

Date: 4/14/2025

PURCHASE ORDER

82931EA

VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

QUANTITY	DESCRIPTION	UNIT PRICE
5000	Title: WHY LIFE HURTS	0.22
5% Maximum Over Run	For: Quentin Road Baptist Church - Follow enclosed specs	
5% Maximum Under Run	- 5,000 Copies @ \$ 0.22 per book (Quote #Q77541) - Ship per attached shipping instructions. Carton label(s) enclosed Send 2 sample books to Versa Press, Inc. Ship signatures: 4/28/25 The Bindery to ship: 5/7/25	
HOLD UNTIL RELEASED BY VERSA PRESS, INC.		

Job No: J25-02820

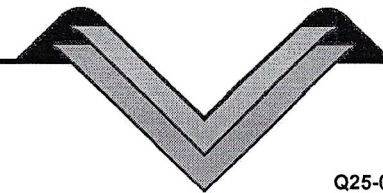
Total Price: \$1,100.00

ORDERED BY: Eric Anderson

RECEIVED : _____

VERSA PRESS, INC.

Rev. 12/05/24



DATE: **04/14/25**

DATE NEEDED: **05/07/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

QUOTE: **Q77541**

Q25-04415 / J25-02820

VERSA CONTACT: **Eric Anderson**

TITLE: **WHY LIFE HURTS**

PUBLISHER: **QUENTIN ROAD BAPTIST CHURCH**

RUN QUANTITY: **5000**

TOTAL PAGES: **48**

TEXT TRIM SIZE: **5 1/2 X 8 1/2**

SIGNATURES: **1 - 32 pg sig. 1 - 16 pg sig.**

HEAD TRIM: **1/8**

GUTTER TRIM: **1/16**

SIGNATURE SEQUENCE: **1 - 16, 1- 32**

TEXT STOCK: **60 lb. White Offset (Smooth) - 436 PPI [D]**

COVER STOCK: **123 lb. White 10 Pt (C1S) - 200 PPI - FSC**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Perfect**

PACKING: **Cartons Supplied by Vendor**

Estimate



DATE: 3/19/2025
TO: Lisa Poole
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77541

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Q25-04415 Book Request*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/2" (8-1/2" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 10pt C1S
24 sheets on 60# offset

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.61 per book
	2,500	\$0.32
	5,000	\$0.22

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!

Standard Shipping Instructions

5327

QUENTIN ROAD BAPTIST CHURCH

Contact Instructions:

Fax Instructions:

Truck Type:

Delivery Instructions:

Special Instructions:

**HOLD UNTIL RELEASED
BY VERSA PRESS, INC.**

	PO#	ISBN	Title	Ship Instr	Loc Instr	Versa	Email
Packing List:	True	True	True	False	True	False	True
Bill Of Lading:	True	True	False	False	True	False	True
Skid Topper:	False	False	True	False	False	False	False

PrePay Required: False

** Contact Cindy Scafat at Versa Press for routing **

Product	Qty	Branch Name	Contact Name	Ship Method	Ship Instructions
All Books		Shipping-QUENTIN ROAD BAPTIST CHURCH 24126 N. QUENTIN ROAD	KARI KUMURA	Common Carrier	

LAKE ZURICH

IL

60047

Phone: 847-438-4494

Ext: 1071

Fax:

Carrier Name:

CarrierAcctNo:

Dock Hours:

Payment Type: *3rd Party Bill to -*

Location Instr: Delivery Appointment Required; Lift Gate Required; Residential Delivery;

Bill To Information

Versa Press, Inc.
1465 Spring Bay Rd.
East Peoria, IL 61611
(309) 822-8272

Forward Information

4/15/2025

8:58:26 AM

Bindery Work Order

Page: 1

JobNo: J25-02820 Q25-04415 Status Group: 2516.2		Box No:		Qty / Stack:	
Sales Rep: DM2 Order Entry: TS2 Planner: EA		No of Boxes:		No. Stacks:	
QUENTIN ROAD BAPTIST CHURCH		Books / Box:		Approx Maj. Sheets: 0	
WHY LIFE HURTS		Max Box Wt:		Min. Sheets: 0	
ISBN: PO:		Label Box: 1 End		Top Sheets:	
Reprint: Due Date: 4/22/2025		Pallet Size: 48" x 40", 4-Way - P-1		Max Pallet Ht:	
Trim Size: 5 1/2 x 8 1/2 Spine: 0.13		Recipe: 0		Recipe Name: None	
Trim Size (mm): Non-Standard Spine (mm): 3.3		No Layers: 0		Toggle: 0	
Number Books: 5000		Pattern: 0		Boxer Per Layer: 0	
No64s: 0 No32s: 1 No18s: 0		Boxes Per Skid: 0		Comments:	
No16s: 1 No12s: 0 No8s: 0					
No6s: 0					
Max Run: 5250 Min Run: 5250					

Status	Product Description	Qty	Ship Method	Max Run	Min Run	Instructions

QUENTIN ROAD BAPTIST CHURCH

978-0-9719262-8-8

WHY LIFE HURTS

QTY:

WT:

Lbs