

Date: 4/2/2025



82780EA

VERSA PRESS, INC.

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141

Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Eric Feuerstein** 

QUANTITY		DESCRIPTION	fi e		UNIT PRICE	
5500	Title: ABBY INVENTS	UNBREAKABLE CRAYONS(F	PB)		0.2	
(5%	For: Inland Printing Company					
Maximum Over Run)	- Follow enclosed spe	cs	v			
(5%	- 5,500 Copies @ \$ 0.21 per book (Quote #Q76878)					
Maximum Under Run)	- Ship per attached shipping instructions.					
	Carton label(s) enclosed					
	Send 2 sample books t	to Versa Press, Inc.				
	Ship signatures:	4/14/25				
	The Bindery to ship:	4/25/25				
				,		
				8		
Job No:	J25-02363			Total Price:	\$1,155.00	

ORDERED BY: Eric Anderson

RECEIVED:

VERSA PRESS, IN	IC.			Rev. 12/05/24
DATE: <b>04/02/25</b>	DATE	NEEDED: 04/25/25		
VENDOR: The Binde	ry			
ATTENTION: Justine Ca	rpenter			Q25-00639 / J25-02363
QUOTE: <b>Q76878</b>			VERSA CONTACT: Eric And	
TITLE: ABBY INVI	ENTS UNBREAKABLE CRAY	ONS(PB)		
PUBLISHER: INLAND PE	RINTING COMPANY			
RUN QUANTITY: 5500	TOTAL PAGES: 40	TEXT TRIM SIZE: 8 X 10		
SIGNATURES: 1 - 24 pg	sig. 2 - 8 pg sig.			
HEAD TRIM: 3/32	GUTTER TRIM: 1/4	SIGNATURE SEQUENCE: 1 - 8,	1 - 8, 1 - 24	
TEXT STOCK: 80 lb. WI	nite Coated (Gloss) - 556 PPI			
COVER STOCK: 123 lb. W	/hite 10 Pt (C1S) - 200 PPI - F	sc		
MATERIALS PROVIDED AS:	Folded Ungathered Signa	tures		
BINDING TYPE: Perfect				Y PUR Glue
PACKING: Cortons	C			
PACKING: Cartons	oupplied by vendor			

### Estimata



8201 Brooklyn Blvd

Phone: 763.201.2800

Brooklyn Park, MN 55445

Receiving Dock Doors 31 - 36

DATE:

1/20/2025

TO:

Jordan Dehm

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q76878

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

Project:

Soft Cover Perfect Bind Quote

cut covers

gather signatures

 perfect bind books (PUR perfect bind) • 3-side trim to 8" x 10" (10" bind edge)

bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials for 1,500 – 5,500 / 6% for 8,000

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

20 sheets on 80# gloss book/text

• Text is furnished as folded signatures (1-24pp,2-8pp)

• Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

Folded sigs must have closed spine (no z-folds)

• Cover stock should have grain running parallel to spine to help prevent cracking

Covers furnished on press sheets for us to trim

• Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

• Sigs are furnished skid packed or in skid tubs

\$0.18

• UV and varnish coating knocked out of spine/side glue area of inside cover, and side

glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books \$0.44 per book 3,500 \$0.26 5,500 \$0.21 8,000

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

**Eric Feuerstein Scott Rooney** Jane Stire Krista Kolstad Mike Cress **Justine Carpenter** 763-201-2732 763-201-2704 763-201-2735 763-201-2715 763-201-2725 763-201-2740

4/3/2025

9:05:11 AL/I

# **Bindery Work Order**

Page: 1

us Product Description Qty Ship Method	Max Run Min Run Instructions
No64s: 0 No32s: 0 No18s: 0 No16s: 0 No12s: 0 No8s: 2 No6s: 0 Max Run: 5775 Min Rur: 5775	No Layers: 0 Toggle: 0  Pattern: 0 Boxer Per Layer: 0  Boxes Per Skid: 0  Comments:
Trim Size (mm): Non-Standard Spine (mm): 2.3	Recipe: 0 Recipe Name: None
Reprint:         Due ⊃ate:         4/7/2025           Trim Size :         8 x 10         Spine :         0.09	Pallet Size: 48" x 40", 4-Way - P-1  Max PalletHt;
ISBN: PO:	Label Box: 1 End Top Sheets:
ABBY INVENTS UNBREAKAELE CRAYONS(PB)	Books / Box: Approx Maj. Sheets: 0  Max Box Wt: Min. Sheets: 0
Sales Rep: JD Order Entry: ST1 Planner: EA INLAND PRINTING COMPANY 3309	No of Boxes: No. Stacks:
JobNo: J25-02363 Q25-00639 Status Group: 2514.1	Box No: Qty / Stack:

## Standard Shipping Instructions

3309

# INLAND PRINTING COMPANY

Contact Instruction	ns:								
Fax Instructions:									
Truck Type:									
Delivery Instruction	ns:								
Special Instructions	s:								
	PO#	# ISBN	Title	Ship Instr	Loc Instr	Versa	Email		
Packing List:	True	e True	True	False	True	False	True		
Bill Of Lading:	True	e True	False	False	True	False	True		
Skid Topper:	Fals	e False	True	False	False	False	False	PrePay Required:	False
Product	<u>Qty</u>	Branch Name		Contact Na	me Shir	o Method	<u>Shi</u> p	Instructions	The state of the s
Sample Books	2	Office-INLAND F	RINTING	AARON HERMAN Ground					
		COMPANY -09 ALAN COUR	रा						
	1	EAST MEADOW		NY	1155	54			
	Phone:	516-367-4700		Ext:	Fax	:516-367-47	14		
Carrier Name: UPS		CarrierA	cctNo:		Doc	K Hours:			
Payment Type: Pref	Paid		7						
Location Instr:									
E	Bill To Ir	formation		T		Forward I	nform atio	n	
te or o									

# Contact Cindy Scarfo Versa for Carrier

**Product** Qty Branch Name Contact Name Ship Method Ship Instructions Balance Shipping-OCEAN COUNTY YANKY SITORSKY Common Carrier DISTRIBUTORS 245 AIRPORT ROAD LAKEWOOD W 08701 Phone: £45-517-9621 Ext: Fax: Carrier Name: Not Selected CarrierAcctNo: Dock Hours: Payment Type: Not Assigned Location Instr:

Bill To Information	Forward Information				

# INLAND PRINTING COMPANY

978-1-73219-750-3

ABBY INVENTS UNBREAKABLE CRAYONS(PB)

WT: Lbs