## **Estimate**



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

**DATE:** 4/22/2025

**TO:** Dave Muehlberg

**Visions Print Communications** 

FROM: Scott Rooney
QUOTE: Q77814R2

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: Annual Report: Updated price and specs for P.O. 104004

· cut covers

• gather signatures

• perfect bind books (PUR perfect bind)

• 3-side trim to 8-1/2" x 11" (11" bind edge)

• Skid pack finished materials

Quantity: 1,050 books all one version

In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 100# gloss cover

28 flat sheets on 100# dull text

• Text is furnished as folded signatures (2-16pp,1-12pp,1-8pp,2-2pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

• Folded sigs must have closed spine (no z-folds)

• To prevent additional charges, 2pp sigs should not fall at front or back of the book, and should be the same size as the rest of the sigs

• Cover stock should have grain running parallel to spine to help prevent cracking

• Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot

• Sigs are furnished skid packed or in skid tubs

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply.

FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

\$0.58 per book

• Prices do not include skids for finished product.

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

## **Your Bindery Team**