

Job #
54199

Date: 5/1/2025

PURCHASE ORDER

83227MS

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric**

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: I'M SICK BUT THAT'S NOT WHAT HURTS	0.42
Maximum 100 Books Overrun	For: Boys Town Press	
	2,000 Copies @ \$ 0.42 / ea	
0% underrun	- Ship per attached shipping instructions.	
	- use 48" x 40", 4-Way - P-1 pallets	
	Ship Class 65	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/21/2025	
	Delivery date: 06/02/2025	
Job No: J25-03567		Total Price: \$840.00

ORDERED BY: **Mark Sanders**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24



DATE: 05/01/25

DATE NEEDED: 05/01/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

Q25-05981 / J25-03567

QUOTE: Q77856

VERSA CONTACT: Mark Sanders

TITLE: I'M SICK BUT THAT'S NOT WHAT HURTS

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 2000

TOTAL PAGES: 48

TEXT TRIM SIZE: 6 X 9

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM:

SIGNATURE SEQUENCE:

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Double wall cartons

Estimate



8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

DATE: 4/15/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77856

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *I'm Sick but Thats Not What Hurts*

- cut covers
- gather signatures
- perfect bind books.(PUR perfect bind)
- 3-side trim to 6" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.66 per book
	1,500	\$0.50
	2,000	\$0.42
	2,500	\$0.37

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

5/2/2025

12:48:42 PM

Bindery Work Order

Page: 1

JobNo: J25-03567 Q25-05981 Status Group: 2519.1 Sales Rep: JD Order Entry: KC Planner: MS2 BOYS TOWN PRESS 3539 IM SICK BUT THAT'S NOT WHAT HURTS ISBN: PO: PO-00045002 Reprint: Due Date: 5/12/2025 Trim Size: 6 x 9 Spine: 0.15 Trim Size (mm): Non-Standard Spine (mm): 3.8 Number Books: 2000 No64s: 0 No32s: 1 No18s: 0 No16s: 1 No12s: 0 No8s: 0 No6s: 0 Max Run: 2000 Min Run: 2000		Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: 0 Max Box Wt: 35 Min. Sheets: 0 Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxer Per Layer: 0 Boxes Per Skid: 0 Comments:	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	2000	Common Carrier	2000	2000	

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	VILLAGE WAREHOUSE RECEIVING 259 N. 144TH STREET	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	531-355-3205			

Please contact Cindy Scalf for routing instructions.

BOYS TOWN PRESS

979-8-88907-028-3

I'M SICK BUT THAT'S NOT WHAT HURTS

QTY: WT: Lbs