Date: 7/9/2025

PURCHASE ORDER

Attn:

84409KR

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

ORDERED BY: Keith Roos

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd.

Brooklyn Park, MN 55445

QUANTITY DESCRIPTION UNIT PRICE 2000 Title: HOW DID YOU MISS THAT? 0.38 For: Boys Town Press (Maximum 100 Overs) - Follow enclosed specs (No Under - 2,000 Copies @ \$ 0.38 each (price includes cartons) Run) - Use 48" x 40", 4-Way - P-1 Pallet - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures to Bindery: 7/21/25 Bindery to ship by: 7/31/25 Job No: J25-05498.100 Total Price: \$760.00

RECEIVED:

VERSA PRESS, IN	IC.			Rev. 12/05/24
DATE: 07/09/25	DATE	E NEEDED: 07/09/25		
VENDOR: The Binder	ry			
ATTENTION: Eric Feuer	stein			Q25-09746 / J25-05498
QUOTE: Q78608			VERSA CONTACT: Keith Roo	s
TITLE: HOW DID	YOU MISS THAT?			
PUBLISHER: BOYS TOV	VN PRESS			
RUN QUANTITY: 2000	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES: 1 - 24 pg	g sig. 1 - 8 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE: 1-24	i, 1-8	
TEXT STOCK: 70 lb. W	hite Offset (Smooth) - 384 P	PI [D]		
COVER STOCK: 123 lb. V	Vhite 10 Pt (C1S) - 200 PPI -	FSC		
MATERIALS PROVIDED AS	Folded Ungathered Sign	natures		
BINDING TYPE: Perfect				
PACKING: Cartons	Supplied by Vendor			

ADDITIONAL INSTRUCTIONS:

MUST USE DOUBLE WALL CARTONS.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 6/27/2025

TO: Andy Guzman

Versa Press, Inc.

FROM: Eric Feuerstein

QUOTE: Q78608

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: How Did You Miss That

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 9" x 9" (9" bind edge)

• bulk pack in Double wall cartons

Quantity: see below

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply.

Price:

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

1,500 books \$0.45 per book

2,000 \$0.38 2,500 \$0.33

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team