

## 83259MS

To: **The Bindery**

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**8309 Brooklyn Blvd**

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**Brooklyn Park, MN 55445**

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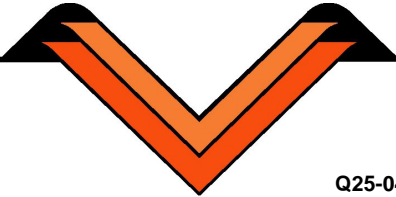
Attn: **Eric Feuerstein**

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26  
*(5 Mi. North of Junction of  
Route 26 & Route 116)*

ORDERED BY: **Mark Sanders**

RECEIVED :



DATE:	05/01/25	DATE NEEDED:	05/01/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-04683 / J25-03682
QUOTE:	Q77604		VERSA CONTACT: Mark Sanders

TITLE:			PADDLE PERCH CLIMB
PUBLISHER:			CALLISTO PUBLISHING
RUN QUANTITY:	3000	TOTAL PAGES:	36
		TEXT TRIM SIZE:	9 X 11
SIGNATURES: 2 - 18 pg sig.			
HEAD TRIM:	5/8	GUTTER TRIM:	
		SIGNATURE SEQUENCE:	

TEXT STOCK:		80 lb. White Coated (Matte) - 454 PPI
COVER STOCK:		123 lb. White 10 Pt (C1S) - 200 PPI - FSC
MATERIALS PROVIDED AS:		Folded Ungathered Signatures
BINDING TYPE:		Perfect

PACKING:	Cartons Supplied by Vendor
INSTRUCTIONS:	50 books per carton

## Estimate



DATE: 3/21/2025  
TO: Lisa Poole  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q77604

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Paddle Perch Climb*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 11" (11" bind edge)
- bulk pack in cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
18 sheets on 80# matte text

- Text is furnished as folded signatures (2-18pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 2,500 books \$0.32 per book  
3,000 \$0.29

- Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

*Finish With Us!*