Date: 5/1/2025

PURCHASE ORDER

83227MS

VERSA PRESS, INC.

ORDERED BY: Mark Sanders

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location:

Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric

QUANTITY DESCRIPTION UNIT PRICE Title: I'M SICK BUT THAT'S NOT WHAT HURTS 2000 0.42 Maximum For: Boys Town Press 100 Books Overrun 2,000 Copies @ \$ 0.42 / ea 0% underrun - Ship per attached shipping instructions. - use 48" x 40", 4-Way - P-1 pallets Ship Class 65 Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 05/21/2025 Delivery date: 06/02/2025 Total Price: Job No: J25-03567 \$840.00

RECEIVED:

| VERSA PRE | ESS, INC |). | | | Rev. 12/05/24 |
|-----------------|---------------|--------------------------|-----------------------|-------------------------|-----------------------|
| DATE: (| : 05/01/25 | | ATE NEEDED: 05/01/25 | | |
| VENDOR: 1 | The Bindery | | | | |
| ATTENTION: | Justine Carp | penter | | | Q25-05981 / J25-03567 |
| QUOTE: 0 | Q77856 | | | VERSA CONTACT: Mark Sai | nders |
| TITLE: I | 'M SICK BU | T THAT'S NOT WHAT I | HURTS | | |
| PUBLISHER: I | BOYS TOW | N PRESS | | | |
| RUN QUANTITY | : 2000 | TOTAL PAGES: 48 | TEXT TRIM SIZE: 6 X 9 | | |
| SIGNATURES | : 1 - 32 pg | sig. 1 - 16 pg sig. | | | |
| HEAD TRIM: 1 | 1/8 | GUTTER TRIM: | SIGNATURE SEQUENCE: | | |
| TEXT STOCK | : 70 lb. Whi | te Offset (Smooth) - 38 | 4 PPI [D] | | |
| COVER STOCK | 123 lb. Wi | nite 10 Pt (C1S) - 200 P | PI - FSC | | |
| MATERIALS PRO | VIDED AS: | Folded Ungathered | Signatures | | |
| BINDING TYPE: I | Perfect | | | | |
| _ | | | | | |
| | | | | | |
| PACKING | : Cartons S | upplied by Vendor | | | |

ADDITIONAL INSTRUCTIONS:

Double wall cartons

Estimate



Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

Phone: 763.201.2800

DATE:

4/15/2025

TO:

Andy Guzman Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

077856

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated...

Project:

I'm Sick but Thats Not What Hurts

cut covers

gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 6" x 9" (9" bind edge)

bulk pack in double-wall cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 70# offset

• Text is furnished as folded signatures (1-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

 Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1.000 books 1,500

\$0.66 per book

\$0.50

2,000

\$0.42

2,500

\$0.37

Prices include double-wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein 763-201-2732