

Job#
54156

Date: 4/18/2025

PURCHASE ORDER

83029HG

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

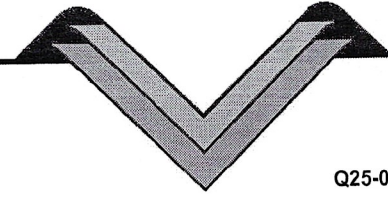
QUANTITY	DESCRIPTION	UNIT PRICE
3000	Title: 12115 / HENLE LATIN 4 KEY	0.29
5% Maximum Over Run	For: Loyola Press - Follow enclosed specs	
5% Maximum Under Run	- 3,000 Copies @ \$.29 Each (Quote # Q77007, dated 1/29/25) - Ship per shipping instructions and carton label(s) enclosed with materials. - Use 48" x 40", 4-Way - P-1 pallets Send 2 sample books to Versa Press, Inc. Ship folded signatures of the text & flat press sheets of the cover: 5/5/25 Delivery date: The Bindery to ship 5/17/25	
Job No: J25-03041		Total Price: \$870.00

ORDERED BY: **Howard Gerdorn**

RECEIVED :

VERSA PRESS, INC.

Rev. 12/05/24



DATE: 04/18/25

DATE NEEDED: 05/16/25

VENDOR: The Bindery

ATTENTION: Eric Feuerstein

QUOTE: Q77007

Q25-01691 / J25-03041

VERSA CONTACT: Howard Gerdorn

TITLE: 12115 / HENLE LATIN 4 KEY

PUBLISHER: LOYOLA PRESS

RUN QUANTITY: 3000 TOTAL PAGES: 48 TEXT TRIM SIZE: 5 X 8

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8 GUTTER TRIM: 1/16 SIGNATURE SEQUENCE: 1-16, 1-32

TEXT STOCK: 45 lb. Natural Alternative (Smooth) - 400 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

Cut covers, gather two text signatures, PUR perfect bind (no hinge score), 3-side trim to 5" x 8" (8" bind edge) & bulk pack in cartons..

Estimate



DATE: 1/29/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77007

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated.

Project: **Henle Latin Key 4**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind) **NO HINGE SCORE**
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 45# White

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

1,500 books	\$0.45 per book
2,000	\$0.37
3,000	\$0.29
4,000	\$0.25

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732	Scott Rooney 763-201-2704	Jane Stire 763-201-2735	Krista Kolstad 763-201-2715	Mike Cress 763-201-2725	Justine Carpenter 763-201-2740
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Finish With Us!

Bindery Work Order

Job No: J25-03041		Q25-01691		Status Group: 2517.2		Box No: 		Qty / Stack: 	
Sales Rep: PJ		Order Entry: TS2		Planner: HG		No of Boxes: 		No. Stacks: 	
LOYOLA PRESS				112		Books / Box: 		Approx Maj. Sheets: 0	
12115 / HENLE LATIN 4 KEY						Max Box Wt: 40		Min. Sheets: 0	
ISBN: 0-8294-1211-5		PO: 009270				Label Box: 1 End & 1 Side		Top Sheets: 	
Reprint: 		Due Date: 4/29/2025				Pallet Size: 48" x 40", 4-Way - P-1			
Trim Size: 5 x 8		Spine: 0.14				Max Pallet Ht: 52			
Trim Size (mm): Non-Standard		Spine (mm): 3.6				Recipe: 0		Recipe Name: None	
Number Books: 3000						No Layers: 0		Toggle: 0	
No64s: 0		No32s: 1		No18s: 0		Pattern: 0		Boxer Per Layer: 0	
No16s: 1		No12s: 0		No8s: 0		Boxes Per Skid: 0			
No6s: 0						Comments: 			
Max Run: 3150		Min Run: 3150							

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

112

LOYOLA PRESS

Contact Instructions: send e-mail notification to buyer.

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	True	True	False	True
Skid Topper:	False	False	True	False	False	False	False

PrePay Required: False

Contact Cindy Sealf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-RR DONNELLEY- LAKEPARK RECEIVING N9234 LAKE PARK ROAD APPLETON	WI	Common Carrier	MUST PUT BBD # ON BOL which is receive by date on PO BBD # 05/20/25
Carrier Name: Double D Express	Phone: 920-969-6434	CarrierAcctNo:	Ext:	54915	Fax:
Payment Type: 3rd Party					Dock Hours:
Location Instr: BBD # ; Delivery Appointment Required;					

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

<u>Product</u>	<u>Qty</u>	<u>Branch Name</u>	<u>Contact Name</u>	<u>Ship Method</u>	<u>Ship Instructions</u>
Sample Books	3	Office-LOYOLA PRESS	MADELINE RAMIREZ	Ground	UPS only; MUST USE BOX TO SHIP

8770 W. BRYN MAWRAVE,
SUITE 1125

CHICAGO

IL

60631

Phone: 773-244-4434

Ext:

Fax: 773-281-0885

Carrier Name: UPS

Carrier Acct No:

Dock Hours:

Payment Type: PrePaid

eMail:

Location Instr:

Bill To Information	Forward Information

PUBLISHER: LOYOLA PRESS

PRODUCT NO: 12115

TITLE: 12115/HENLE LATIN 4 KEY

AUTHOR: HENLE, ROBERT

PRINTED IN USA

PPON: 009270

BARCODE

PRINTING #:03



(251) 009270

EAN



(10) 03

CTN QTY:

CTN WGT: Lbs.



(30)



(3401)

ISBN 10: 0-8294-1211-5

ISBN 13: 978-0-8294-1211-6



(01) 19780829412113