

Purchase Order

Printed: 5/14/2025 11:13:57AM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: *Jason Jacques*

Signature**PO Number:** 102938

PO Date: 1/29/2025

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: The Graphic Label Group

Supplier Acknowledgment Number: 1/29/2025

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Western Footwear L1.5
Q#76870R2 - 05-14-2025

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
5.0000		Samples	2.1000	E	\$10.50
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 323965				

Expected: 5/26/2025

Deliver to Jason Jacques

73.0000		Overs	2.1000	E	\$153.30
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 323965				

Expected: 5/26/2025

3,699.0000		(FSC) Western Footwear L1.5	2.1000	E	\$7,767.90
0.00% Overs Allowed	OBE	- FSC - USA			
No Under Runs Allowed	Job: 323965	Includes slipsheeting, tubs, and cartons			

Expected: 5/26/2025

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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*** THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS ***

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

Ariat S26 Workbooks Western Footwear L1.5 - FSC - US

216-pages + 4-page cover.

Final size = 8.5 x 11

Sample Quantity = 5

Live Quantity = 3,699

Acceptable Overs = 73

Total Quantity = 3,777

Similar to previous PO 101412, dated 09-27-2024

Provided materials:

- 1) Thirteen different 16-page folded signatures, printed litho on 80# Silk text.
- 2) One 8-page folded signatures, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Supplied precut slipsheets to place between books and top and bottom of carton.

Trim covers as needed for collation with the 13 different 16pg sigs and one 8pg sig.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using Black Wire Loop

*** Insert supplied slipsheet between books, top and bottom of box for protection ***

Gaylord Quantity = 2,425

Carton Pack the balance as follows:

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

Carton pack - MUST be less than 28LBS MAX Carton Weight (go 2 books less than 30lbs because TGL's scale is off)

Apply carton label as follows:

ARIAT

S26 WORKBOOKS

WESTERN FOOTWEAR L1.5

QTY:

5- best of the best samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

Job: 323965

Purchase Order

PO Number: 102938

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
			PO Total:		\$7,931.70

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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FSC-Mix**NC COC 002633****Job #: 323965****Project Description:****Ariat S26 Workb****Stock Description:****Bill To**

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com