

Date: 4/7/2025

Rev: 4/8/2025 10:35:00 AM

PURCHASE ORDER

REVISED
82844DA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
4000	Title: OF COURSE IT'S A BIG DEAL PICTURE BOOK	0.28
(100 books Maximum Over Run)	For: Boys Town Press	
	- Follow enclosed specs	
(0% Maximum Under Run)	- Copies 4,000 @ \$ 0.28 per book (Quote #Q77744)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 4/29/25	
	The Bindery to ship: 5/9/25	
Job No: J25-02875	Total Price: \$1,120.00	

ORDERED BY: Dylan Allen

RECEIVED :



DATE: **04/07/25**

DATE NEEDED: **05/09/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

Q25-05305 / J25-02875

QUOTE: **Q77744**

VERSA CONTACT: **Dylan Allen**

TITLE: **OF COURSE IT'S A BIG DEAL PICTURE BOOK**

PUBLISHER: **BOYS TOWN PRESS**

RUN QUANTITY: **4000**

TOTAL PAGES: **32**

TEXT TRIM SIZE: **9 X 9**

SIGNATURES: **1 - 24 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **1/8**

GUTTER TRIM: **1/4**

SIGNATURE SEQUENCE: **1-2**

TEXT STOCK: **70 lb. White Offset (Smooth) - 384 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

☒ PUR Glue

PACKING: **Cartons Supplied by Vendor**

INSTRUCTIONS: **USE DOUBLE WALL CARTONS**

ADDITIONAL INSTRUCTIONS:

Needs Hinge Score cover 1/4" from spine.

Estimate



DATE: 4/3/2025
TO: Andy Guzman
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77744

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Of Course Its Not A Big Deal*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 9" x 9" (9" bind edge)
- bulk pack in double wall cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
16 sheets on 70# matte text

- Text is furnished as folded signatures (1-24pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

4,000 books	\$0.28 per book
5,000	\$0.26

- Prices include double wall cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Bindery Work Order

Page: 1

<p>Job No: J25-02875 Q25-05305 Status Group: 2516.1</p> <p>Sales Rep: JD Order Entry: DA1 Planner: DA1</p> <p>BOY S TOWN PRESS 3539</p> <p>OF COURSE IT'S A BIG DEAL PICTURE BOOK</p> <p>ISBN: PO:</p> <p>Reprint: J23-56912 Due Date: 4/21/2025</p> <p>Trim Size : 9 x 9 Spine : 0.10</p> <p>Trim Size (mm): Non-Standard Spine (mm): 2.5</p> <p>Number Books: 4000</p> <p>No64s: 0 No32s: 0 No18s: 0</p> <p>No16s: 0 No12s: 0 No8s: 1</p> <p>No6s: 0</p> <p>Max Run: 4000 Min Run: 4000</p>	<p>Box No: Qty / Stack:</p> <p>No of Boxes: No. Stacks:</p> <p>Books / Box: Approx Maj. Sheets: 0</p> <p>Max Box Wt: 35 Min. Sheets: 0</p> <p>Label Box: 1 End Top Sheets:</p> <p>Pallet Size: 48" x 40", 4-Way - P-1</p> <p>Max Pallet Ht:</p> <p>Recipe: 0 Recipe Name: None</p> <p>No Layers: 0 Toggle: 0</p> <p>Pattern: 0 Boxes Per Layer: 0</p> <p>Boxes Per Skid: 0</p> <p>Comments:</p>
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

Standard Shipping Instructions

3539

BOYS TOWN PRESS

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Product

Qty

Contact Cindy Sealf at Versa for Carrier.

Product

Qty

Branch Name

Contact Name

Ship Method

Ship Instructions

All

Books

Shipping-VILLAGE
WAREHOUSE RECEIVING
259 N. 144TH STREET

FRANK MOREY

Common Carrier

BOYS TOWN

NE

68010

Phone: 531-355-3205

Ext:

Fax:

Carrier Name: R & L

CarrierAcctNo:

Dock Hours:

Payment Type:

3rd Party

Location Instr:

Bill To Information

Versa Press, Inc
1465 Spring Bay Rd.
East Peoria, IL 61611

Forward Information

BOYS TOWN PRESS

978-1-944882-11-2

OF COURSE IT'S A BIG DEAL PICTURE BOOK

QTY: WT: Lbs