

Date: 5/1/2025

PURCHASE ORDER

83227MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY	DESCRIPTION	UNIT PRICE				
2000	Title: I'M SICK BUT THAT'S NOT WHAT HURTS					
Maximum 100 Books Overrun	For: Boys Town Press					
	2,000 Copies @ \$ 0.42 / ea	2				
0% underrun	- Ship per attached shipping instructions.	¥				
	- use 48" x 40", 4-Way - P-1 pallets					
	Ship Class 65					
	Carton label(s) enclosed					
	Send 2 sample books to Versa Press, Inc.					
	Ship signatures: 05/21/2025					
	Delivery date: 06/02/2025					
Job No:	J25-03567 Total Price:	\$840.00				

RECEIVED:

VERSA PR	RESS, INC	> .			Rev. 12/05/24
DATE:	05/01/25	I	DATE NEEDED: 05/01/25		
VENDOR:	The Bindery				
ATTENTION:	Justine Carp	penter			Q25-05981 / J25-0356
QUOTE:	Q77856			VERSA CONTACT: Mark Sander	S
TITLE:	I'M SICK BU	T THAT'S NOT WHAT	HURTS		
PUBLISHER:	BOYS TOWN	I PRESS	V		
RUN QUANTIT	Y: 2000	TOTAL PAGES: 48	TEXT TRIM SIZE: 6 X 9		
SIGNATURE	S: 1 - 32 pg s	 sig. 1 - 16 pg sig.			
HEAD TRIM:	1/8	GUTTER TRIM:	SIGNATURE SEQUENCE:		
TEXT STOC	CK: 70 lb. Whi	te Offset (Smooth) - 3	84 PPI [D]		
COVER STOC	K: 123 lb. Wh	nite 10 Pt (C1S) - 200 F	PPI - FSC		
MATERIALS PR	OVIDED AS:	Folded Ungathered	Signatures		
BINDING TYPE:	Perfect				

ADDITIONAL INSTRUCTIONS:

PACKING: Cartons Supplied by Vendor

Double wall cartons

Estimate



Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

Phone: 763.201.2800

DATE:

4/15/2025

TO:

Andy Guzman Versa Press, Inc.

FROM:

Justine Carpenter

Q77856

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project:

I'm Sick but Thats Not What Hurts

cut covers

gather signatures

 perfect bind books (PUR perfect bind) • 3-side trim to 6" x 9" (9" bind edge)

bulk pack in double-wall cartons

Quantity:

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 70# offset

Text is furnished as folded signatures (1-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.66 per book 1,000 books \$0.50 1,500 \$0.42 2,000 \$0.37 2,500

Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732

Scott Rooney 763-201-2704

Jane Stire 763-201-2735

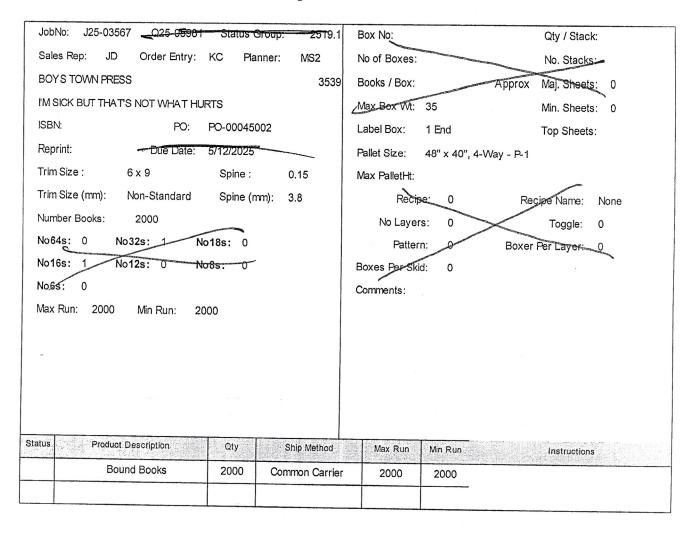
Mike Cress 763-201-2725 Justine Carpenter 763-201-2740

5/2/2025

12:48:42 PM

Bindery Work Order

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Product

Qty Branch Name

Contact Name

FRANK MOREY

Ship Method

Ship Instructions

Bound Books

Balance VILLAGE WAREHOUSE RECEIVING 259 N. 144TH

Common Carrier

STREET

BOYS TOWN

NE

68010

Phone: 531-355-3205

Please contact Cindy Scalf for routing instructions.

BOYS TOWN PRESS

979-8-88907-028-3

I'M SICK BUT THAT'S NOT WHAT HURTS

WT: Lbs