

Purchase Order

Printed: 6/4/2025 7:29:02AM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: *Jason Jacques*

Signature**PO Number: 104574**

PO Date: 6/4/2025

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: Medtronic [5192]

Supplier Acknowledgment Number: 6/4/2025

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Ref #77640 - 03-25-2025**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
10.0000		Samples	0.2200	E	\$2.20
0.00% Overs Allowed	obe				
No Under Runs Allowed	Job: 323775				

Expected: 6/9/2025

Deliver samples to Jason Jacques

24,000.0000		Live Run - Perfect bind	0.2200	E	\$5,280.00
0.00% Overs Allowed	obe	224-page + cover			
No Under Runs Allowed	Job: 323775	Inspection included			

Expected: 6/9/2025

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NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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MEDTRONIC Part #M981536A001DOC2 Rev 1A - IFU Affinity NT 541T TUV
Size of book: 5.5" x 8.5"
224 pages + 4-page wraparound cover.

Sample Quantity = 10
Live Quantity = 24,000
Total Quantity = 24,010

Rerun with quantity change of previous PO 103648 dated 03/27/2025
Rerun with quantity change of previous PO 103626 dated 03/26/2025
Rerun with quantity change of previous PO 101847 dated 10/31/2024
Rerun with quantity change of previous PO 99997 dated 06/11/2024
Rerun with quantity change of previous PO 96459, dated 09/12/2023

Provided materials:

- 1) Text: seven, 32-page folded signatures, 40# uncoated offset.
- 2) Cover: 8up, 26x40 press sheets. 65# uncoated cover.
- 3) Old sample
- 4) Signature collation mockup.
- 5) Ruled Cover Sheet
- 6) Carton Labels for Live Run
- 7) Cartons x336 11.25x8.75x9.5 - Send along 522

RUN ALL.

Collate + perfectbind on 8.5" spine with four score side glue (hinge score) per old sample and signature mockup.
1/8" grind. 9/16" head, and foot trims. 5/8" face trim.

Carton pack 46 books per box. in 11.25x8.75x9.5" (cartons provided by The Bindery)
Label 24,000 with carton labels provided by Visions Inc.
Label any overs with small label: item name from description line above and quantity per box.
Palletize on standard pallets.

Pull a continuity sample every 50 books, inspect your binding, and put in a separate box. Label as continuity samples.
These will be part of the finished count. (Our client is quality conscious).

We will deliver segregated samples to you.
Run all these marked samples as part of the finished quantity.
Ten of these must deliver back to Visions, Inc, packaged and labeled separately.

Job: 323775

PO Total: \$5,282.20

Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com