

Rev: 7/22/2025 8:56:00 AM

PURCHASE ORDER

REVISED
84704DK



To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

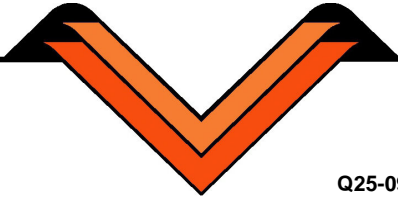
QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: THE MAP OF THE WORLD	1.71
(5% Maximum Over Run)	For: Wake Forest University Press	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 1,000 Books @ \$ 1.71 / Each (per quote attached)	
	- Use 48" x 40", 4-Way - P-1 pallets	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 08/08/2025	
	The Bindery to Ship: 08/18/2025	

Job No: **J25-05875**

Total Price:	\$1,710.00
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ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 07/21/25	DATE NEEDED: 08/18/25	
VENDOR: The Bindery		
ATTENTION: Justine Carpenter		Q25-09228 / J25-05875
QUOTE: Q78530	VERSA CONTACT: Douglas Kerns	

TITLE: THE MAP OF THE WORLD		
PUBLISHER: WAKE FOREST UNIVERSITY PRESS		
RUN QUANTITY: 1000	TOTAL PAGES: 56	TEXT TRIM SIZE: 5 3/4 X 9
SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE: Fly Sheet, 8 pg. sig., 16 pg. sig., 32 pg. sig., Fly Sheet

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]
COVER STOCK: 141 lb. White 12 Pt (C1S) w/ Matte Lamination
MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect	<input checked="" type="checkbox"/> PUR Glue
Shrink Wrap (Individually)	

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

FLY SHEETS TO COME TRIMMED TO SIG. SIZE. Perfect Bind with 4" FLUSH Cover Flaps as well as Fly Sheets at the front and back of the book.

Estimate



DATE: 6/18/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78530

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Map of the World*

- cut covers
- score and fold covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-3/4" x 9" (9" bind edge)
- shrinkwrap finished books individually
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 8pp flush cover on 12pt C1S
28 sheets on 55# natural offset text
2 sheets on Rainbow Antique

- Text is furnished as folded signatures (1-32pp,1-16pp,1-8pp,2-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

750 books	\$1.92 per book
850	\$1.82
1,000	\$1.71

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!