

VERSA PRESS, INC.

Rev. 12/05/24



DATE: 04/09/25

DATE NEEDED: 04/09/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

Q25-04723 / J25-03012

QUOTE: Q77613

VERSA CONTACT: Tamara Gilbert

TITLE: THE SURPRISING PURPOSE OF ANGER PRINT PLUS

PUBLISHER: INDEPENDENT PUBLISHERS GROUP

RUN QUANTITY: 1500 TOTAL PAGES: 48 TEXT TRIM SIZE: 5 3/8 X 8 3/8

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-16, 1-32

TEXT STOCK: 60 lb. White Offset (Smooth) - 436 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC- Gloss Laminated

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: PLEASE PACK 160 PER CARTON

Estimate



DATE: 3/24/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77613

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Surprising Purpose Of Anger*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-3/8" x 8-3/8" (8-3/8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 covers-2pp on 10pt C1S
24 sheets on 60# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.61 per book
	1,500	\$0.45
	2,000	\$0.37

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

Job No: J25-03012 Q25-04723 Status Group: 2516.4		Box No:		Qty / Stack:	
Sales Rep: DM2 Order Entry: RVW Planner: TG		No of Boxes:		No. Stacks:	
INDEPENDENT PUBLISHERS GROUP 2394		Books / Box: Approx		Maj. Sheets: 0	
THE SURPRISING PURPOSE OF ANGER PRINT PLUS		Max Box Wt:		Min. Sheets: 0	
ISBN: PO: 040825/44501		Label Box: 1 End & 1 Side		Top Sheets:	
Reprint: J23-50542 Due Date: 4/24/2025		Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size : 5 3/8 x 8 3/8 Spine : 0.13		Max Pallet Ht:			
Trim Size (mm): Non-Standard Spine (mm): 3.3		Recipe: 0		Recipe Name: None	
Number Books: 1500		No Layers: 0		Toggle: 0	
No64s: 0 No32s: 1 No18s: 0		Pattern: 0		Boxes Per Layer: 0	
No16s: 1 No42s: 0 No8s: 0		Boxes Per Skid: 0			
No6s: 0		Comments:			
Max Run: 1500 Min Run: 1575					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

2394

INDEPENDENT PUBLISHERS GROUP

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	False	
Bill Of Lading:	True	True	False	False	True	False	False	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy S calf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-INDEPENDENT PUBLISHERS GROUP 600 PULASKI ROAD CHICAGO IL 60624 Phone: 773-722-5527		Common Carrier	
Carrier Name: Not Selected		CarrierAcctNo:	Dock Hours:		
Payment Type: 3rd Party					
Location Instr: Email routing@ipgbook.com for carrier info.					

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

TITLE: THE SURPRISING PURPOSE OF ANGER PRINT PLUS
AUTHOR: ROSENBERG, MARSHALL ON SALE: 04/01/2005
PUBLISHER: INDEPENDENT PUBLISHERS GROUP PRINTED IN USA

PPON: 040825/44501



(251) 040825/44501

BARCODE

EAN

PRINTING #: 14



(10) 14

CTN QTY: ,



(30)

CTN WGT: Lbs.



(3401)

ISBN 13: 978-1-892005-15-1



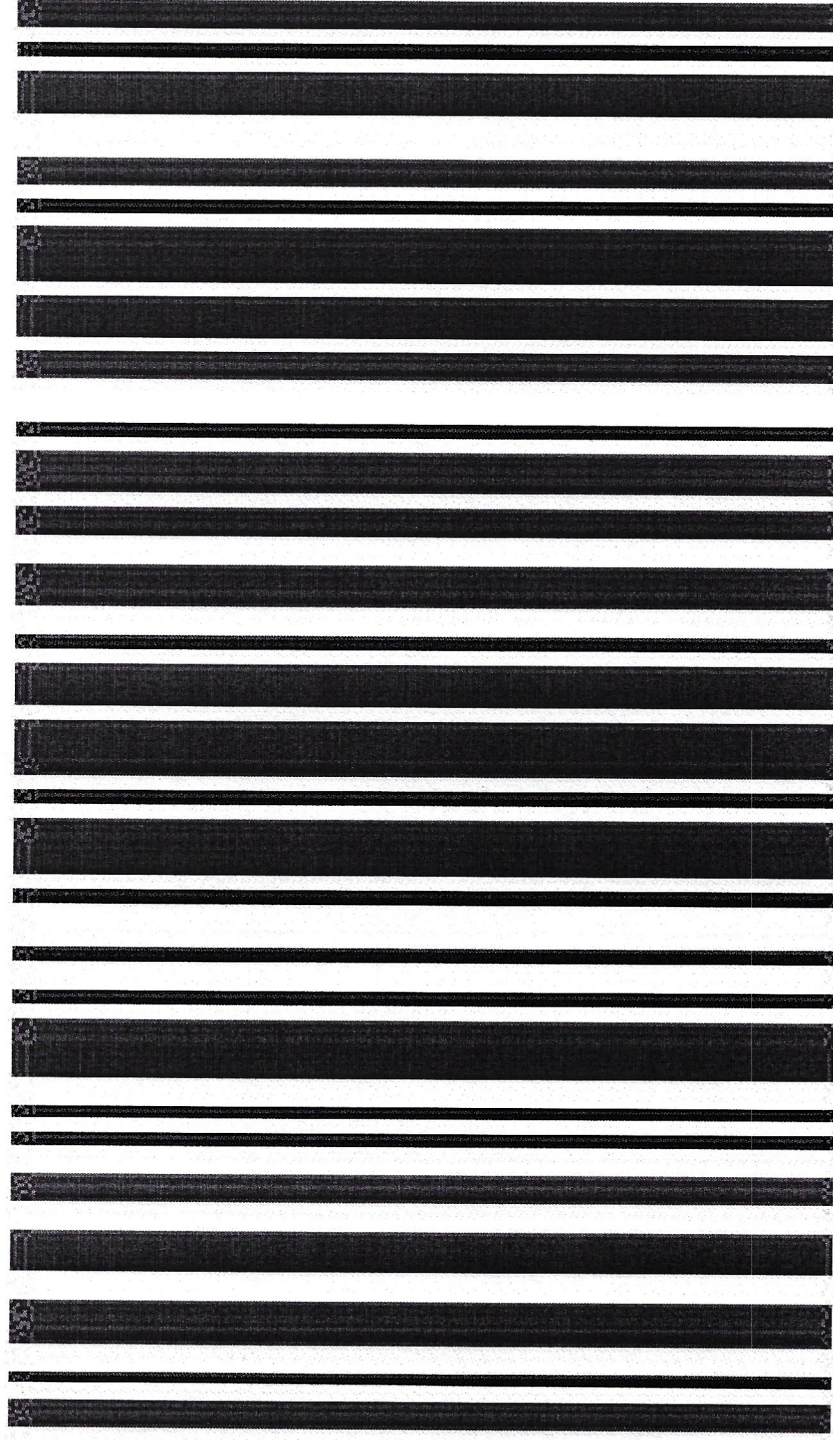
(01) 19781892005158

COVER PRICE: \$06.95USD



(9012Q) 0695 USD

Publisher: PuddleDancer Press



2984941W

IPG Publisher ASN