



84723DK-OBLG

To: **The Bindery**

8309 Brooklyn Blvd

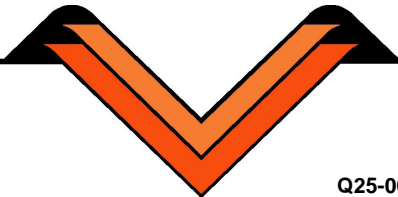
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Job No:	J25-05843	Total Price:	\$1,125.00
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RECEIVED :



DATE: 07/22/25

DATE NEEDED: 08/14/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77891R1

Q25-06079 / J25-05843

VERSA CONTACT: Douglas Kerns

TITLE: NELLIE BLY AND INVESTIGATIVE JOURNALISM FOR KIDS

PUBLISHER: CHICAGO REVIEW PRESS

RUN QUANTITY: 2500

TOTAL PAGES: 144

TEXT TRIM SIZE: 11 X 8 1/2

OBLONG: YES

SIGNATURES: 9 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1st thru 9th 16 pg. sig.

TEXT STOCK: 80 lb. White Coated (Gloss) - 556 PPI

COVER STOCK: 141 lb. White 12 Pt (C1S) w/ Gloss Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 7/7/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77891R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Nellie Bly and Investigative Journalism for Kids*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
72 sheets on 80# gloss book/text

- Text is furnished as folded signatures (9-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

2,000 books	\$0.51 per book
2,500	\$0.45
3,000	\$0.41

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!