



DATE: 06/13/25	DATE NEEDED: 07/14/25
VENDOR: The Bindery	
ATTENTION: Justine Carpenter	Q25-08605 / J25-04812
QUOTE: Q78420	VERSA CONTACT: Douglas Kerns

TITLE: GROWING A STRONG MARRIAGE		
PUBLISHER: ONWARD MEDIA		
RUN QUANTITY: 1000	TOTAL PAGES: 280	TEXT TRIM SIZE: 5 1/2 X 8 1/2
SIGNATURES: 8 - 32 pg sig. 1 - 16 pg sig. 1 - 8 pg sig.		
HEAD TRIM: 1/8	GUTTER TRIM:	SIGNATURE SEQUENCE: 1st 32 pg. sig., 8 pg. sig., 2nd 32 pg. sig., 16 pg. sig., 3rd thru 8th 32 pg. sig.

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]	
COVER STOCK: 123 lb. White 10 Pt C1S w/ gloss lamination and flood dull varnish	
MATERIALS PROVIDED AS: Folded Ungathered Signatures	
BINDING TYPE: Plastic Coil	BINDING COLOR: Black

PACKING: Cartons Supplied by Vendor

Estimate



DATE: 6/9/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q78420

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Q25 08605 Growing a Strong Marriage*

- cut covers to signature size
- gather signatures and covers
- 4-side trim to 5-1/2" x 8-1/2" (8-1/2" spine)
- punch holes for binding
- bind with a standard color plastic spiral binding on the 8-1/2" edge
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 3% extra materials

You furnish: 2 covers-2pp on 10pt C1S
140 sheets on 70# offset

- Text is furnished as folded signatures (8-32pp, 1-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished on press sheets for us to trim to the same size as the signatures
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

500 books	\$3.87 per book
1,000	\$3.26
1,500	\$3.04

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!