

Date: 5/5/2025

# PURCHASE ORDER

83299TG

## VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

*(5 Mi. North of Junction of  
Route 26 & Route 116)*

To: The Bindery  
8309 Brooklyn Blvd  
Brooklyn Park, MN 55445

Attn: Eric Feuerstein

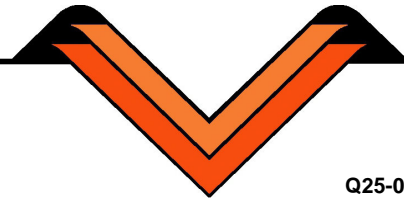
QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: 0548 / PRAYING THE PSALMS	1.09
(5% Maximum Over Run)	For: Liturgical Press - Follow enclosed specs	
(5% Maximum Under Run)	- 500 Copies @ \$ 1.09 per book (Quote #Q77923) - Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/27/25	
	The Bindery to ship: 06/05/25	

Job No: **J25-03785**

Total Price: **\$545.00**

ORDERED BY: **Tamara Gilbert**

RECEIVED :



DATE: **05/05/25** DATE NEEDED: **06/05/25**

VENDOR: **THE BINDERY**

ATTENTION: **JUSTINE CARPENTER**

QUOTE: **Q77923**

**Q25-06345 / J25-03785**

VERSA CONTACT: **Tamara Gilbert**

TITLE: **0548 / PRAYING THE PSALMS**

PUBLISHER: **LITURGICAL PRESS**

RUN QUANTITY: **500** TOTAL PAGES: **48** TEXT TRIM SIZE: **4 1/4 X 7**

SIGNATURES: **1 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8** GUTTER TRIM: **1/16** SIGNATURE SEQUENCE: **1-16, 1-32**

TEXT STOCK: **60 lb. White Offset (Smooth) - 436 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC- Gloss Laminate**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

## Estimate



**DATE:** 4/21/2025  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77923

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Praying the {salms*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind) **NO HINGE SCORE**
- 3-side trim to 4-1/4" x 7" (7" bind edge)
- bulk pack in cartons

**Quantity:** 500 books all one version  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 60# offset

- Text is furnished as folded signatures (1-32pp,1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:** \$1.09 per book

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*