

Date: 4/29/2025

PURCHASE ORDER

83193KR-BIND

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: THE LUCKY BUTTON	0.33
(* 100 Copy Maximum Over Run *)	For: Boys Town Press	
	- Follow enclosed specs	
NO UNDER RUN	- 3,000 Copies @ \$ 0.33 / Each (See attached).	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/12/2025	
	The Bindery to Ship: 05/30/2025	
Job No: J25-03504		Total Price: \$990.00

ORDERED BY: Keith Roos

RECEIVED : _____

VERSA PRESS, INC.

DATE

04/29/25

DATE NEEDED

05/30/25

VENDOR

THE BINDERY

ATTENTION

Justine Carpenter

QUOTE NUMBER

Q77861

VERSA PRESS CONTACT

Keith Roos

TITLE

THE LUCKY BUTTON

PUBLISHER

BOYS TOWN PRESS

RUN QUANTITY

3,000

TOTAL PAGES

32

TEXT TRIM SIZE

9**X**

OBLONG

NO

NUMBER OF SIGNATURES

☐ 32's ☒ 1 24's ☐ 18's ☐ 16's ☐ 12's ☒ 1 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM

5/8

GUTTER TRIM

1/4

SEQUENCE OF SIGNATURES

1 - 8, 1 - 24

TEXT STOCK

70 # WHITE OFFSET

PPI

384

COVER STOCK

10 Pt. Cls Gloss Laminated

MATERIALS PROVIDED AS:

☐ Book Blocks (Trimmed Three Sides) ☒ Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH

FINISH

SPINE OF 3 PIECE CASE

FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING

☐ Stamped sample case ☐ Foil Color(s) ☐ Foil Stamp Die ☐ Deboss Die ☐ PDF file provided by Versa

☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☐ PUR glue ☐ Shrink Wrap (Convenient Pkgs)

☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)

☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty ☐
☐ 80# Special End Sheets

☐ Head & Foot Bands

BINDING TYPE

☒ Perfect ☐ Otabind ☐ PUR glue ☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) ☐ Double Wire-O (Color) ☐ GBC (color) ☒ Other **HINGE SCORE COVERS 1/4" FROM SPINE.**

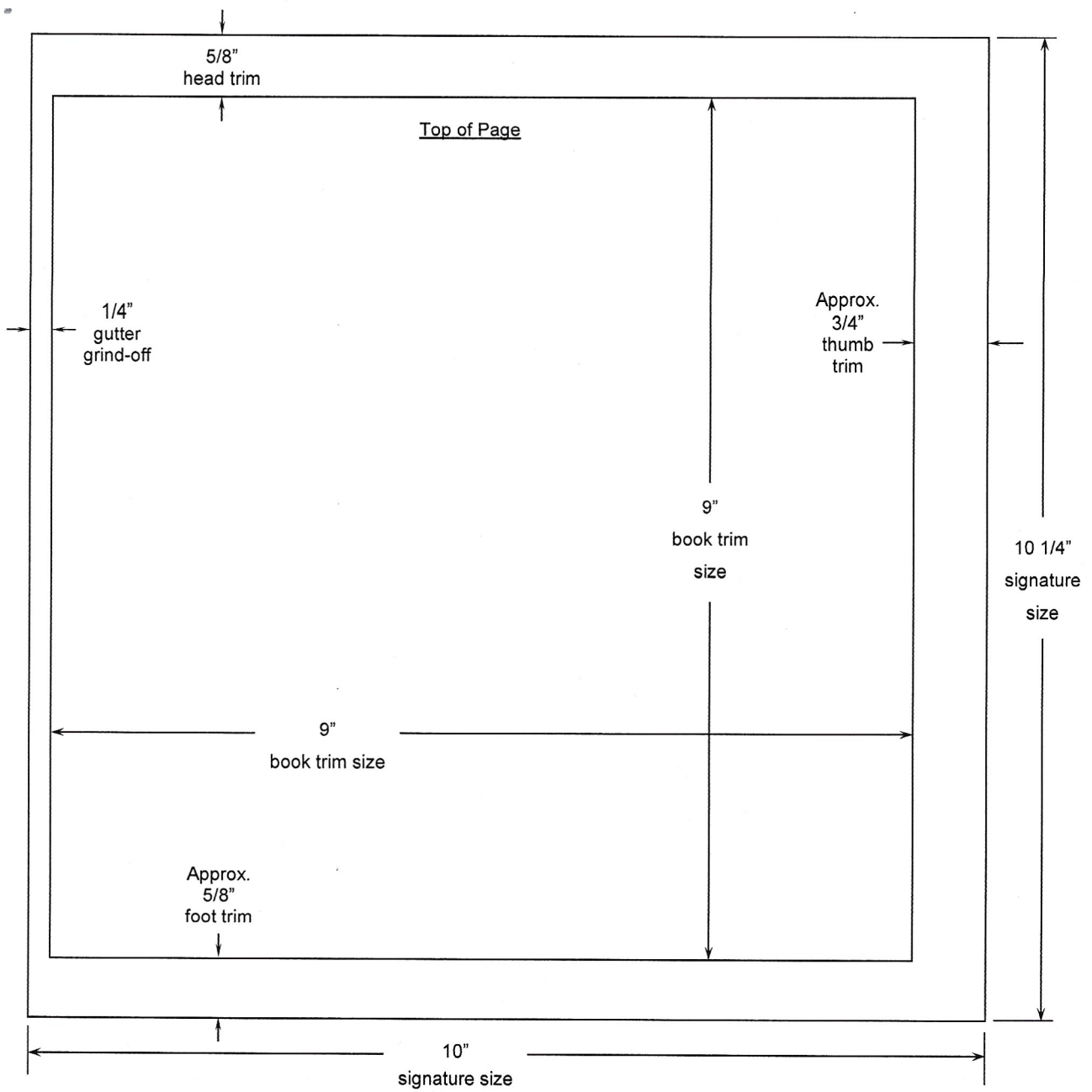
PACKING INSTRUCTIONS

☒ Cartons Supplied by Vendor ☐ Furnished cartons ☒ **DOUBLE WALL CARTON ***

SPECIAL CARTON INSTRUCTIONS

Special Instructions

*** 100 BOOKS PER CARTON.**



Estimate



DATE: 4/15/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77861

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *The Lucky Button*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,500 books	\$0.51 per book
	2,000	\$0.42
	2,500	\$0.37
	3,000	\$0.33

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

<p>JobNo: J25-03504 Q25-05997 Status Group: 2518.2</p> <p>Sales Rep: JD Order Entry: RI Planner: LM</p> <p>BOYS TOWN PRESS 3539</p> <p>THE LUCKY BUTTON</p> <p>ISBN: PO: </p> <p>Reprint: Due Date: 5/6/2025</p> <p>Trim Size : 9 x 9 Spine : 0.10</p> <p>Trim Size (mm): Non-Standard Spine (mm): 2.5</p> <p>Number Books: 3000</p> <p>No64s: 0 No32s: 0 No18s: 0</p> <p>No16s: 0 No12s: 0 No8s: 1</p> <p>No6s: 0</p> <p>Max Run: 3090 Min Run: 3000</p>	<p>Box No: Qty / Stack: </p> <p>No of Boxes: No. Stacks: </p> <p>Books / Box: Approx Maj. Sheets: 0</p> <p>Max Box Wt: 35 Min. Sheets: 0</p> <p>Label Box: 1 End Top Sheets: </p> <p>Pallet Size: 48" x 40", 4-Way - P-1</p> <p>Max PalletHt: </p> <p>Recipe: 0 Recipe Name: None</p> <p>No Layers: 0 Toggle: 0</p> <p>Pattern: 0 Boxer Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments: </p>
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

3539

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Saif at Versa for Carrier.

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All Books

BOYS TOWN NAT'L RESEARCH HOSP.
139 North 144 Street
Boys Town, NE 68010

Common Carrier

Phone:

+1 (800) 4477829

Ext:

Fax:

Carrier Name: R & L

Carrier Acct No:

Dock Hours:

Payment Type:

3rd Party

Location Instr:

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

BOYS TOWN PRESS

979-8-88907-034-4

THE LUCKY BUTTON

QTY: WT: Lbs