

Date: 7/8/2025

Rev: 7/9/2025 8:19:00 AM

PURCHASE ORDER

REVISED
84384LM-OBLG



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**
8309 Brooklyn Blvd
Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
1500	Title: 1833/ JEWISH HOLIDAY TREASURE TRAIL	0.58
(5% Maximum Over Run)	For: Behrman House Publishing - Follow enclosed specs	
(0% Maximum Under Run)	- 1,500 Copies @ \$ 0.58 / Each (per quote) Send 2 sample books to Versa Press, Inc. Ship signatures: 07/21/2025 The Bindery to Ship: 08/07/2025	

Job No: **J25-05497.5002**

Total Price: **\$870.00**

ORDERED BY: **Larry Miller**

RECEIVED :

VERSA PRESS, INC.

DATE 07/09/25 DATE NEEDED 08/07/25

VENDOR THE BINDERY

QUOTE NUMBER Q78650

ATTENTION JUSINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE Jewish Holiday Treasure Hunt

PUBLISHER Behrman House Publishing

RUN QUANTITY 1,500 TOTAL PAGES 128 TEXT TRIM SIZE 10 7/8 X 8 3/8 OBLONG ☒ YES

NUMBER OF SIGNATURES
☐ 32's ☐ 24's ☐ 18's ☒ 8 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/4 SEQUENCE OF SIGNATURES 8 - 16'S

TEXT STOCK 60# Offset PPI 436

COVER STOCK 10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty _____
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

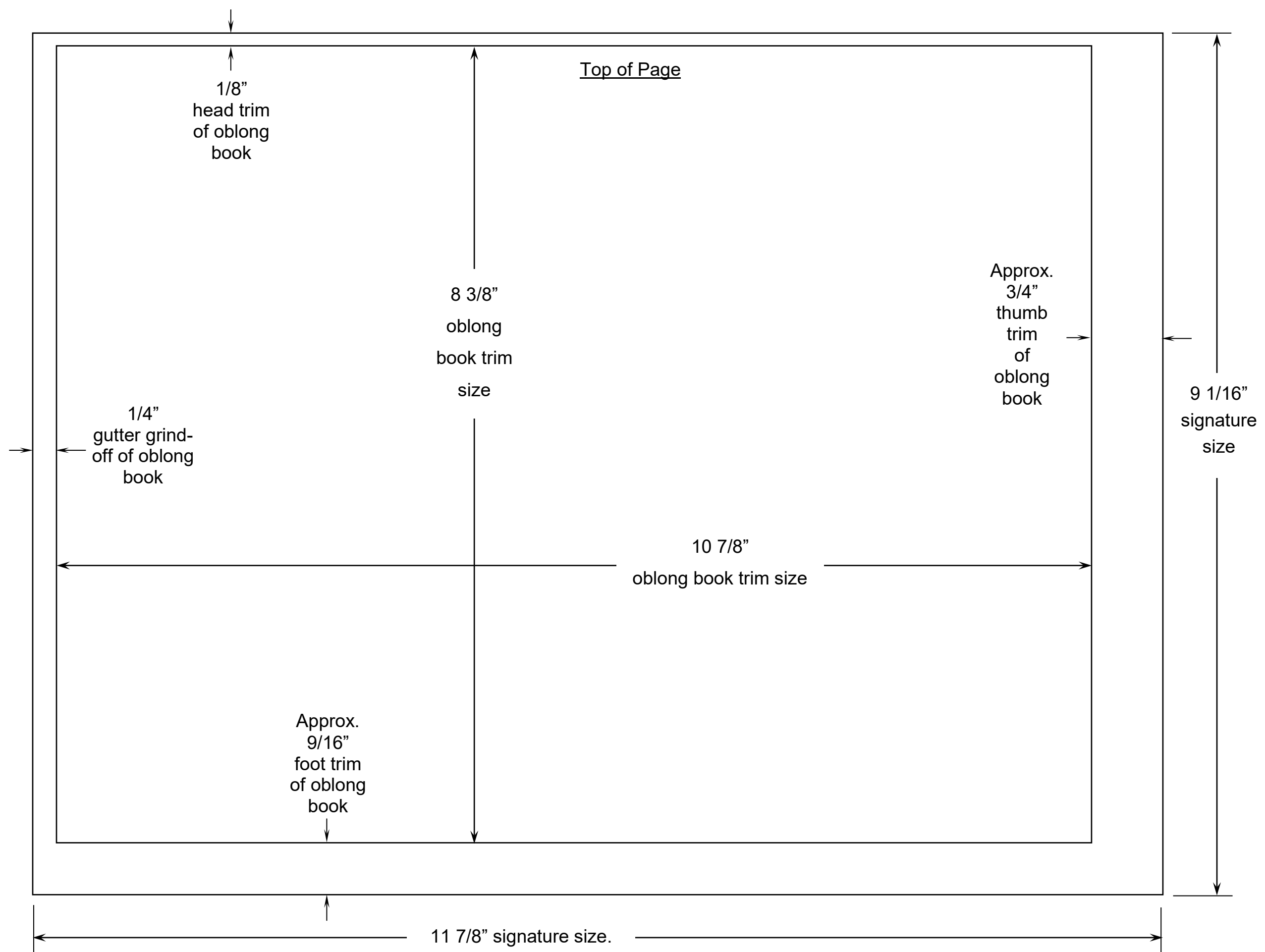
BINDING TYPE
☒ X Perfect ☐ Otabind ☒ X PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

PACKING INSTRUCTIONS ☒ X Cartons Supplied by Vendor ☐ Furnished cartons SPECIAL CARTON INSTRUCTIONS

Special Instructions

Bind-in sticker page between the last text page and inside back cover with printed side facing text.

REPRINT REFERENCE; J23-58861 / PO 74584MS / 12-15-23.



Estimate



DATE: 6/16/2025
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78491R1

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Great Israel Scavenger Hunt*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 10-7/8" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
48 sheets on 60# offset
1 sticker sheets on 100# gloss book/text

- Text is furnished as folded signatures (6-16pp, 1-2pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	500 books	\$1.42 per book
	1,000	\$0.82
	1,500	\$0.62
	2,000	\$0.52
	3,000	\$0.42

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!