





DATE: 04/18/25

DATE NEEDED: 05/16/25

VENDOR: The Bindery

ATTENTION: Eric Feuerstein

QUOTE: Q77007

Q25-01691 / J25-03041

VERSA CONTACT: Howard Gerdorn

TITLE: 12115 / HENLE LATIN 4 KEY

PUBLISHER: LOYOLA PRESS

RUN QUANTITY: 3000

TOTAL PAGES: 48

TEXT TRIM SIZE: 5 X 8

SIGNATURES: 1 - 32 pg sig. 1 - 16 pg sig.

HEAD TRIM: 1/8

GUTTER TRIM: 1/16

SIGNATURE SEQUENCE: 1-16, 1-32

TEXT STOCK: 45 lb. Natural Alternative (Smooth) - 400 PPI

COVER STOCK: 123 lb. White 10 Pt (C1S) - 200 PPI - FSC

MATERIALS PROVIDED AS: Folded Ungathered Signatures

BINDING TYPE: Perfect

X

PUR Glue

PACKING: Cartons Supplied by Vendor

ADDITIONAL INSTRUCTIONS:

**Cut covers, gather two text signatures, PUR perfect bind ( no hinge score ), 3-side trim to 5" x 8" ( 8" bind edge ) & bulk pack in cartons.,**

## Estimate



**DATE:** 1/29/2025  
**TO:** Trish Burton  
Versa Press, Inc.  
**FROM:** Justine Carpenter  
**QUOTE:** Q77007

8201 Brooklyn Blvd  
Brooklyn Park, MN 55445  
Phone: 763.201.2800  
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 90 days unless otherwise indicated..

**Project:** *Henle Latin Key 4*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind) **NO HINGE SCORE**
- 3-side trim to 5" x 8" (8" bind edge)
- bulk pack in cartons

**Quantity:** see below  
In order to ensure making quantity, please provide 10% extra materials

**You furnish:** 1 cover-wraparound for perfect binder on 10pt C1S  
24 sheets on 45# White

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- Sigs are furnished skid packed or in skid tubs
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

**Shipping:** FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

<b>Price:</b>	1,500 books	\$0.45 per book
	2,000	\$0.37
	3,000	\$0.29
	4,000	\$0.25

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

### Your Bindery Team

<b>Eric Feuerstein</b> 763-201-2732	<b>Scott Rooney</b> 763-201-2704	<b>Jane Stire</b> 763-201-2735	<b>Krista Kolstad</b> 763-201-2715	<b>Mike Cress</b> 763-201-2725	<b>Justine Carpenter</b> 763-201-2740
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*Finish With Us!*

