



83018LM-BIND

To: **The Bindery**

8309 Brooklyn Blvd

Brooklyn Park, MN 55445

Attn: **Justine Carpenter**

Plant Location:
Spring Bay Road/Route 26
*(5 Mi. North of Junction of
Route 26 & Route 116)*

Total Price:	\$610.00
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RECEIVED :

VERSA PRESS, INC.

DATE 04/17/25 DATE NEEDED 05/23/25

VENDOR THE BINDERY

QUOTE NUMBER Q77793

ATTENTION JUSTINE CARPENTER

VERSA PRESS CONTACT LARRY MILLER

TITLE SB7127 PRAY ALWAYS PB

PUBLISHER SAINT BENEDICT PRESS

RUN QUANTITY 1,000 TOTAL PAGES 48 TEXT TRIM SIZE 5 1/4 X 8 OBLONG ☒ **NO**

NUMBER OF SIGNATURES
☒ 1 32's ☐ 24's ☐ 18's ☒ 1 16's ☐ 12's ☐ 8's ☐ 6's ☐ 4's ☐ 2's

HEAD TRIM 1/8 GUTTER TRIM 1/16 SEQUENCE OF SIGNATURES 1 - 16, 1 - 32

TEXT STOCK 70 # White Coated Matte PPI 512

COVER STOCK 12 Pt. Cls Matte Laminated with Foil Stamping on Cl

MATERIALS PROVIDED AS:
☐ Book Blocks (Trimmed Three Sides) ☒ X Folded Ungathered Signatures ☐ Flat sheets to fold at vendor

CASE COVER CLOTH FINISH

SPINE OF 3 PIECE CASE FINISH

☐ Printed cover ☐ Dust Jacket

CASE STAMPING
☐ Stamped sample case ☐ Foil Color(s) _____
☐ Foil Stamp Die _____
☐ Deboss Die _____ ☐ PDF file provided by Versa

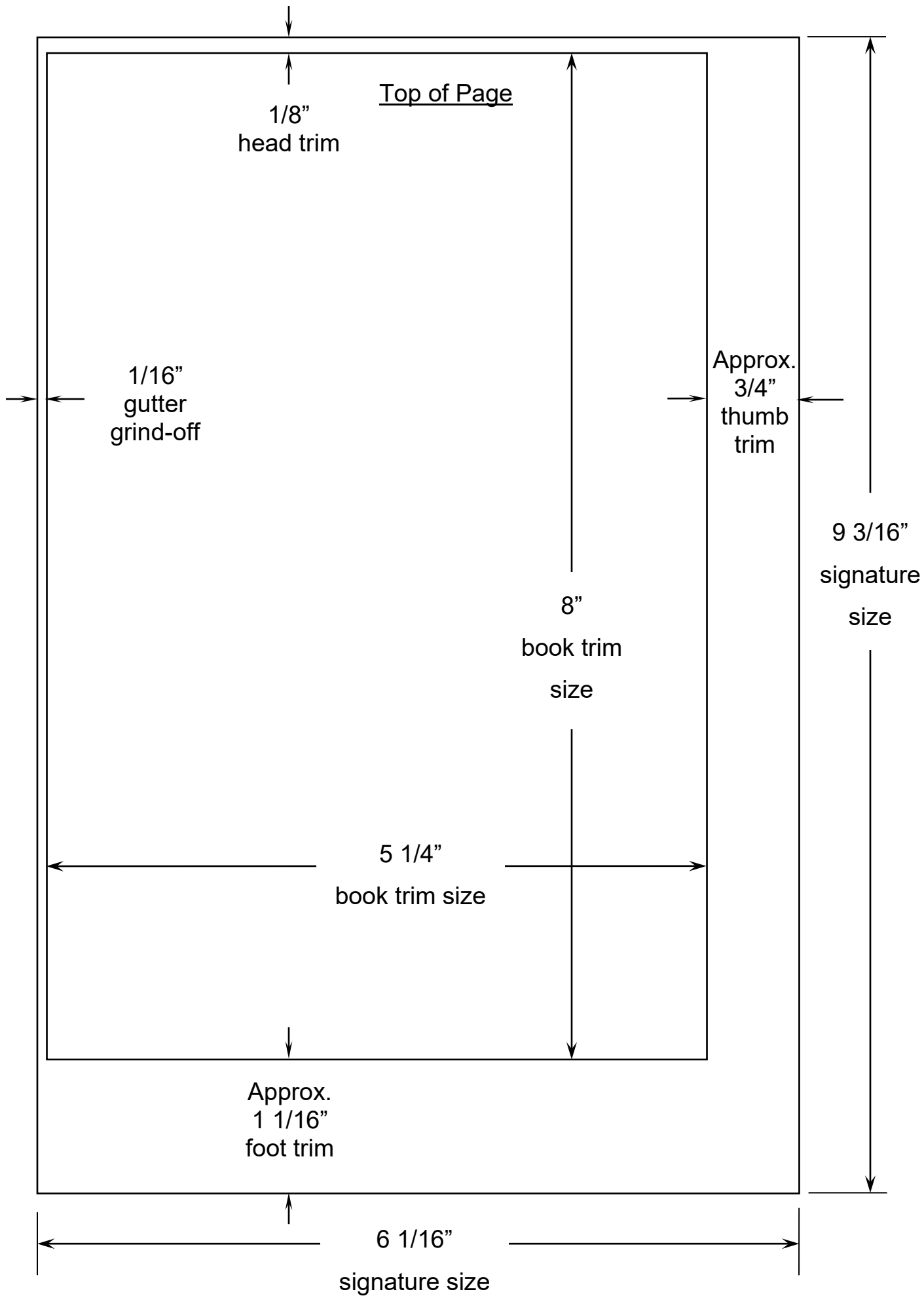
☐ Smythe Sewn ☐ Side Sewn ☐ Adhesive Bound ☒ X PUR glue ☐ Shrink Wrap (Convenient Pkgs)
☐ Bindery Board (Caliper) ☐ Flat Back (With Board Spine) ☐ Shrink Wrap (Individually)
☐ 80# Matching End Sheets ☐ Reinforced End Sheet ☐ Shrink Wrap - Qty _____
☐ 80# Special End Sheets _____
☐ Head & Foot Bands _____

BINDING TYPE
☒ X Perfect ☐ Otabind ☐ PUR glue
☐ Spiral Wire (Tin) ☐ Spiral Wire (Color) _____
☐ Double Wire-O (Color) _____ ☐ GBC (color) _____
☐ Other _____

PACKING INSTRUCTIONS SPECIAL CARTON INSTRUCTIONS
☒ X Cartons Supplied by Vendor ☐ Furnished cartons ☒ X 1/2" Maximum top packing

Special Instructions

NOTES - NO COPY/TEXT ON SPINE IS BY DESIGN.



Estimate



DATE: 4/9/2025
TO: Michael Packard
Versa Press, Inc.
FROM: Justine Carpenter
QUOTE: Q77793

8201 Brooklyn Blvd
Brooklyn Park, MN 55445
Phone: 763.201.2800
Receiving Dock Doors 31 - 36

Thank you for the opportunity to provide you with the following Estimate. Estimate valid for 30 days unless otherwise indicated..

Project: *Pray Always*

- cut covers
- gather signatures
- perfect bind books (PUR perfect bind)
- 3-side trim to 5-1/2" x 8-1/4" (8-1/4" bind edge)
- bulk pack in cartons

Quantity: see below
In order to ensure making quantity, please provide 10% extra materials

You furnish: 1 cover-wraparound for perfect binder on 12pt C1S
24 sheets on 70# matte text

- Text is furnished as folded signatures (1-32pp, 1-16pp)
- Maximum head, foot and face trim is 1-9/16", minimum is 1/8"
- Folded sigs must have closed spine (no z-folds)
- Cover stock should have grain running parallel to spine to help prevent cracking
- Covers furnished on press sheets for us to trim
- Covers are laid out for a perfect bound book allowing an 1/8" overhang from raw sig size on the head and foot
- UV and varnish coating knocked out of spine/side glue area of inside cover, and side glue area of first and last pages

Shipping: FOB our Brooklyn Park dock (doors 31-36). We can provide transportation if requested. Shipping charges would apply.

Price:	1,000 books	\$0.61 per book
	1,500	\$0.45
	2,000	\$0.37

- **Prices include cartons**

It is our pleasure to serve you! Please review all specifications (paper caliper, sheet count, etc.) for accuracy and let us know if you need any additional information.

Your Bindery Team

Eric Feuerstein
763-201-2732

Scott Rooney
763-201-2704

Jane Stire
763-201-2735

Mike Cress
763-201-2725

Justine Carpenter
763-201-2740

Finish With Us!