

**Purchase Order**

Printed: 4/18/2025 9:10:58AM

Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA

Phone: 763-425-4251  
Fax: 763-425-4616

**Authorized By:** *Jason Jacques*

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**Signature****PO Number:** 102937

PO Date: 1/29/2025

Confirming: No

Terms: n30

FOB: Origin

Ship Via: Vendor Delivery

Customer: The Graphic Label Group

Supplier Acknowledgment Number: 1/29/2025

**Supplier:** 1197  
Bindery, The  
8201 Brooklyn Blvd.  
Suite 1500  
BROOKLYN PARK MN 55445  
Attention:  
Phone: 763-201-2800  
Fax:

**Ship To:**  
Visions, Inc.  
8801 Wyoming Avenue North  
Brooklyn Park MN 55445  
USA  
Attention: Shipping / Receiving  
Phone: 763-425-4251

**Notes:** Workwear L1 - FSC  
Q#76868 - 03-25-2025

**NC-COC-002633**

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
5.0000		Samples	1.7600	E	\$8.80
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 321486				

**Expected:** 4/28/2025

Deliver Samples to Jason Jacques

63.0000		Acceptable Overs	1.7600	E	\$110.88
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 321486				

**Expected:** 4/28/2025

3,155.0000		(FSC) Workwear L1 - FSC - USA	1.7600	E	\$5,552.80
0.00% Overs Allowed	OBE				
No Under Runs Allowed	Job: 321486				

**Expected:** 4/28/2025

Continued on next page...

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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\*\*\* THIS IS AN FSC PROJECT - FOLLOW FSC PROTOCOLS \*\*\*

Signed Acknowledgment Forms and Spoilage Checklist Required to be filled out during production/shipment.

FSC-MIX

NC COC 002633

Workwear L1 - FSC - USA

164-pages + 4-page cover.

Final size = 8.5 x 11

Sample Quantity = 5

Live Quantity = 3,155

Acceptable Overs = 63

Total Quantity = 3,223

Similar to previous PO 101411, dated 09-27-2024

Provided materials:

- 1) Ten different 16-page folded signatures, printed litho on 80# Silk text.
- 2) One 4-page folded signatures, printed litho on 80# Silk text.
- 2) Cover: 4up each of front and back covers, printed litho on 24 x 36" press sheets, 100# Silk cover.
- 3) Digital proof and signature mockup (Return with product once complete)
- 4) Supplied precut slipsheets to place between books and top and bottom of carton.

Trim covers as needed for collation with the 10 different 16pg sigs and 4-page sig.

Collate covers/guts, trim to final.

Wiro Bind on 11" spine using Black Wire Loop

\*\*\* Insert supplied slipsheet between books, top and bottom of box for protection \*\*\*

Carton Pack in 11 x 11 x 9" Cartons or Best Height Carton

Carton pack - MUST be less than 28LBS MAX Carton Weight (go 2 books less than 30lbs

because TGL's scale is off)

Apply carton label as follows:

ARIAT

S26 WORKBOOKS

WORKWEAR L1

QTY:

5- best of the best samples, carton pack and labeled separately.

Skid Pack and reach out for pickup once complete.

\*\*\* RETURN ALL BOXES, PALLETS, AND OTHER PACKAGING MATERIAL WITH THE JOB \*\*\*

HOLD ALL UNUSED MATERIALS ON YOUR FLOOR FOR FOURTEEN CALENDAR DAYS.

RECYCLE UNUSED MATERIALS AFTER FOURTEEN CALENDAR DAYS.

# Job: 321486

PO Total: \$5,672.48

NC-COC-002633

Quantity Ordered	Internal Item ID	Item Description	Unit Cost	U/M	Amount
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**FSC-Mix****NC COC 002633****Job #: 321486**

Project Description:

Workwear L1 - FSC - USA

\*New

Stock Description:

## Bill To

Visions, Inc - 8801 Wyoming Ave N, Brooklyn Park, MN 55445

Attention: Accounting - AP

P: 763-463-6244

e-mail: ap@visionsfirst.com