Date: 7/8/2025

PURCHASE ORDER

84390DK

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION		UNIT PRICE			
3000	Title: 1711/ GREAT ISRAEL SCAVENGER HUNT					
(5% Maximum Over Run)	For: Behrman House Publishing					
	- Follow enclosed specs					
(0% Maximum Under Run)	- 3,000 Books @ \$ 0.42 / Each (per quote attached)					
	- Use 48" x 40", 4-Way - P-1 pallets					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 07/21/2025					
	The Bindery to Ship: 07/31/2025					
Job No:	J25-05472 Total I	Price:	\$1,260.00			

ORDERED BY: Douglas Kerns

RECEIVED:

VERSA PR	RESS, INC	S.				Rev.	12/05/24
DATE:	07/08/25	DATE	DATE NEEDED: 07/31/25				
VENDOR:	The Bindery	,					
ATTENTION:	Justine Car	penter	ıter			Q25-09179 / J25-05472	
QUOTE:	Q87491		VERSA CONTA	VERSA CONTACT: Douglas Kerns			
TITLE:	1711/ GREA	T ISRAEL SCAVENGER HU	JNT				
PUBLISHER:	BEHRMAN I	HOUSE PUBLISHING					
RUN QUANTIT	Y: 3000	TOTAL PAGES: 96	TEXT TRIM SIZE:	10 7/8 X 8 1/2	OBL	ONG: YES	
SIGNATURE	S: 6 - 16 pg :	sig.	_		-		
HEAD TRIM:	1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUE	NCE: 1st thru 6th 16 pg. sign sig.	ature with label she	eet after last 1	6 page
TEXT STOC	K: 60 lb. Wh	ite Offset (Smooth) - 436 Pl	PI [D]				
COVER STOC	K: 123 lb. W l	hite 10 Pt (C1S) w/ Matte La	amination				
MATERIALS PR	OVIDED AS:	Folded Ungathered Sign	atures				
BINDING TYPE:	Perfect						
PACKIN	G: Cartons S	Supplied by Vendor					

ADDITIONAL INSTRUCTIONS:

The Label Sheet binds between the last text page and the back cover.

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 6/13/2025

TO: Hailie Johnson

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q78491

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Great Israel Scavenger Hunt

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

48 sheets on 60# offset

1 sticker sheets on 100# gloss book/text

• Text is furnished as folded signatures (6-16pp,1-2pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 1,000 books \$0.82 per book

2,000 \$0.52 3,000 \$0.42

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2725
 763-201-2740