





|                              |                             |
|------------------------------|-----------------------------|
| DATE: 05/01/25               | DATE NEEDED: 05/01/25       |
| VENDOR: The Bindery          |                             |
| ATTENTION: Justine Carpenter | Q25-05981 / J25-03567       |
| QUOTE: Q77856                | VERSA CONTACT: Mark Sanders |

|   |                 |                       |
|---|-----------------|-----------------------|
| TITLE: I'M SICK BUT THAT'S NOT WHAT HURTS |                 |                       |
| PUBLISHER: BOYS TOWN PRESS                |                 |                       |
| RUN QUANTITY: 2000                        | TOTAL PAGES: 48 | TEXT TRIM SIZE: 6 X 9 |
| SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig. |                 |                       |
| HEAD TRIM: 1/8                            | GUTTER TRIM:    | SIGNATURE SEQUENCE:   |

|  |
|--|
| TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D] |
| COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC |
| MATERIALS PROVIDED AS: Folded Ungathered Signatures    |
| BINDING TYPE: Perfect                                  |

|                                     |
|-------------------------------------|
| PACKING: Cartons Supplied by Vendor |
|-------------------------------------|

ADDITIONAL INSTRUCTIONS:

Double wall cartons

## Estimate



**DATE:** 4/15/2025  
**TO:** Andy Guzman  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77856

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *I'm Sick but That's Not What Hurts*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 6" x 9" (9" bind edge)
- bulk pack in double-wall cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 70# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

|               |             |                 |
|---------------|-------------|-----------------|
| <b>Price:</b> | 1,000 books | \$0.66 per book |
|               | 1,500       | \$0.50          |
|               | 2,000       | \$0.42          |
|               | 2,500       | \$0.37          |

- Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*