Date: 4/18/2025

PURCHASE ORDER

83029HG

VERSA PRESS, INC.

ORDERED BY: Howard Gerdom

1465 Spring Bay Road East Peoria, IL 61611-9788 Ph. 1-309-822-8272 FAX 309-822-8141 Plant Location: Spring Bay Road/Route 26

(5 Mi. North of Junction of Route 26 & Route 116)

To: The Bindery

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: Eric Feuerstein

RECEIVED:

QUANTITY	DESCRIPTION	UNIT PRICE				
3000	Title: 12115 / HENLE LATIN 4 KEY					
5% Maximum	For: Loyola Press					
Over Run	- Follow enclosed specs					
5% Maximum	- 3,000 Copies @ \$.29 Each (Quote # Q77007, dated 1/29/25)					
Under Run	- Ship per shipping instructions and carton label(s) enclosed with materials.					
	- Use 48" x 40", 4-Way - P-1 pallets					
	Send 2 sample books to Versa Press, Inc.					
	Ship folded signatures of the text & flat press sheets of the cover: 5/5/25					
	Delivery date: The Bindery to ship 5/17/25					
Job No:	J25-03041 Total Price:	\$870.00				

VERSA PR	E55, INC	ý.				Rev. 12/05/24
DATE:	04/18/25	DATE	NEEDED: 05/16/25			
VENDOR:	The Bindery	,		_		
ATTENTION:	Eric Feuerst	tein			Q25-01	691 / J25-03041
QUOTE:	Q77007			VERSA CONTACT	⊺: Howard Gerdom	
TITLE:	12115 / HEN	LE LATIN 4 KEY				
PUBLISHER:	LOYOLA PR	RESS				
RUN QUANTIT	Y: 3000	TOTAL PAGES: 48	TEXT TRIM SIZE: 5 X	8		
SIGNATURE	S: 1 - 32 pg s	sig. 1 - 16 pg sig.				
HEAD TRIM:	1/8	GUTTER TRIM: 1/16	SIGNATURE SEQUENCE	: 1-16, 1-32		
TEXT STOC	K: 45 lb. N at	ural Alternative (Smooth) -	400 PPI			
COVER STOC	K: 123 lb. W l	hite 10 Pt (C1S) - 200 PPI -	FSC			
MATERIALS PRO	OVIDED AS:	Folded Ungathered Sign	atures			
BINDING TYPE:	Perfect				X PUR GI	ue
PACKING	G: Cartons S	Supplied by Vendor				

ADDITIONAL INSTRUCTIONS:

Cut covers, gather two text signatures, PUR perfect bind (no hinge score), 3-side trim to 5" x 8" (8" bind edge) & bulk pack in cartons.,

Estimate



8201 Brooklyn Blvd

Brooklyn Park, MN 55445 Phone: 763.201.2800

Receiving Dock Doors 31 - 36

DATE:

1/29/2025

TO:

Trish Burton

Versa Press, Inc.

FROM:

Justine Carpenter

QUOTE:

Q77007

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated...

Project:

Henle Latin Key 4

· cut covers

· gather signatures

perfect bind books (PUR perfect bind) NO HINGE SCORE

• 3-side trim to 5" x 8" (8" bind edge)

· bulk pack in cartons

Quantity:

see below

In order to ensure making quantity, please provide 10% extra materials

You furnish:

1 cover-wraparound for perfect binder on 10pt C1S

24 sheets on 45# White

Text is furnished as folded signatures (1-32pp,1-16pp)

Maximum head, foot and face trim is 1-9/16", minimum is 1/8"

· Folded sigs must have closed spine (no z-folds)

Cover stock should have grain running parallel to spine to help prevent cracking

· Covers furnished on press sheets for us to trim

Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig

size on the head and foot

· Sigs are furnished skid packed or in skid tubs

 UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: would apply. FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges

Price:

1,500 books \$0.45 per book 2,000 \$0.37 3,000 \$0.29 4,000 \$0.25

· Prices include cartons

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

 Eric Feuerstein
 Scott Rooney
 Jane Stire
 Krista Kolstad
 Mike Cress
 Justine Carpenter

 763-201-2732
 763-201-2704
 763-201-2735
 763-201-2715
 763-201-2725
 763-201-2740

