

Date: 5/1/2025

PURCHASE ORDER

83255EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: FIX IT WITH FOCUS	0.34
(100 Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- 3,000 Copies @ \$ 0.34 per book (Quote #Q77949	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 5/21/25	
	The Bindery to ship: 6/4/25	
Job No: J25-03677		Total Price: \$1,020.00

ORDERED BY: Eric Anderson

RECEIVED : _____

VERSA PRESS, INC.

Rev. 12/05/24

DATE: 05/01/25

DATE NEEDED: 06/04/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77949

Q25-06524 / J25-03677

VERSA CONTACT: Eric Anderson

TITLE: FIX IT WITH FOCUS

PUBLISHER: BOYS TOWN PRESS

RUN QUANTITY: 3000

TOTAL PAGES: 32

TEXT TRIM SIZE: 9 X 9

SIGNATURES: 1 - 24 pg sig. 1 - 8 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1 - 2

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

INSTRUCTIONS: 100 books per carton - double wall cartons

ADDITIONAL INSTRUCTIONS:

Hinge score cover 1/4" from spine

Estimate



the Bindery
INNOVATIVE FINISHING SOLUTIONS

DATE: 4/24/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77949

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Fix It With Focus*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double-wall cartons

Quantity: 3,000 books all one version
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# offset

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: \$0.34 per book

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

5/2/2025

1:20:29 PM

Bindery Work Order

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JobNo: J25-03677 Q25-06524 Status Group: 2519.1 Sales Rep: JD Order Entry: ST1 Planner: EA BOYS TOWN PRESS 3539 FIX IT WITH FOCUS ISBN: PO: PO-00045387 Reprint: J21-05125 Due Date: 5/12/2025 Trim Size: 9 x 9 Spine: 0.10 Trim Size (mm): Non-Standard Spine (mm): 2.5 Number Books: 3000 No64s: 0 No32s: 0 No18s: 0 No16s: 0 No12s: 0 No8s: 1 No6s: 0 Max Run: 3090 Min Run: 3000		Box No: Qty / Stack: No of Boxes: No. Stacks: Books / Box: Approx Maj. Sheets: 0 Max Box Wt: 35 Min. Sheets: 0 Label Box: 1 End Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: Recipe: 0 Recipe Name: None No Layers: 0 Toggle: 0 Pattern: 0 Boxes Per Layer: 0 Boxes Per Skid: 0 Comments:	
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions
	Bound Books	3000	Common Carrier	3090	3000	

BOYS TOWN PRESS

978-1-944882-60-0

FIX IT WITH FOCUS

QTY:

WT:

Lbs

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Bound Books	Balance	VILLAGE WAREHOUSE RECEIVING 259 N. 144TH STREET	FRANK MOREY	Common Carrier	
		BOYS TOWN	NE	68010	
	Phone:	531-355-3205			

Please contact Cindy Scalf for routing instructions.