

Purchase Order

Printed: 4/21/2025 7:15:37AM

Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA

Phone: 763-425-4251
Fax: 763-425-4616

Authorized By: *Jason Jacques*

Signature**PO Number:** 102936

PO Date: 1/29/2025

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: The Graphic Label Group

Supplier Acknowledgment Number: 1/29/2025

Supplier: 1197
Bindery, The
8201 Brooklyn Blvd.
Suite 1500
BROOKLYN PARK MN 55445
Attention:
Phone: 763-201-2800
Fax:

Ship To:
Visions, Inc.
8801 Wyoming Avenue North
Brooklyn Park MN 55445
USA
Attention: Shipping / Receiving
Phone: 763-425-4251

Notes: Apparel L1
Q# 76869R1 04-16-2025

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
5.0000		Samples	1.9800	E	\$9.90
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 323555				

Expected: 5/5/2025

Deliver to Jason Jacques

50.0000		Acceptable Overs	1.9800	E	\$99.00
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 323555				

Expected: 5/5/2025

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
------------------	------------------	------------------	-----------	-----	--------

*** THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS ***

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

Apparel L1 - FSC - US

196-pages + 4-page cover.

Final size = 8.5 x 11

Sample Quantity = 5

Live Quantity = 2,511

Acceptable Overs = 50

Total Quantity = 2,566

Similar to previous PO 101410, dated 09-27-2024

Provided materials:

- 1) Twelve different 16-page folded signatures, printed litho on 80# Silk text.
- 2) One 4-page folded signatures, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Supplied precut slipsheets to place between books and top and bottom of carton.

Trim covers as needed for collation with the 10 different 16pg sigs and 4-page sig.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using Black Wire Loop

*** Insert supplied slipsheet between books, top and bottom of box for protection ***

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

Carton pack - MUST be less than 28LBS MAX Carton Weight (go 2 books less than 30lbs

because TGL's scale is off)

Apply carton label as follows:

ARIAT

S26 WORKBOOKS

APPAREL L1

QTY:

5- best of the best samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

2,511.0000

(FSC) Apparel L1 - FSC -
USA

1.9800 E

\$4,971.78

0.00% Overs Allowed

OBE

No Under Runs Allowed

Job: 323555

Expected: 5/5/2025

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
------------------	------------------	------------------	-----------	-----	--------

*** THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS ***

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

Apparel L1 - FSC - US

196-pages + 4-page cover.

Final size = 8.5 x 11

Sample Quantity = 5

Live Quantity = 2,511

Acceptable Overs = 50

Total Quantity = 2,566

Similar to previous PO 101410, dated 09-27-2024

Provided materials:

- 1) Twelve different 16-page folded signatures, printed litho on 80# Silk text.
- 2) One 4-page folded signatures, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Supplied precut slipsheets to place between books and top and bottom of carton.

Trim covers as needed for collation with the 10 different 16pg sigs and 4-page sig.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using Black Wire Loop

*** Insert supplied slipsheet between books, top and bottom of box for protection ***

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

Carton pack - MUST be less than 28LBS MAX Carton Weight (go 2 books less than 30lbs

because TGL's scale is off)

Apply carton label as follows:

ARIAT

S26 WORKBOOKS

APPAREL L1

QTY:

5- best of the best samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

*** RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB ***

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

Job: 323555

PO Total: \$5,080.68

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
------------------	------------------	------------------	-----------	-----	--------

FSC-Mix**NC COC 002633****Job #: 323555**

Project Description:

Apparel L1 - FSC - US

*New Fi

Stock Description:

Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com