Date: 5/1/2025

PURCHASE ORDER

83255EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPT	ION	UNIT PRICE
3000	Title: FIX IT WITH FOCUS		
(100	For: Boys Town Press		
Maximum Over Run)	- Follow enclosed specs		
(0% Maximum Under Run)	- 3,000 Copies @ \$ 0.34 per book (Quote #Q77949		
	- Ship per attached shipping instructions.		
	Carton label(s) enclosed		
	Send 2 sample books to Versa Press, Inc.		
	Ship signatures: 5/21/25		
	The Bindery to ship: 6/4/25		
		*	
,			
Job No:	J25-03677	Total Price	s: \$1,020.00

ORDERED BY: Eric Anderson

RECEIVED:

DATE: 05/01/25	DATE			Rev. 12/05/2
VENDOR: The Bind	DATE NEEDED: 06/04/25			
ATTENTION: Justine C				
QUOTE: Q77949	arpenter			Q25-06524 / J25-0367
Q001E. Q17949			VERSA CONTACT: Eric Ande	
TITLE: FIX IT WI	TH FOCUS			
PUBLISHER: BOYS TO	WN PRESS			
RUN QUANTITY: 3000	TOTAL PAGES: 32	TEXT TRIM SIZE: 9 X 9		
SIGNATURES: 1 - 24 p	g sig. 1 - 8 pg sig.			
HEAD TRIM: 1/8	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 2		
TEXT STOCK: 70 lb. W	/hite Offset (Smooth) - 384 PP	I [D]		
	White 10 Pt (C1S) - 200 PPI - F			
MATERIALS PROVIDED AS				
BINDING TYPE: Perfect				
- Ferrect			X	PUR Glue
PACKING: Cartons	Supplied by Vendor			
INSTRUCTIONS: 100 boo	oks per carton - double wal	II cartons		
ADDITIONAL INSTRUCTION				

Hinge score cover 1/4" from spine

Estimato



8201 Brooklyn Blvd Brooklyn Park, MN 55445

Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

4/24/2025

TO:

Andy Guzman

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q77949

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise

Project:

Fix It With Focus

cut covers

gather signatures

• perfect bind books (PUR perfect bind) • 3-side trim to 9" x 9" (9" bind edge)

bulk pack in double-wall cartons

Quantity:

3,000 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

16 sheets on 70# offset

• Text is furnished as folded signatures (1-24pp,1-8pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

Sigs are furnished skid packed or in skid tubs

UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.34 per book

Prices include double-wall cartons

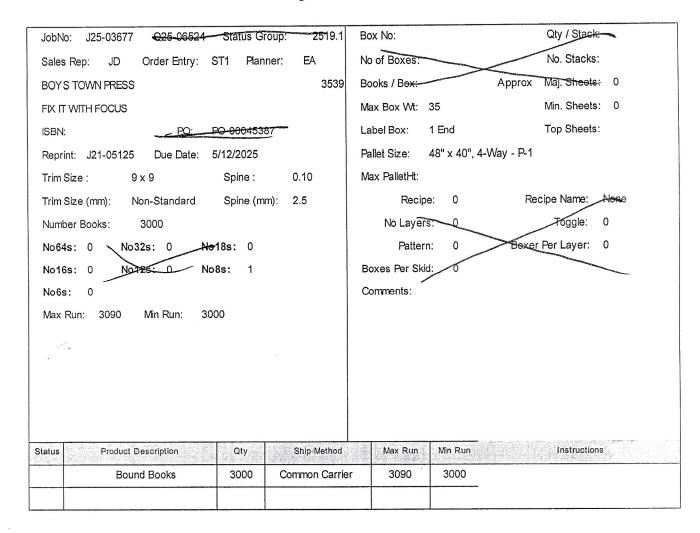
It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

5/2/2025

1:20:29 PM

Bindery Work Order

Page: 1



BOYS TOWN PRESS

978-1-944882-60-0

FIX IT WITH FOCUS

MT:

Lbs

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

Bound Books

Balance

VILLAGE WAREHOUSE

RECEIVING 259 N. 144TH

STREET

FRANK MOREY

Common Carrier

BOYS TOWN

NE

68010

Phone:

531-355-3205

Please contact Cindy Scalf for routing instructions.