

Date: 4/24/2025

## PURCHASE ORDER

83140DK-BIND

### VERSA PRESS, INC.

1465 Spring Bay Road  
East Peoria, IL 61611-9788  
Ph. 1-309-822-8272  
FAX 309-822-8141

Plant Location:  
Spring Bay Road/Route 26

(5 Mi. North of Junction of  
Route 26 & Route 116)

To: **The Bindery**

**8309 Brooklyn Blvd**

**Brooklyn Park, MN 55445**

Attn: **Eric Feuerstein**

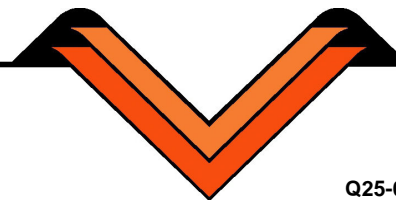
QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: GUITAR ACCOMPANIMENT VOL 2 OF SET	7.89
( 5% Maximum Over Run )	For: 1517 Media - Follow enclosed specs	
( 5% Maximum Under Run )	- 500 Copies @ \$ 7.98 - See attached. Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/07/25	
	The Bindery to Ship: 05/19/2025 (Completed 2 Volume Sets - J25-3110)	

Job No: **J25-03112**

Total Price: **\$3,945.00**

ORDERED BY: **Douglas Kerns**

RECEIVED :



DATE: **04/16/25**

DATE NEEDED: **04/16/25**

VENDOR: **The Bindery**

ATTENTION: **Justine Carpenter**

**Q25-04555 / J25-03112**

QUOTE: **Q77579R2**

VERSA CONTACT: **Douglas Kerns**

TITLE: **GUITAR ACCOMPANIMENT VOL 2 OF SET**

PUBLISHER: **1517 MEDIA**

RUN QUANTITY: **500**

TOTAL PAGES: **472**

TEXT TRIM SIZE: **7 X 10**

SIGNATURES: **29 - 16 pg sig. 1 - 8 pg sig.**

HEAD TRIM: **1/4**

GUTTER TRIM: **1/8**

SIGNATURE SEQUENCE: **1st 16 pg. sig., 8 pg. sig., 2nd THRU 28th 16 pg. sig**

TEXT STOCK: **50 lb. White Offset (Smooth) - 520 PPI**

COVER STOCK: **Special Order: 120 lb. Rainbow 17 Ruby 1706 Kidskin Emboss - w/ Foil Stamped image on Cover 1**

MATERIALS PROVIDED AS: **Folded Ungathered Signatures**

BINDING TYPE: **Double Wire-O**

BINDING COLOR: **Semi-concealed Black**

PACKING: **Cartons Supplied by Vendor**

ADDITIONAL INSTRUCTIONS:

**The Bindery to Score and Fold Covers backwards on the punch score per revised estimate. Volume 1 (J25-03110) TO COLLATE WITH THIS VOLUME 2 AS A SET AND SHRINK WRAP WITH VOLUME ONE ON TOP (ADHERE BAR CODE LABEL (FURNISHED) IN THE LOWER RIGHT CORNER, TURN VOLUME TWO AROUND SO THAT THE BINDING IS ON THE OPPOSITE SIDE OF VOLUME ONE. IF YOU TURN THE SET OVER, YOU CAN SEE THE FOIL STAMPING.**

# VERSA PRESS, INC.

1465 Spring Bay Road

P.O. Box 2460

East Peoria Il 61611

Ph. (309) 822-8272

Fax (309) 822-8141



## SEMI-CONCEALED WIRE-O BOUND (NO SPINE) COVER LAYOUT

TITLE : ALL CREATION SINGS GUITAR ACCOMPANIMENT

FOR : \_\_\_\_\_ # PAGES : \_\_\_\_\_

TEXT : \_\_\_\_\_ PPI : \_\_\_\_\_

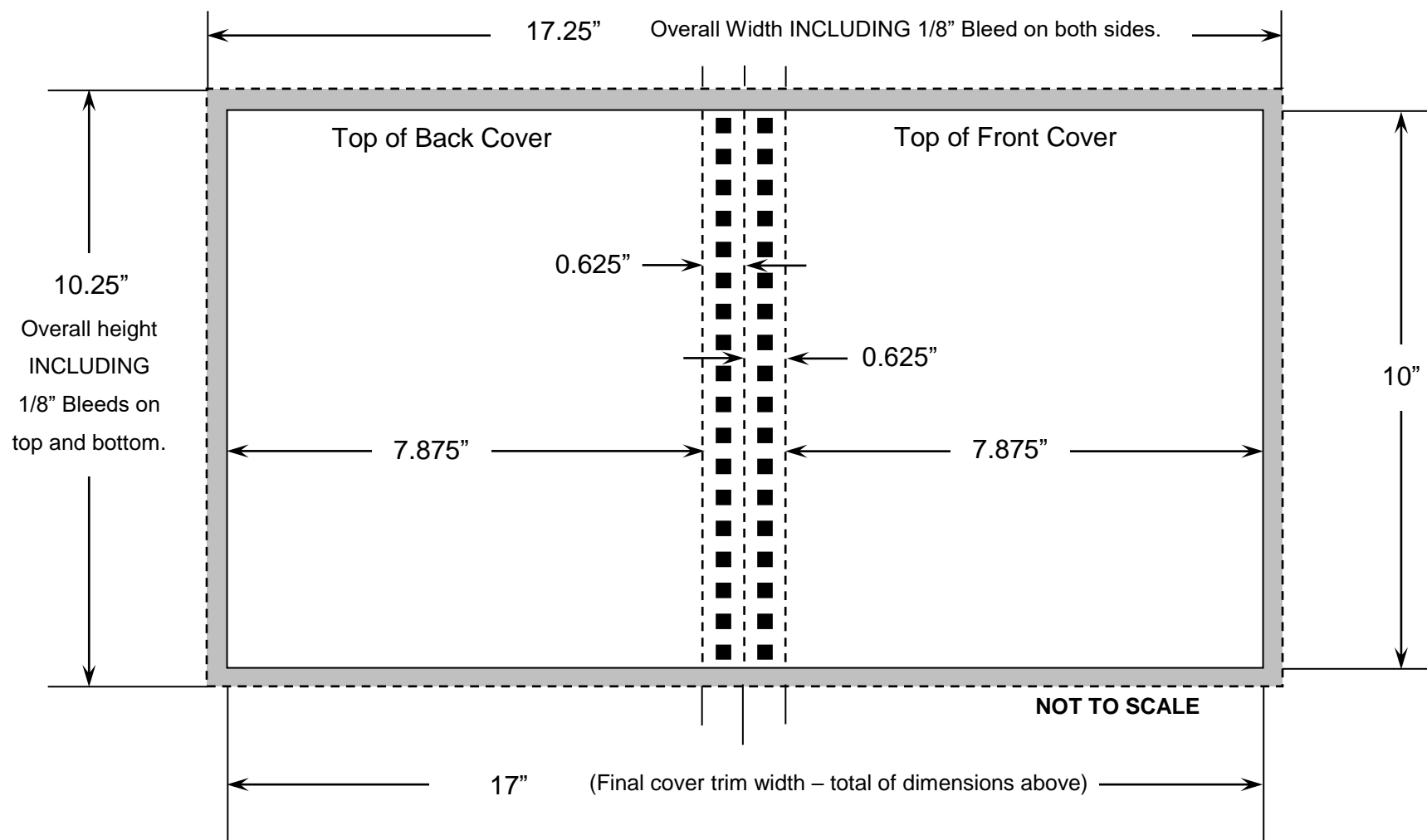
TRIM : 7" X 10"

Wire-O Size:

1"

### NOTE

Bleeds MUST extend a full 1/8" beyond actual trims on all four sides (as indicated by shaded areas).



## Estimate



**DATE:** 4/23/2025  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77579R3

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

**Project:** *Guitar Book Vol 2*

- gather signatures
- 4-side trim to 7" x 10" (10" spine)
- score and fold covers backwards for binding
- punch holes for binding
- bind with a semi-concealed black wire loop (Wire-O) binding on the 10" edge
- **shrinkwrap finished books 2 per package (Shrinkwrapped sets with Vol 1 and Vol 2.)**
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 5% extra materials

**You furnish:** 1 covers-wrap semi-concealed on 12pt C1S  
236 sheets on 50# offset

- Text is furnished as folded signatures (29-16pp, 1-8pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished trimmed to final size
- Covers are furnished appropriately scored and folded backwards on the punch score
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

**Price:**

400 books	\$8.17 per book
500	\$7.89
1,000	\$7.11

- **Prices include cartons**
- If you wish to have slipsheets between finished books please furnish them and add \$0.07 per book to the above pricing.
- If you want us to fold the covers backward on the punch score extra charges will apply.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

**Eric Feuerstein**  
763-201-2732

**Scott Rooney**  
763-201-2704

**Jane Stire**  
763-201-2735

**Mike Cress**  
763-201-2725

**Justine Carpenter**  
763-201-2740

*Finish With Us!*