

Purchase Order



POS Professional Office Services, Inc.

P.O. Box 450
WATERLOO, IA 50704

PO NUMBER	DATE	PAGE
433871	6/27/25	1

VENDOR: 97785
BINDERY, INC., THE
8201 BROOKLYN BLVD #1500
BROOKLYN PARK MN 55445

SHIP TO:
POS - MINNESOTA
2902 3RD ST S
WAITE PARK, MN 56387

ATTN:

NOTIFY:

User: CSTEARNES

LINE	QUANTITY	UM	ITEM	DESCRIPTION	COST
1.00	2000	EA	BOOKS	BOOKS	.29

DELIVERY DATE 7/16/25

JANOME #2239317 - QTY 2000 - DUE 7/16
QUOTE #Q78490 - SEE ATTACHED FOR DETAILS
PALMER TO SUPPLY +10% ADD'L MATERIAL FOR SPOIALGE

PO TOTAL

580.00

Purchase Order Request

Date of Request: 6/16/25

Contact Person: Steve Menk

Customer Name: Janome America

Customer #: 520840

Sales Order #: 2239317

Form ID #: 2512887

Job Description: Janome Accessory Catalog

Quantity: 2,000

Samples Requested: 8

Vendor Name: The Bindery

Vendor #: 97785

Quote #: Q78490

Price: \$582.32

Date to Vendor:

Date Back From Vendor:

Vendor instructions:

PALMER TO SUPPLY:

670 (+ 10% spoilage) of the cover press sheets - 3-up on 24x36.

2,008 (+ 10% spoilage) each of (4) 16-pg & (1) 12-pg folded sigs.

Proof.

50 boxes 11.25 x 8.75 x 8 (3SM51007)

INSTRUCTIONS:

Perfect bind 2,000 books + 8 samples.

Box in supplied cartons and label per information below.

Finished size is 8.5 x 11. 76 pages (38 sheets) + cover.

Special instructions:

Label cartons as:

Janome of America, Inc.

Janome Accessory Catalog (JACATACC)

PO # 01000019012

Order #2239317

Qty. ____

Estimate



DATE: 6/13/2025
TO: Dan Hartmann
Palmer Printing Company
FROM: Justine Carpenter
QUOTE: Q78490

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Perfect Bind Quote 8.5 x 11*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 80# silk cover
38 sheets on 80# silk text

- Text is furnished as folded signatures (4-16pp, 1-12pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.49 per book
	1,500	\$0.36
	2,000	\$0.29

- Prices do not include cartons.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!