

Date: 4/7/2025

Rev: 4/8/2025 12:45:00 PM

## PURCHASE ORDER

REVISED  
82833DA

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
2000	Title: GRAND CANYON ACTIVITY BOOK	0.47
(5% Maximum Over Run)	For: Grand Canyon Conservancy	
	- Follow enclosed specs	
(5% Maximum Under Run)	- Copies 2,000 @ \$ 0.47 per book (Quote #Q77675R1)	
	- Ship per attached shipping instructions.	
	Carton label(s) enclosed	
	Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 4/29/25	
	The Bindery to ship: 5/9/25	
Job No: J25-02878	Total Price: \$940.00	

ORDERED BY: Dylan Allen

RECEIVED :

# VERSA PRESS, INC.

Rev. 12/05/24

DATE: 04/07/25

DATE NEEDED: 05/09/25

VENDOR: The Bindery

ATTENTION: Justine Carpenter

QUOTE: Q77675R1

VERSA CONTACT: Dylan Allen

Q25-05016 / J25-02878

TITLE: GRAND CANYON ACTIVITY BOOK

PUBLISHER: GRAND CANYON CONSERVANCY

RUN QUANTITY: 2000

TOTAL PAGES: 48

TEXT TRIM SIZE: 8 1/2 X 11

SIGNATURES: 2 - 18 pg sig. 1 - 12 pg sig.

HEAD TRIM: 5/8

GUTTER TRIM: 1/4

SIGNATURE SEQUENCE: 1-3

TEXT STOCK: 70 lb. White Offset (Smooth) - 384 PPI [D]

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

☒ PUR Glue

Shrink Wrap in packs of 5

PACKING: Cartons Supplied by Vendor

## Estimate



DATE: 4/7/2025  
TO: Hailie Johnson  
Versa Press, Inc.  
FROM: Justine Carpenter  
QUOTE: Q77675R1

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: **Q25-05016**

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 8-1/2" x 11" (11" bind edge)
- **shrinkwrap finished books 5 per package**
- bulk pack in cartons

Quantity: see below  
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 70# offset

- Text is furnished as folded signatures (2-16pp, 1-12pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price: 1,500 books \$0.56 per book  
2,000 \$0.47

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

Eric Feuerstein  
763-201-2732

Scott Rooney  
763-201-2704

Jane Stire  
763-201-2735

Mike Cress  
763-201-2725

Justine Carpenter  
763-201-2740

**Finish With Us!**

# Bindery Work Order

Job No: <del>J25-02878</del> Q25-05016    Status Group: 2516.1 Sales Rep: <del>MS</del> Order Entry: <del>DA1</del> Planner: <del>DA1</del> GRAND CANYON CONSERVANCY    3069 GRAND CANYON ACTIVITY BOOK ISBN:                      PO: Reprint: J23-56056    Due Date: 4/21/2025 Trim Size :        8 1/2 x 11        Spine :        0.15 Trim Size (mm):    Non-Standard        Spine (mm): 3.8 Number Books:        2000 <del>No64s: 0    No32s: 0    No18s: 2</del> <del>No16s: 0    No12s: 1    No8s: 0</del> <del>No6s: 0</del> Max Run: 2100    Min Run: 2100				Box No.                      Qty / Stack: <del>No of Boxes:</del> <del>No. Stacks:</del> Books / Box:                      Approx Maj. Sheets: 0 Max Box Wt: 35                      Min. Sheets: 0 Label Box: 1 End                      Top Sheets: Pallet Size: 48" x 40", 4-Way - P-1 Max PalletHt: <del>Recipe: 0                      Recipe Name: None</del> <del>No Layers: 0                      Toggle: 0</del> <del>Pattern: 0                      Boxer Per Layer: 0</del> Boxes Per Skid: 0 Comments:			
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Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions



# Standard Shipping Instructions

3069

## GRAND CANYON CONSERVANCY

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email	
Packing List:	True	True	True	False	True	False	True	
Bill Of Lading:	True	True	False	False	True	False	True	
Skid Topper:	False	False	True	False	False	False	False	PrePay Required: False

Contact Cindy Sealf at Versa for Carrier.

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
Balance Books		Shipping-GRAND CANYON CONSERVANCY 6 ALBRIGHT AVE		Common Carrier	
		GRAND CANYON	AZ	86023	
	Phone:	928-638-7141	Ext:	Fax:	
	Carrier Name:	FedEx Freight	CarrierAcctNo:	618795993	Dock Hours: 9 AM - 4 PM M-F
	Payment Type:	3rd Party Bill			
	Location Instr:	ACCT # 618795993 ; "DO NOT SHIP TO: HIGHWAY 67, NORTH RIM, AZ 86052".			

Bill To Information	Forward Information
GRAND CANYON CONSERVANCY ACCOUNT # 618795993	

Sample Books 3 Office-GRAND CANYON CHRISTY SPIVEY 2nd Day Air

CONSERVANCY  
CHRISTY SPIVEY

3910 HENSON ROAD

MORGANTON

NC

28655

Phone: 928-638-7141

Ext:

Fax:

Carrier Name: UPS

CarrierAcctNo:

Dock Hours:

Payment Type: PrePaid

Location Instr:

Bill To Information	Forward Information

# GRAND CANYON CONSERVANCY

## 978-1-934656-82-2

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GRAND CANYON ACTIVITY BOOK

QTY:

WT:

Lbs