

Date: 4/17/2025

PURCHASE ORDER

83018LM-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
1000	Title: SB7127 PRAY ALWAYS PB	0.61
(5% Maximum Over Run)	For: Saint Benedict Press	
	- Follow enclosed specs	
(5% Maximum Under Run)	- 1,000 Copies @ \$ 0.61 / Each (Per attached)	
	- Ship per shipping instructions provided with materials.	
	Carton label(s) enclosed with materials.	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/08/2025	
	The Bindery to Ship: 05/23/2025	
Job No: J25-03090	Total Price: \$610.00	

ORDERED BY: Larry Miller

RECEIVED :

VERSA PRESS, INC.

Rev. 8/24/21

DATE 04/17/25 DATE NEEDED 05/23/25

VENDOR THE BINDERY

ATTENTION JUSTINE CARPENTER

QUOTE NUMBER Q77793

VERSA PRESS CONTACT LARRY MILLER

TITLE SB7127 PRAY ALWAYS PB

PUBLISHER SAINT BENEDICT PRESS

RUN QUANTITY 1,000 TOTAL PAGES 48 TEXT TRIM SIZE 5 1/4 X 8 OBLONG NO

NUMBER OF SIGNATURES 1 32's 24's 18's 1 16's 12's 8's 6's 4's 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1 - 16, 1 - 32

TEXT STOCK 70 # White Coated Matte PPI 512

COVER STOCK 12 Pt. C1S Matte Laminated with Foil Stamping on C1

MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures Flat sheets to fold at vendor

CASE COVER CLOTH FINISH SPINE OF 3 PIECE CASE FINISH Printed cover Dust Jacket

CASE STAMPING Stamped sample case Foil Color(s) Foil Stamp Die Deboss Die PDF file provided by Versa

Smythe Sewn Side Sewn Adhesive Bound X PUR glue Shrink Wrap (Convenient Pkgs) Bindery Board (Caliper) Flat Back (With Board Spine) Shrink Wrap (Individually) 80# Matching End Sheets Reinforced End Sheet Shrink Wrap - Qty 80# Special End Sheets Head & Foot Bands

BINDING TYPE X Perfect Otabind PUR glue Spiral Wire (Tin) Spiral Wire (Color) Double Wire-O (Color) GBC (color) Other

PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTRUCTIONS X 1/2" Maximum top packing

Special Instructions NOTES - NO COPY/TEXT ON SPINE IS BY DESIGN.

Estimate



DATE: 4/9/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77793

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Pray Always*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
24 sheets on 70# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:	1,000 books	\$0.61 per book
	1,500	\$0.45
	2,000	\$0.37

• **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

1802

SAINT BENEDICT PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Balance
Boobs

Shipping-CENGAGE
WAREHOUSE
10650 TOEBBEN DRIVE

Common Carrier

INDEPENDENCE

KY

41051

Phone: 859-657-4317

Ext:

Fax:

Carrier Name: Not Selected

CarrierAcctNo:

Dock Hours: 7 AM - 3 PM M-F

Payment Type: Not Assigned

Location Instr:

Contact Cindy Scalf at Versa Press for routing

Bill To Information

Forward Information

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
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Sample Books	3	Office-SAINT BENEDICT PRESS 1520 S. York Road	ISABELLA BRUNO	Ground	
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PO Box 269

GASTONIA

NC

28053

Phone: 704-998-1847

Ext:

Fax:

Carrier Name: FedEx

CarrierAcctNo: 682719281

Dock Hours:

Payment Type: 3rd Party Bill

~~eMail: nmoni@csinthenediotpress.com, matt@tenbooks.com, pat~~

Location Instr:

Bill To Information

Forward Information

5/5/2025

10:53:58 AM

Bindery Work Order

Page: 1

JobNo: J25-03090	Q25-05633	Status Group: 2517.2	Box No: Box 17	Qty / Stack: 54
Sales Rep: JM	Order Entry: DD	Planner: LM	No of Boxes: 5	No. Stacks: 4
SAINT BENEDICT PRESS			Books / Box: 216	Approx Maj. Sheets: 0
SB7127 PRAY ALWAYS PB			Max Box Wt: 50	Min. Sheets: 0
ISBN:	PO: PO000146		Label Box: 1 End & 1 Side	Top Sheets:
Reprint:	Due Date: 4/29/2025		Pallet Size: New 48" x 40", 4-Way - P-2	
Trim Size: 5 1/4 x 8	Spine: 0.11		Max Pallet Ht: 54	
Trim Size (mm): Non-Standard	Spine (mm): 2.8		Recipe: 0	Recipe Name: None
Number Books: 1000			No Layers: 0	Toggle: 0
No 64s: 0	No 32s: 1	No 18s: 0	Pattern: 0	Boxer Per Layer: 0
No 16s: 1	No 12s: 0	No 8s: 0	Boxes Per Skid: 0	
No 6s: 0			Comments:	
Max Run: 1050	Min Run: 1050			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

TITLE: SB7127 PRAY ALWAYS PB

AUTHOR: TAN BOOKS

PUBLISHER: SAINT BENEDICT PRESS

ON SALE: 01/15/2019

PRINTED IN USA

PPON: PO000146



(251) PO000146

BARCODE

EAN

PRINTING #: 06



(10) 06

CTN QTY:



(30)

CTN WGT:



(3401)

1 bs.

ISBN 13: 978-1-61890-712-7



(01)19781618907124

COVER PRICE: \$14.95USD



(9012Q) 1495 USD

