

Job#
54200

Date: 5/1/2025

PURCHASE ORDER

83240KR

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

QUANTITY	DESCRIPTION	UNIT PRICE
600	Title: THE OOEEY GOOEY HANDBOOK	0.94
5% Maximum Over Run	For: Redleaf Press 600 Copies @ \$ 0.94 each (PER ATTACHED)	
5% Maximum Under Run	- Ship per attached shipping instructions. Carton label(s) enclosed with materials Send 2 sample books to Versa Press, Inc. Ship signatures: 5/19/2025 The Bindery ship date: 5/30/2025	

Job No: **J25-03614**

Total Price: **\$564.00**

ORDERED BY: **Keith Roos**

RECEIVED :

VERSA PRESS, INC.

DATE

05/01/25

DATE NEEDED

05/30/25

VENDOR

THE BINDERY

ATTENTION

JUSTINE CARPENTER

QUOTE NUMBER

Q77974

VERSA PRESS CONTACT

KEITH ROOS

TITLE

THE OOEEY GOOEY HANDBOOK

PUBLISHER

REDLEAF PRESS

RUN QUANTITY

600

TOTAL PAGES

136

TEXT TRIM SIZE

11**X**OBLONG **YES****8 1/2**

NUMBER OF SIGNATURES

☐ 32's ☐ 24's ☐ 18's ☒ 8 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

1/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1-16, 1-8, 7-16's

TEXT STOCK

60# WHITE OFFSET

PPI

436

COVER STOCK

12pt C1S GLOSS LAMINATION

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☒ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☐ Other

PACKING INSTRUCTIONS

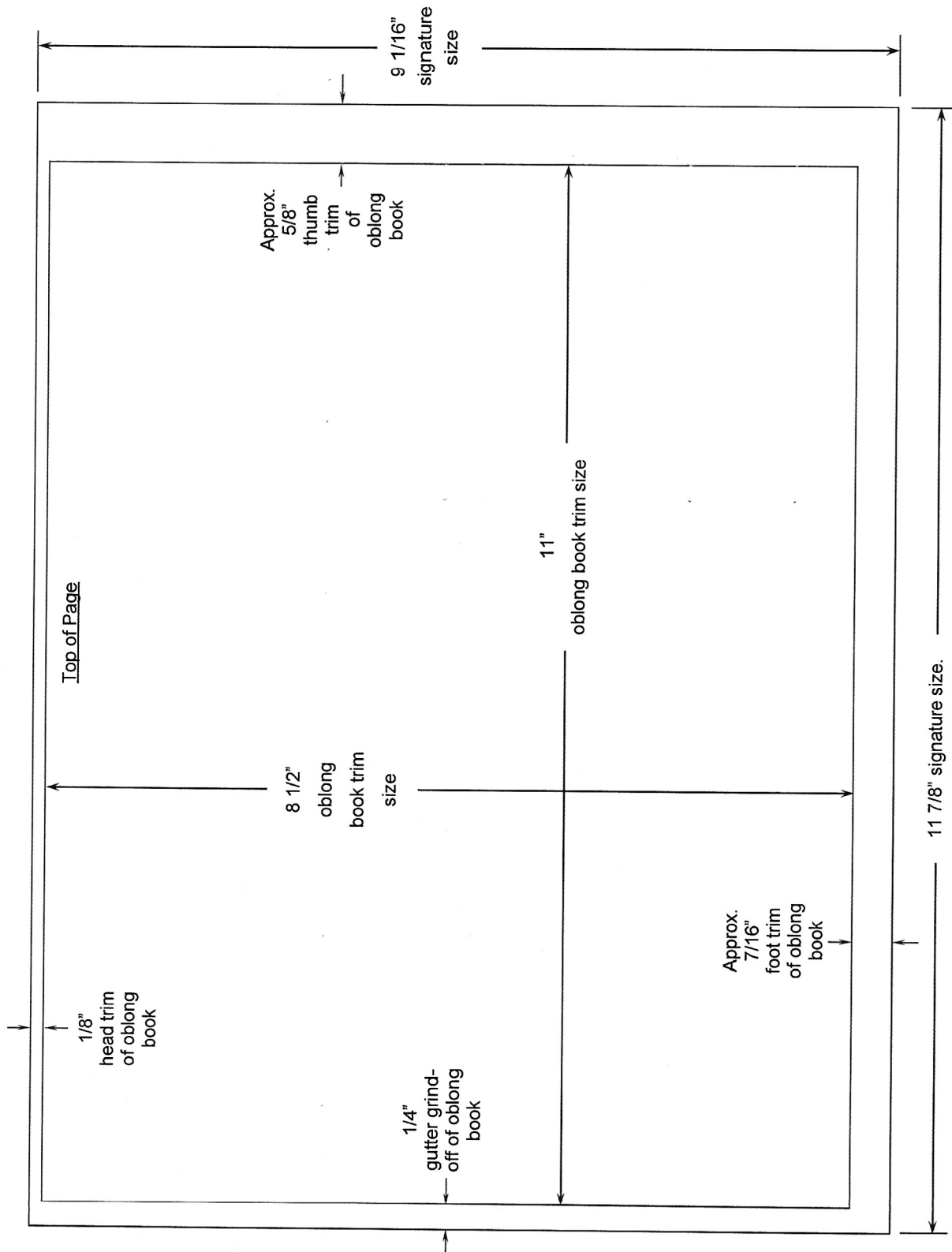
☒ Cartons Supplied by Vendor☐ Furnished cartons

SPECIAL CARTON INSTRUCTIONS

☒ **SAME QUANTITY AS PREVIOUS**

Special Instructions

REPRINT REFERENCE: J24-60377 / PO 80782MS / 12/4/2024



Estimate



DATE: 4/25/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77974

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Ooey Goopy Handbook*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
68 sheets on 60# offset

- Text is furnished as folded signatures (8-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	400 books	\$1.30 per book
	500	\$1.09
	600	\$0.94

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

Job No: J25-03614 Q25-06603 Status Group: 2519.1		Box No: _____ Qty / Stack: _____	
Sales Rep: PJ Order Entry: ZG Planner: LM		No of Boxes: _____ No. Stacks: _____	
REDLEAF PRESS 362		Books / Box: _____ Approx Maj. Sheets: 0	
THE OOY GOOEY HANDBOOK		Max Box Wt: 40 Min. Sheets: 0	
ISBN: _____ PO: 16134		Label Box: 1 End & 1 Side Top Sheets: _____	
Reprint: J24-60377 Due Date: 5/12/2025		Pallet Size: 48" x 40", 4-Way - P-1	
Trim Size: 11 x 8 1/2 Spine: 0.33		Max Pallet Ht: 49	
Trim Size (mm): Non-Standard Spine (mm): 8.4		Recipe: 0 Recipe Name: None	
Number Books: 600		No Layers: 0 Toggle: 0	
No64s: 0 No32s: 0 No18s: 0		Pattern: 0 Boxer Per Layer: 0	
No16s: 8 No12s: 0 No8s: 1		Boxes Per Skid: 0	
No6s: 0		Comments: _____	
Max Run: 630 Min Run: 630			

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

362

REDLEAF PRESS

Contact Instructions:

Fax Instructions: Fax packing list and BOL to Bryan Ramefanger

Truck Type:

Delivery Instructions: DO NOT USE DOHRN

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	False	False	True	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Call Cindy Bealf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-REDLEAF PRESS		Common Carrier	Call 651-641-6662 1 hr before delivery.
		10 YORKTON COURT			
		DOOR #4			
		ST. PAUL	MN	55117	
	Phone:	651-641-6615	Ext:	Fax:	

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type: 3rd Party

Location Instr: Call 651-641-6662 1 hr before delivery.

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

TITLE: THE OOEEY GOOEY HANDBOOK

AUTHOR: MURPHY, LISA

PUBLISHER: REDLEAF PRESS

ON SALE:

PRINTED IN USA

PPON: 16134



(251) 16134

BARCODE

EAN

PRINTING #: 11



(10) 11

CTN QTY:



(30) .

CTN WGT: . Lbs.



(3401) (

ISBN 13: 978-1-60554-379-6



(01) 19781605543793

COVER PRICE: \$24.95USD



(9012Q) 2495 USD