

Date: 4/17/2025

Rev: 4/24/2025 2:22:00 PM

PURCHASE ORDER

REVISED
83009DA-BIND



VERSA PRESS, INC.

1465 Spring Bay Road
East Peoria, IL 61611-9788
Ph. 1-309-822-8272
FAX 309-822-8141

Plant Location:
Spring Bay Road/Route 26

(5 Mi. North of Junction of
Route 26 & Route 116)

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein**

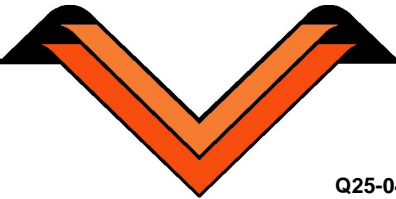
QUANTITY	DESCRIPTION	UNIT PRICE
500	Title: GUITAR ACCOMPANIMENT VOL 1 OF SET	7.40
(5% Maximum Over Run)	For: 1517 Media - Follow enclosed specs	
(5% Maximum Under Run)	- 500 Copies @ \$ 7.40 - See attached. Send 2 sample books to Versa Press, Inc.	
	Ship signatures: 05/07/25	
	The Bindery to Ship: 05/19/2025 (Completed 2 Volume Sets - J25-3110)	

Job No: **J25-03110**

Total Price: **\$3,700.00**

ORDERED BY: **Dylan Allen**

RECEIVED :



DATE:	04/17/25	DATE NEEDED:	05/19/25
VENDOR:	The Bindery		
ATTENTION:	Justine Carpenter		Q25-04553 / J25-03110
QUOTE:	Q77579R4		VERSA CONTACT: Dylan Allen

TITLE:			GUITAR ACCOMPANIMENT VOL 1 OF SET		
PUBLISHER:			1517 MEDIA		
RUN QUANTITY:	500	TOTAL PAGES:	456	TEXT TRIM SIZE:	7 X 10
SIGNATURES: 28 - 16 pg sig. 1 - 8 pg sig.					
HEAD TRIM:	1/4	GUTTER TRIM:	1/8	SIGNATURE SEQUENCE: 1-29	

TEXT STOCK:	50 lb. White Offset (Smooth) - 520 PPI				
COVER STOCK:	Special Order: 120 lb. Rainbow 17 Ruby 1706 Kidskin Emboss - w/Foil Stamped image on Cover 1				
MATERIALS PROVIDED AS:	Folded Ungathered Signatures				

BINDING TYPE:	Double Wire-O	BINDING COLOR:	Semi-concealed Black
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PACKING:	Cartons Supplied by Vendor
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ADDITIONAL INSTRUCTIONS:

Shrinkwrap with Vol 2 (J25-03112) See PO#82996DK for special instructions.

Estimate



DATE: 4/23/2025
TO: Trish Burton
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77579R4

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Guitar Book Vol 1(NO SHRINK-WRAPPING/LABEL and NO CARTON COST)*

- gather signatures
- 4-side trim to 7'' x 10'' (10'' spine)
- score and fold covers backwards for binding
- punch holes for binding
- bind with a semi-concealed black wire loop (Wire-O) binding on the 10'' edge
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 5% extra materials

You furnish: 1 covers-wrap semi-concealed on 12pt C1S
236 sheets on 50# offset

- Text is furnished as folded signatures (29-16pp,1-8pp)
- Maximum head, foot and face trim is 1-9/16'', minimum is 1/8''
- Folded sigs must have closed spine (no z-folds)
- Heavy paper (>5pt) must have grain parallel to the spine
- Covers furnished trimmed to final size
- Covers are furnished appropriately scored and folded backwards on the punch score
- All materials are flat (ie no foldouts, perfs, reinforcing, tabs, etc)

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:

400 books	\$7.67 per book
500	\$7.40
1,000	\$6.67

- **Prices do not include cartons. (The cost of the cartons is in Q#77579R3)**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!



VERSA PRESS, INC.

1465 Spring Bay Road P.O. Box 2460
East Peoria IL 61611
Ph. (309) 822-8272 Fax (309) 822-8141

SEMI-CONCEALED WIRE-O BOUND (NO SPINE) COVER LAYOUT

TITLE : *GUITAR ACCOMPANIMENT EDITION*

FOR : 1517 Media # PAGES : 456
TEXT : 50 # White Offset PPI : 520
TRIM : 7" X 10"

Wire-O Size:
1 1/4"

NOTE

Bleeds MUST extend a full 1/8" beyond actual trims on all four sides (as indicated by shaded areas).

