

Date: 7/11/2025

PURCHASE ORDER

84482LM-OBLG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: OOHEY GOOEY TOOHEY	1.43
(5% Maximum Over Run)	For: Redleaf Press - Follow enclosed specs	
(0% Maximum Under Run)	- 500 Copies @ \$ 1.43 / Each (per quote) Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 07/28/2025	
	The Bindery to Ship: 08/06/2025	

Job No: **J25-05581.5001**

Total Price: **\$715.00**

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE

07/11/25

DATE NEEDED

08/06/25

VENDOR

THE BINDERY

QUOTE NUMBER

Q78634

ATTENTION

JUSTINE CARPENTER

VERSA PRESS CONTACT

LARRY MILLER

TITLE

OOEY GOOEY TOOEEY

PUBLISHER

REDLEAF PRESS

RUN QUANTITY

500

TOTAL PAGES

208

TEXT TRIM SIZE

11

X

OBLONG

8 1/2**YES**

NUMBER OF SIGNATURES

☐ 32's☐ 24's☐ 18's☒ 13

16's

☐ 12's☐ 8's☐ 6's☐ 4's☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 through 13 - 16's

TEXT STOCK

60# WHITE OFFSET

PPI

436

COVER STOCK

12pt C1S GLOSS LAMINATION

MATERIALS PROVIDED AS:

☐

Book Blocks (Trimmed Three Sides)

☒

Folded Ungathered Signatures

☐

Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐

Printed cover

☐

Dust Jacket

CASE STAMPING

☐

Stamped sample case

☐

Foil Color(s)

☐

Foil Stamp Die

☐

Deboss Die

☐

PDF file provided by Versa

☐

Smythe Sewn

☐

Side Sewn

☐

Adhesive Bound

☐

PUR glue

☐

Shrink Wrap (Convenient Pkgs)

☐

Bindery Board (Caliper)

☐

Flat Back (With Board Spine)

☐

Shrink Wrap (Individually)

☐

80# Matching End Sheets

☐

Reinforced End Sheet

☐

Shrink Wrap - Qty

☐

80# Special End Sheets

☐

Head & Foot Bands

BINDING TYPE

☒

Perfect

☐

Otabind

☒

PUR glue

☐

Spiral Wire (Tin)

☐

Spiral Wire (Color)

☐

Double Wire-O (Color)

☐

GBC (color)

☐

Other

PACKING INSTRUCTIONS

☒

Cartons Supplied by Vendor

☐

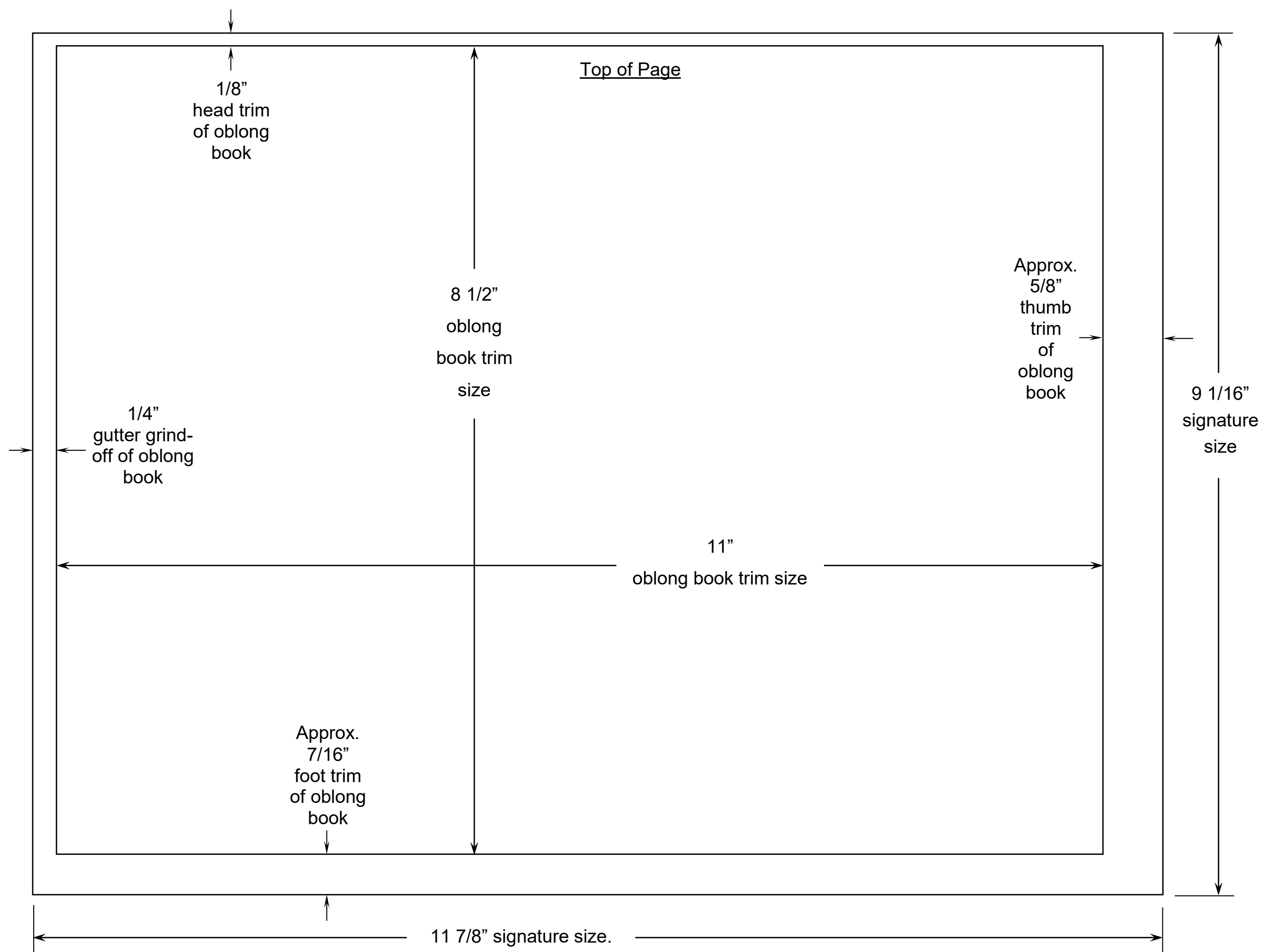
Furnished cartons

☐

SPECIAL CARTON INSTRUCTIONS

Special Instructions

NO HINGE SCORE



Estimate



DATE: 7/1/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78634

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Ooey Gooey Tooey*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind) **(NO HINGE SCORE)**
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 15% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
104 sheets on 60# offset

- Text is furnished as folded signatures (13-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

400 books	\$1.71 per book
500	\$1.43
600	\$1.25

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!