte) - 454 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) w/ Matte Laminate

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

Shrink Wrap in packs of 10

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Cover has French Flaps - 3-1/2" Flaps Also, Hinge Score the Cover

Estimate



DATE: 5/16/2025
TO: Hailie Johnson
Versa Press, Inc.

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

FROM: Justine Carpenter

QUOTE: Q77765R4

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: ***Q25-05377 National Monument***

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8" x 10" (10" bind edge)
- shrinkwrap finished books 10 per package
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp cover with French Flaps on 12pt C1S
28 sheets on 80# matte text

- Text is furnished as folded signatures (2-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$1.22 per book
	2,500	\$1.05
	3,500	\$0.97
	4,500	\$0.93
	5,500	\$0.90

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!