

Rev: 7/7/2025 8:17:00 AM

PURCHASE ORDER

REVISED
84326DK

**VERSA PRESS, INC.**

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

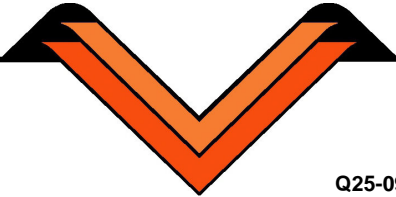
QUANTITY	DESCRIPTION	UNIT PRICE
6000 (100 Maximum Over Run) (0% Maximum Under Run)	Title: THAT RULE DOESN'T APPLY TO ME! For: Boys Town Press - Follow enclosed specs - 6,000 books @ \$ 0.23 per book (Quote #Q78597) - Use 48" x 40", 4-Way - P-1 Pallet(s) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 07/18/25 The Bindery to ship: 07/29/25	0.23

Job No: **J25-05410**

Total Price: **\$1,380.00**

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: 07/03/25

DATE NEEDED: 07/29/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q78597

Q25-09687 / J25-05410

VERSA CONTACT: Douglas Kerns

TITLE: THAT RULE DOESN'T APPLY TO ME!

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 6000

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 8 pg. sig., then 24 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) w/ Gloss Lamination

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: Double Wall Cartons

ADDITIONAL INSTRUCTIONS:

HINGE SCORE Maximum 100 books overs

Estimate



DATE: 6/26/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78597

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *That Rule Doesnt Apply To Me*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

5,000 books	\$0.25 per book
6,000	\$0.23

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!