Date: 5/1/2025

PURCHASE ORDER

83240KR

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

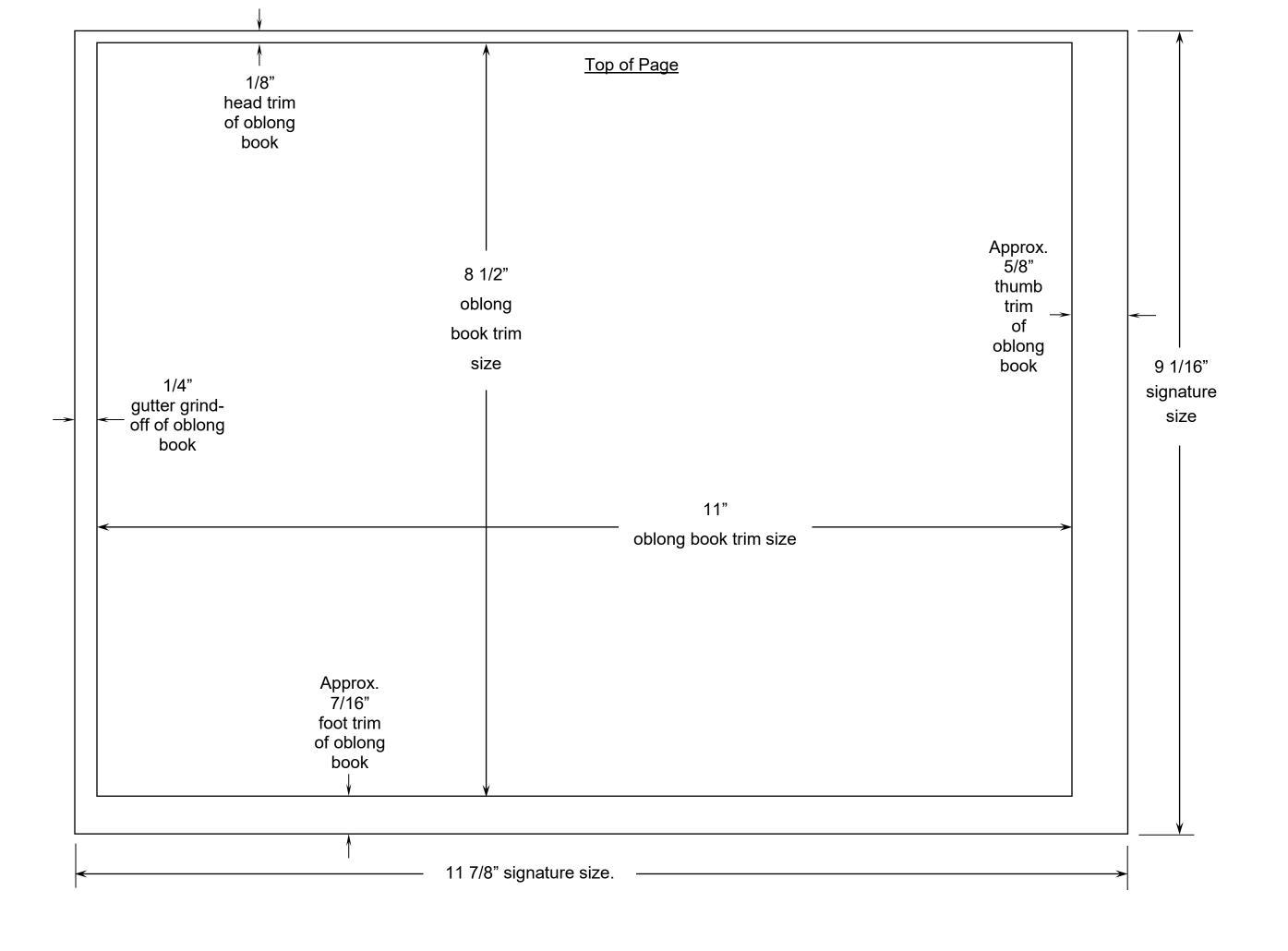
Attn: Justine Carpenter

QUANTITY	DESCRIPTION	UNIT PRICE
600	Title: THE OOEY GOOEY HANDBOOK	0.94
5% Maximum Over Run	For: Redleaf Press	
	600 Copies @ \$ 0.94 each (PER ATTACHED)	
5% Maximum Under Run	- Ship per attached shipping instructions.	
	Carton label(s) enclosed with materials	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 5/19/2025	
	The Bindery ship date: 5/30/2025	
Job No:	J25-03614 Total Price:	\$564.00

ORDERED BY: Keith Roos

RECEIVED:

VERSA PRESS, INC.	Rev. 8/24/21		
DATE DATE NEEDED			
05/01/25 05/30/25			
VENDOR THE BINDERY	QUOTE NUMBER Q77974		
ATTENTION JUSTINE CARPENTER	VERSA PRESS CONTACT KEITH ROOS		
TITLE THE OOEY GOOEY HANDBOOK			
PUBLISHER REDLEAF PRESS			
RUN QUANTITY TOTAL PAGES TEXT TRIM SIZE 600 136 11	OBLONG YES X 8 1/2		
NUMBER OF SIGNATURES 32's 24's 18's 8 16's 12's 1 8's HEAD TRIM GUTTER TRIM SEQUENCE OF SIGNATURE	6's 4's 2's		
1/8 1/4 1-16, 1-8, 7-16's	\LO		
TEXT STOCK 60# WHITE OFFSET	PPI 436		
COVER STOCK			
12pt C1S GLOSS LAMINATION			
MATERIALS PROVIDED AS: Book Blocks (Trimmed Three Sides) X Folded Ungathered Signatures	Flat sheets to fold at vendor		
CASE COVER CLOTH	FINISH		
SPINE OF 3 PIECE CASE	FINISH		
Printed cover Dust Jacke	t		
CASE STAMPING			
Stamped sample case Foil Color(s)			
Foil Stamp Die	PDF file provided by Versa		
Deboss Die			
Smythe Sewn Side Sewn Adhesive Bound PUR glue	Shrink Wrap (Convenient Pkgs)		
Bindery Board (Caliper) Flat Back (With Board Spine)	Shrink Wrap (Individually)		
80# Matching End Sheets Reinforced End Sheet	Shrink Wrap - Qty		
80# Special End Sheets			
Head & Foot Bands			
BINDING TYPE X Perfect Otabind	X PUR glue		
Spiral Wire (Tin) Spiral Wire (Color)	I ON glue		
	C (color)		
Other			
	AND TON INCTUCTIONS		
PACKING INSTRUCTIONS X Cartons Supplied by Vendor Furnished cartons SPECIAL CARTON INSTUCTIONS X SAME QUANTITY AS PREVIOUS			
Special Instructions			
REPRINT REFERENCE: J24-60377 / PO 80782MS / 12/4/2024			



Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE: 4/25/2025

TO: Trish Burton

Versa Press, Inc.

FROM: Justine Carpenter

QUOTE: Q77974

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: The Ooey Gooey Handbook

• cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 11" x 8-1/2" (8-1/2" bind edge)

• bulk pack in cartons

Quantity: see below

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S

68 sheets on 60# offset

• Text is furnished as folded signatures (8-16pp,1-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price: 400 books \$1.30 per book

500 \$1.09 600 \$0.94

• Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team