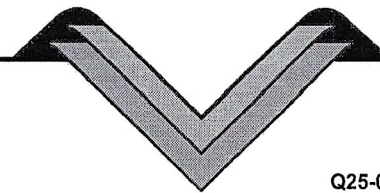


VERSA PRESS, INC.

Rev. 12/05/24



DATE: 04/15/25

DATE NEEDED: 05/16/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77766

Q25-05392 / J25-03108

VERSA CONTACT: Eric Anderson

TITLE: MARY COLTER BUILDER UPON THE RED EARTH

PUBLISHER: GRAND CANYON CONSERVANCY

RUN QUANTITY: 2000

TOTAL PAGES: 144

TEXT TRIM SIZE: 8 3/4 X 8

OBLONG:

YES

SIGNATURES: 9 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1 - 9

TEXT STOCK: 55 lb. Natural Offset (Antique) - 360 PPI [D]

COVER STOCK: 141 lb. White 12 Pt (C1S) - 166 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

Shrink Wrap in packs of 5

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Hinge score cover

Estimate



DATE: 4/7/2025
TO: Hailie Johnson
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77766

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Mary Colter*

- cut covers
- gather signatures
- perfect bind books (PUR layflat)
- 3-side trim to 8-3/4" x 8" (8" bind edge)
- shrinkwrap finished books 5 per package
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
72 sheets on 50# offset

- Text is furnished as folded signatures (6-7/4pp) *9-16pp*
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- First and last page must be free of critical copy and UV or varnish coatings 7/16" + grind
- Inside front and back covers must be free of critical copy and UV or varnish coatings 7/16" + spine thickness + 7/16"
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,000 books \$0.78 per book
2,500 \$0.69

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

Page: 1

| | |
|---|---|
| <p>JobNo: J25-03108 Q25-05392 Status Group: 2517.2</p> <p>Sales Rep: MS Order Entry: RW Planner: EA</p> <p>GRAND CANYON CONSERVANCY 3069</p> <p>MARY COLTER BUILDER UPON THE RED EARTH</p> <p>ISBN: 0-938216-45-7 PO:</p> <p>Reprint: J22-53012 Due Date: 4/29/2025</p> <p>Trim Size : 8 3/4 x 8 Spine : 0.42</p> <p>Trim Size (mm): Non-Standard Spine (mm): 10.7</p> <p>Number Books: 2000</p> <p>No64s: 0 No32s: 0 No18s: 0</p> <p>No16s: 9 No12s: 0 No8s: 0</p> <p>No6s: 0</p> <p>Max Run: 2100 Min Run: 2100</p> | <p>Box No: Qty / Stack:</p> <p>No of Boxes: No. Stacks:</p> <p>Books / Box: Approx Maj. Sheets: 0</p> <p>Max Box Wt: 35 Min. Sheets: 0</p> <p>Label Box: 1 End Top Sheets:</p> <p>Pallet Size: 48" x 40", 4-Way - P-1</p> <p>Max Pallet Ht:</p> <p>Recipe: 0 Recipe Name: None</p> <p>No Layers: 0 Toggle: 0</p> <p>Pattern: 0 Boxer Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments:</p> |
|---|---|

| Status | Product Description | Qty | Ship Method | Max Run | Min Run | Instructions |
|--------|---------------------|-----|-------------|---------|---------|--------------|
| | | | | | | |
| | | | | | | |

Standard Shipping Instructions

3069

GRAND CANYON CONSERVANCY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

| | PO# | ISBN | Title | Ship Instr | Loc Instr | Versa | Email | |
|-----------------|-------|-------|-------|------------|-----------|-------|-------|------------------------|
| Packing List: | True | True | True | False | True | False | True | |
| Bill Of Lading: | True | True | False | False | True | False | True | |
| Skid Topper: | False | False | True | False | False | False | False | PrePay Required: False |

| <u>Product</u> | <u>Qty</u> | <u>Branch Name</u> | <u>Contact Name</u> | <u>Ship Method</u> | <u>Ship Instructions</u> |
|----------------|------------|--------------------|---------------------|--------------------|--------------------------|
|----------------|------------|--------------------|---------------------|--------------------|--------------------------|

| | | | | | |
|--------------|---|--|----------------|-------------|--|
| Sample Books | 2 | Office-GRAND CANYON CONSERVANCY CHRISTY SPIVEY | CHRISTY SPIVEY | 2nd Day Air | |
|--------------|---|--|----------------|-------------|--|

3910 HENSON ROAD

MORGANTON

NC

28655

Phone: 928-638-7141

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

| Bill To Information | Forward Information |
|--|--|
| | |

Contact Cindy Scaif @ Versa for Carrier.

Product Qty Branch Name Contact Name Ship Method Ship Instructions

Balance
Books

Shipping-GRAND CANYON
CONSERVANCY
6 ALBRIGHT AVE

Common Carrier

GRAND CANYON

AZ

86023

Phone: 928-638-7141

Ext:

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours: 9 AM - 4 PM M-F

Payment Type: 3rd Party Bill

Location Instr: ACCT # 618795993 ;

Bill To Information

GRAND CANYON CONSERVANCY

ACCOUNT # 618795993

Forward Information

GRAND CANYON CONSERVANCY

978-0-938216-45-2

MARY COLTER BUILDER UPON THE RED EARTH

QTY: WT: Lbs